

Gildemeister GM20

Ricambi
e attrezzature

Spare parts
and attachments



R.T.M.

Attiva fin dal 1987 nel settore della torneria automatica, R.T.M. è specializzata nella commercializzazione di parti di ricambio e attrezzature per torni automatici monomandrino, plurimandrino e CNC a fantina mobile e fissa.

L'efficiente organizzazione del nostro magazzino ed il suo costante incremento garantiscono la disponibilità a stock di una vasta gamma di articoli. Sita a Brescia, RTM inizia la propria attività raccogliendo le esigenze del bacino d'utenza locale, per poi avviarsi a diventare, nel corso degli anni, un punto di riferimento a livello nazionale ed in particolare per tutto il polo industriale del nord Italia.



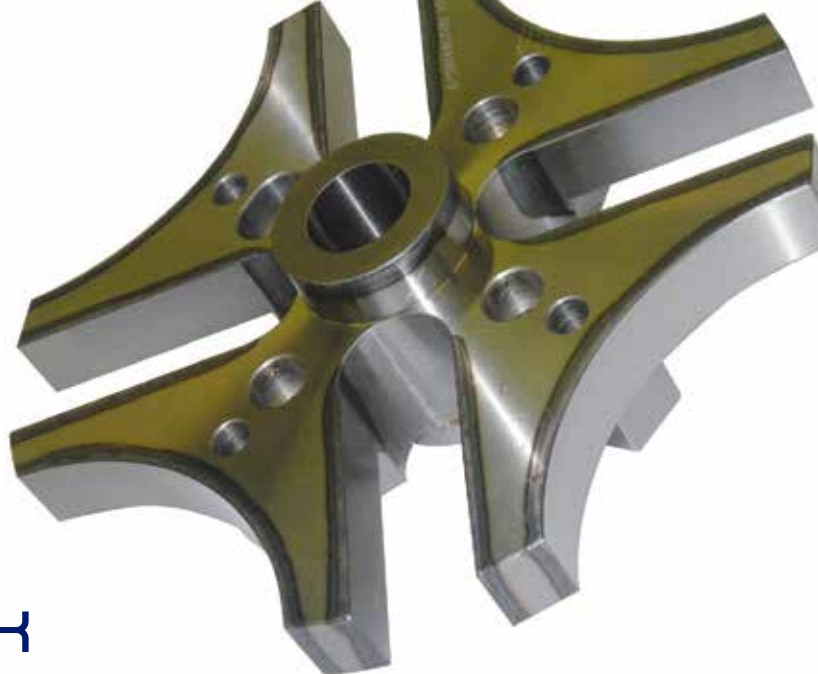
La competenza dei nostri collaboratori e l'esperienza sino ad ora acquisita ci permette di assistere con affidabilità i nostri clienti e di offrire un valido supporto alle sempre crescenti richieste di un mercato in continua evoluzione. RTM all'avanguardia nella tecnologia della torneria di precisione, offre un rapido, specifico e qualificato servizio di assistenza alle aziende utilizzatrici di torni automatici.

Active since 1987 in automatic turning equipment, RTM is specialized in spare parts and attachments for single spindle, multi spindle and CNC (both traditional and Swiss type) automatic lathes.



The efficient organisation of our warehouse and its constant increase guarantee a wide range of items at stock. Based in Brescia, RTM starts its activities gathering the needs of local turning factories and it later becomes a point of reference for national customers, particularly for the North Italian industrial pole.

The skills of RTM team and the acquired experience allow us to assist our clients with a reliable and professional service, as well as a valid support to the increasing demand of a steadily evolving market. In the van of high-precision turning technology RTM offers a speedy, specific and qualified assistance and guidance to all companies operating in automatic turning.



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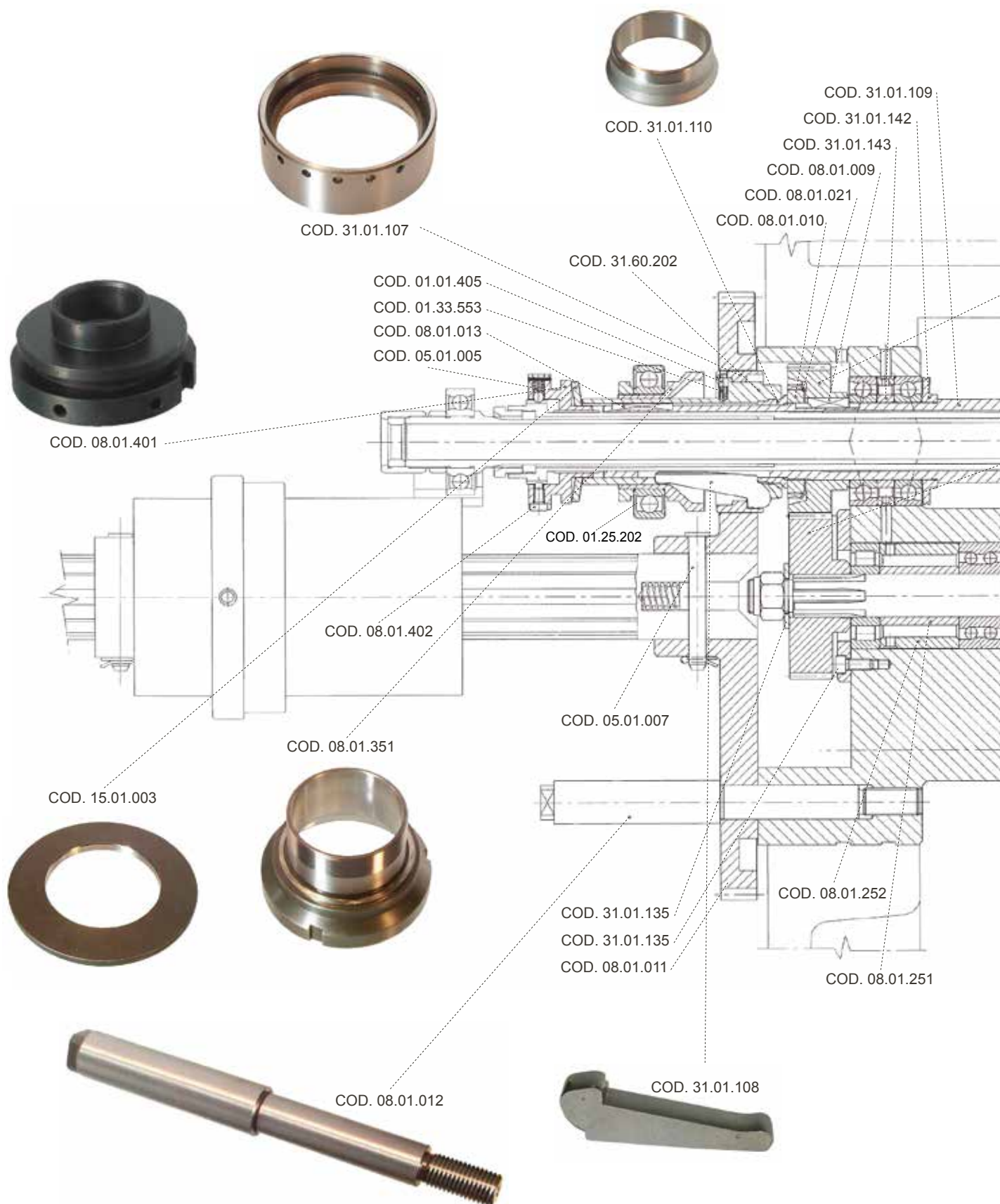
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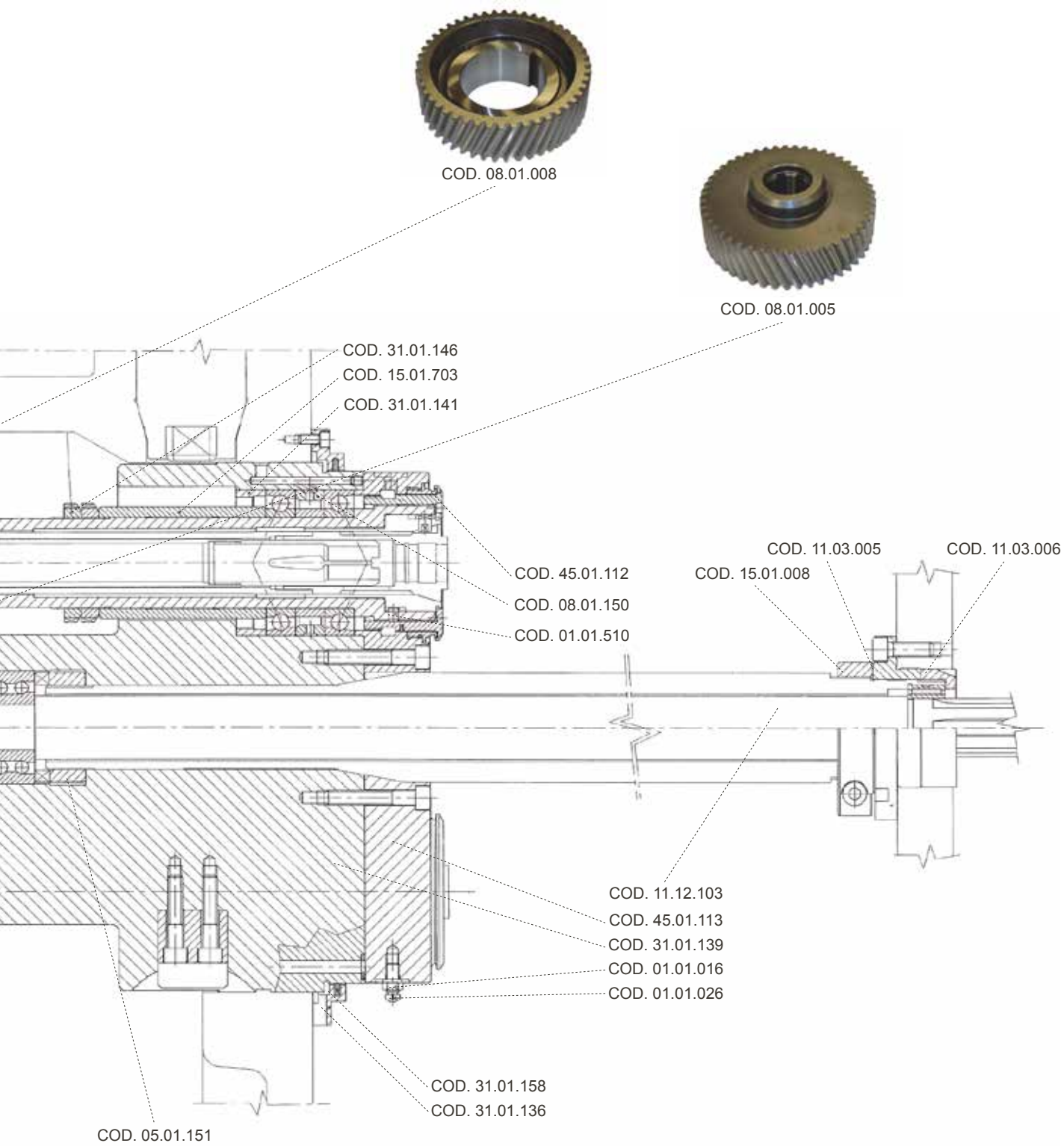
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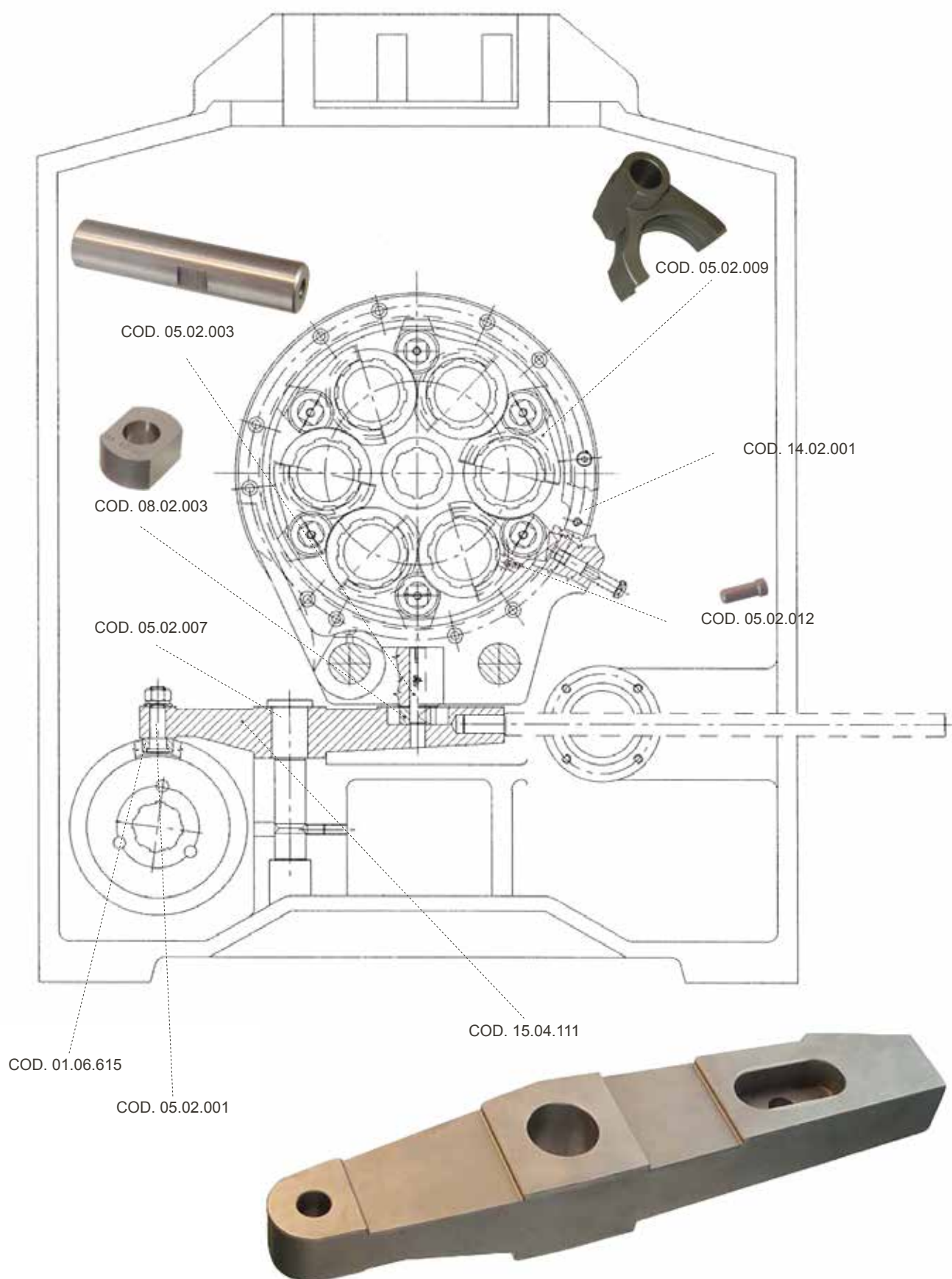


Tamburo Drum



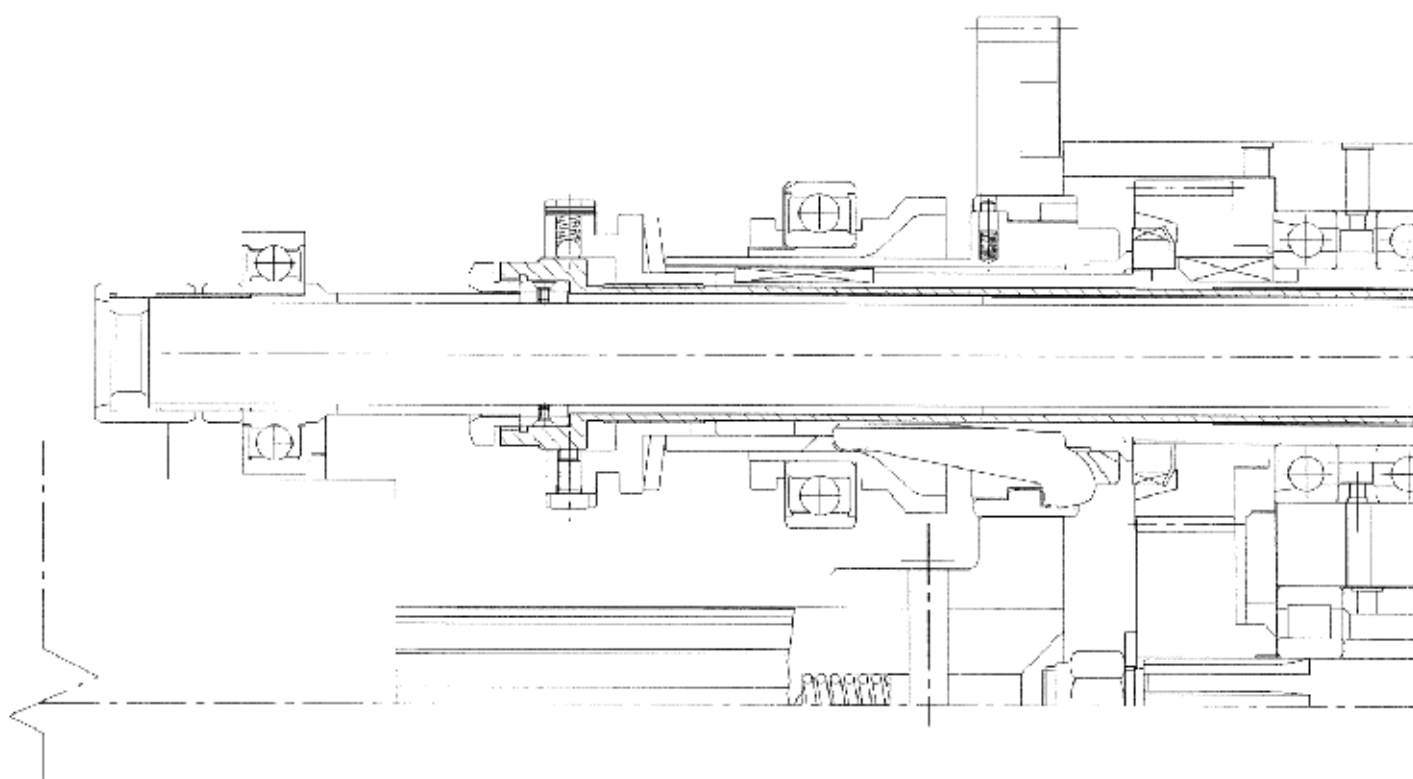


Apertura - chiusura pinza *Collet locking and unlocking*



COD. 14.02.002

Tirante chiusura diam. 20mm
Collet tube 20mm



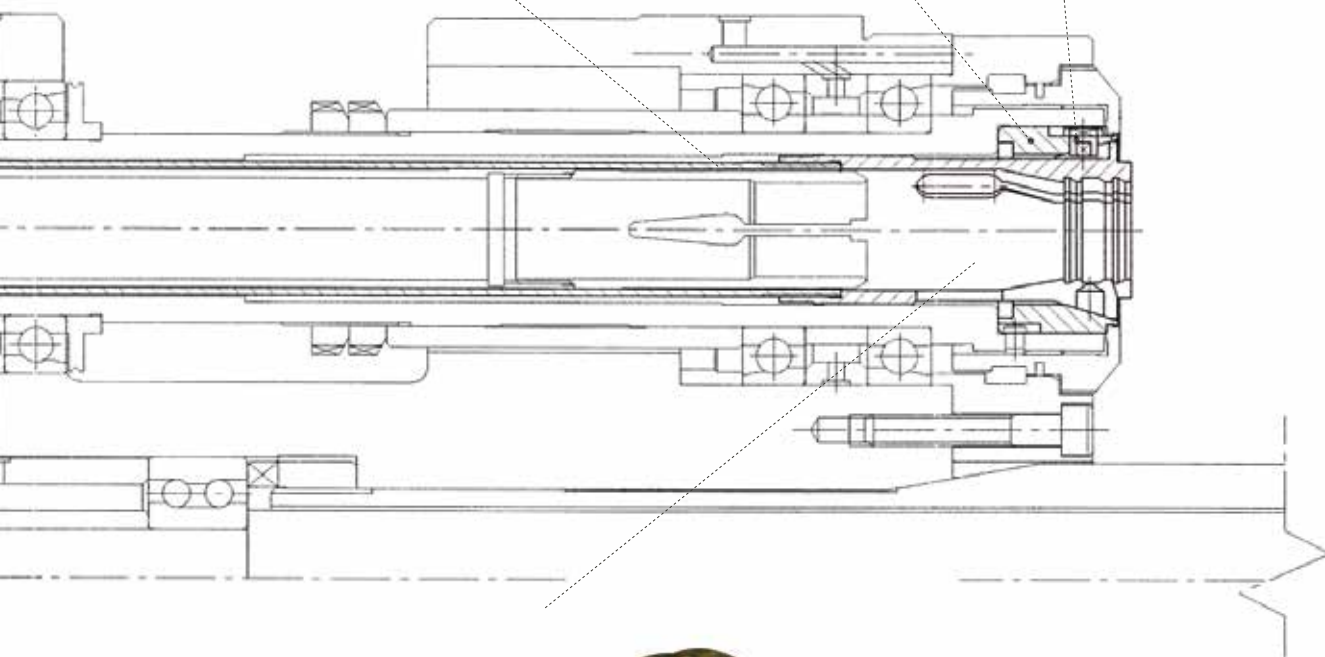
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COD. 14.01.202



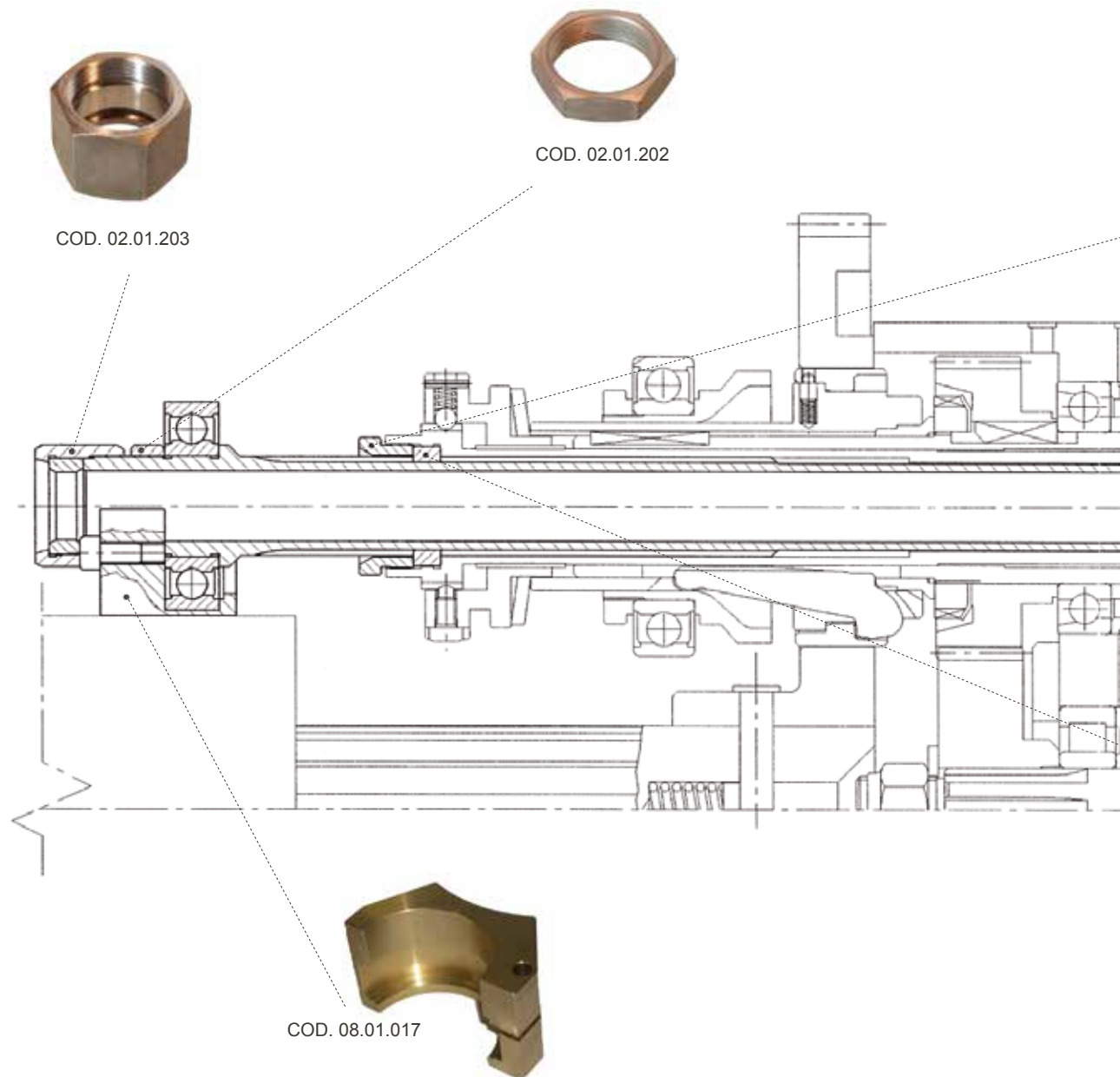
COD. 15.01.352



COD. 9012-E



Tirante avanzamento diam. 20mm *Feed tube 20mm*

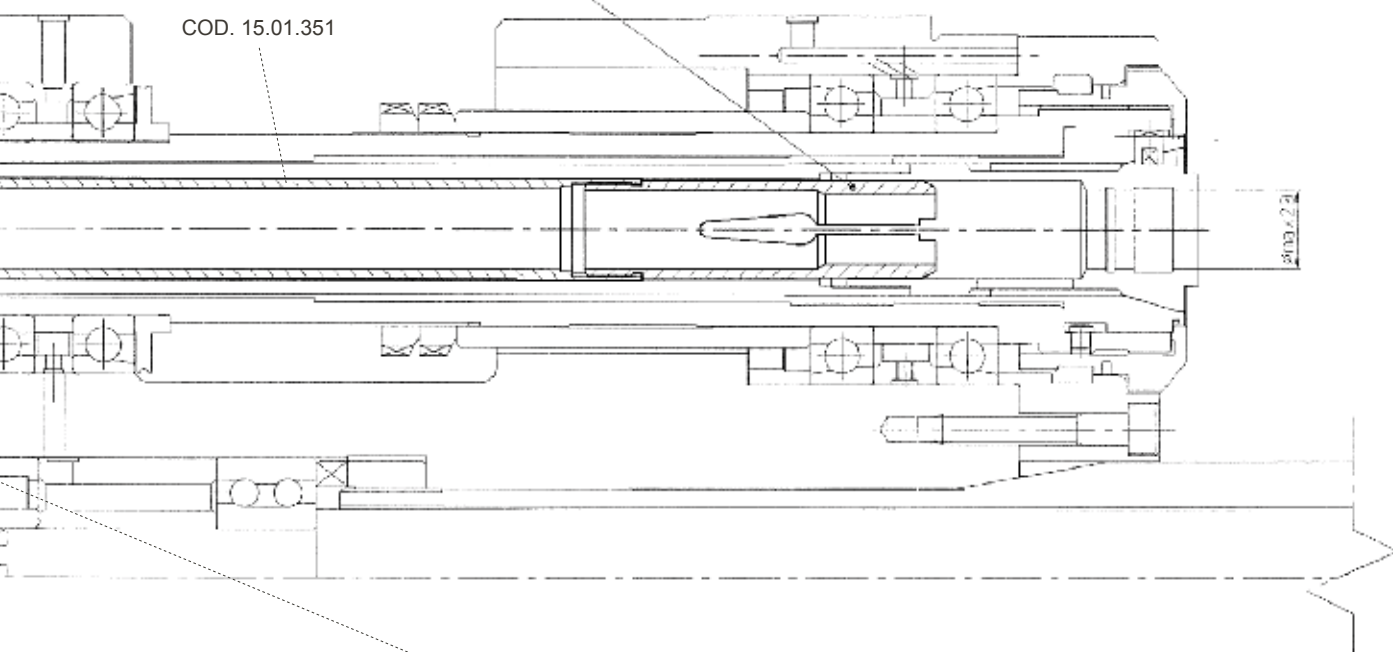




COD. 08.01.016



COD. 9258-E



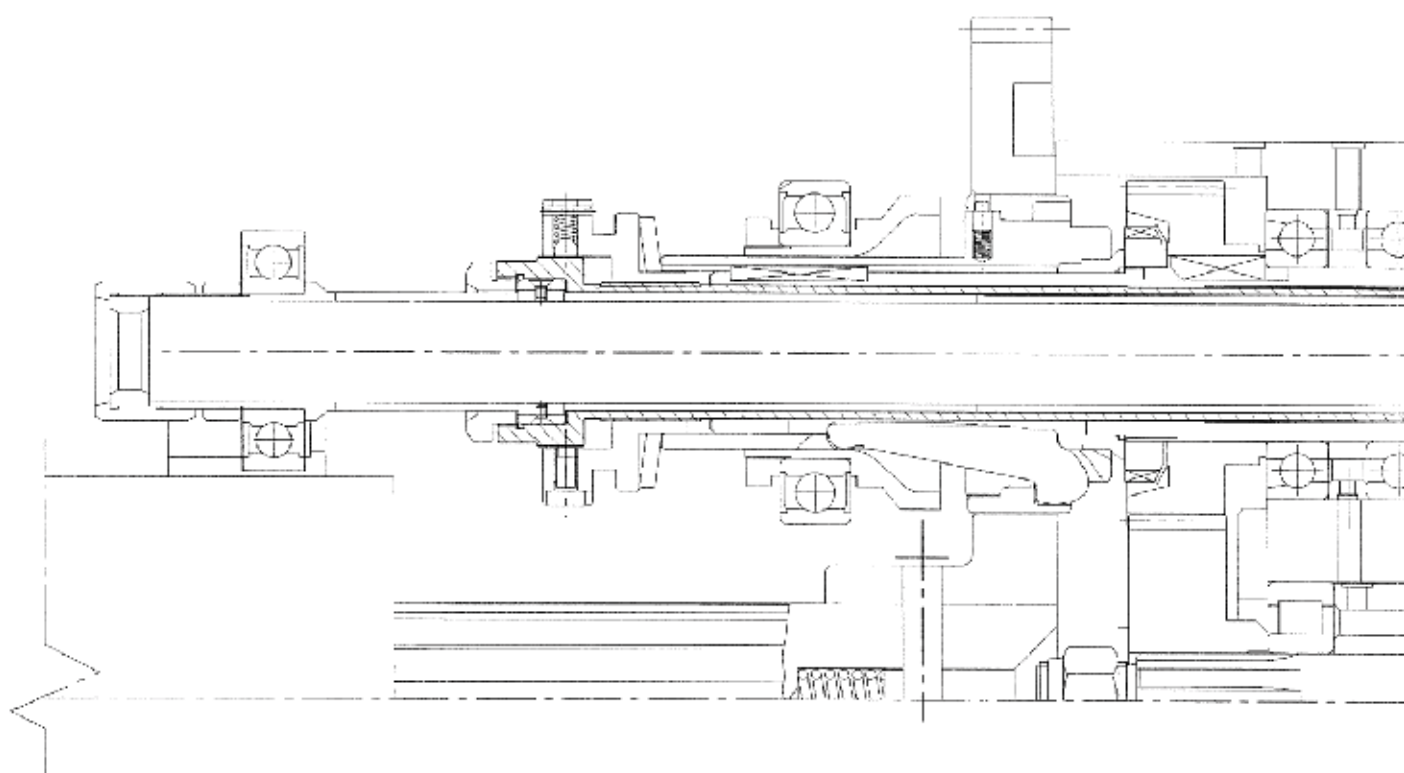
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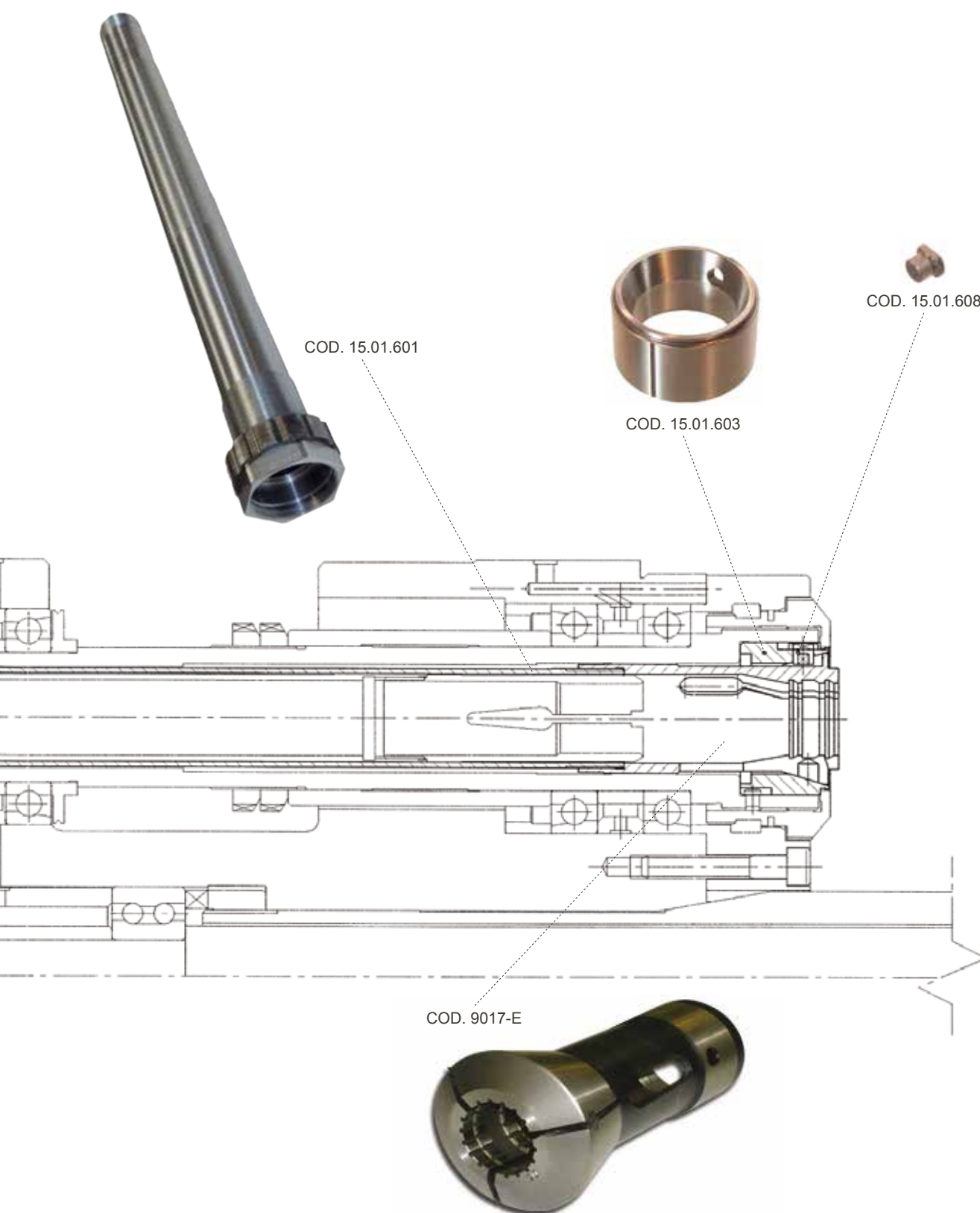
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Tirante chiusura variante 25

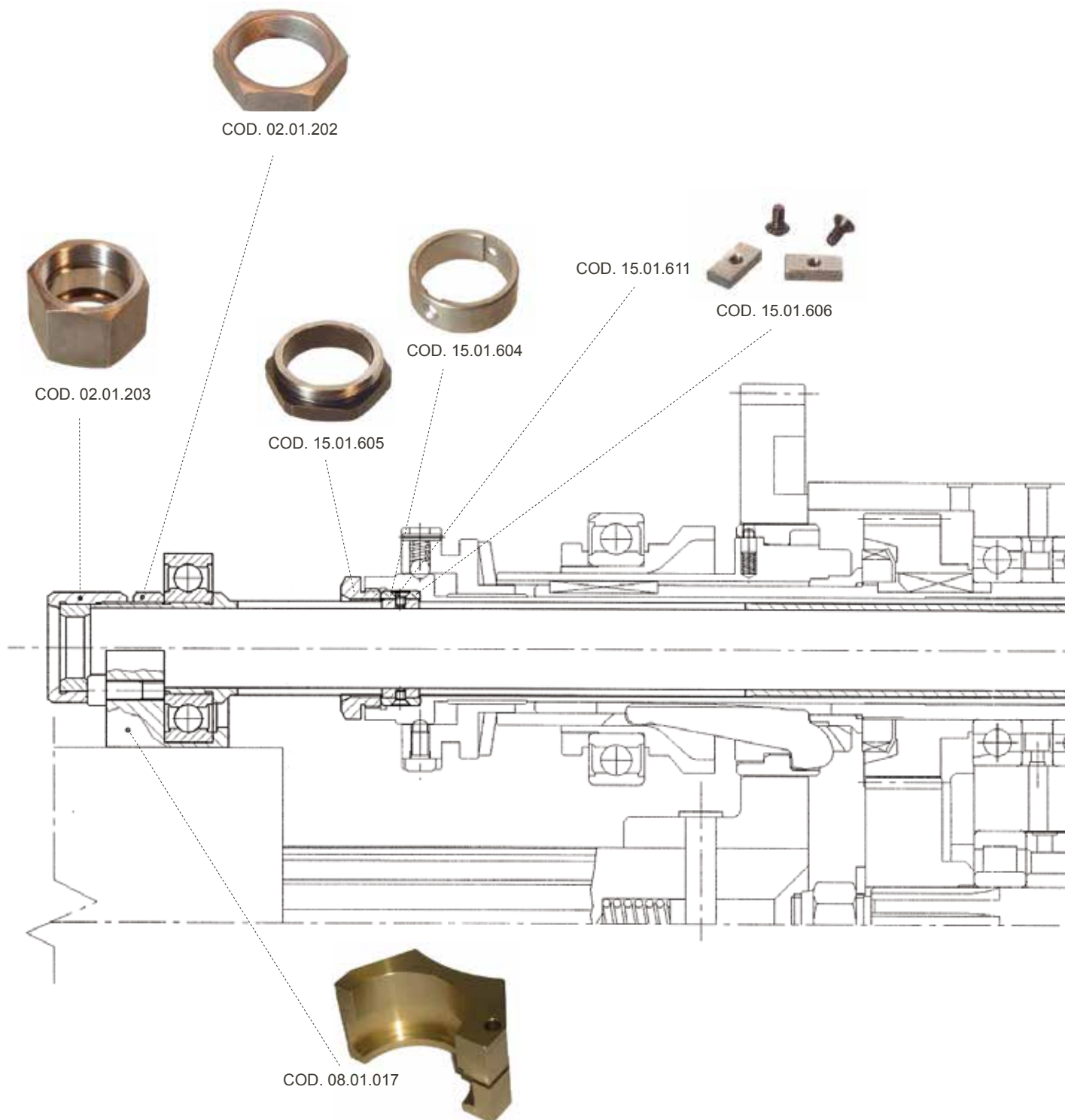
Collet tube 25mm





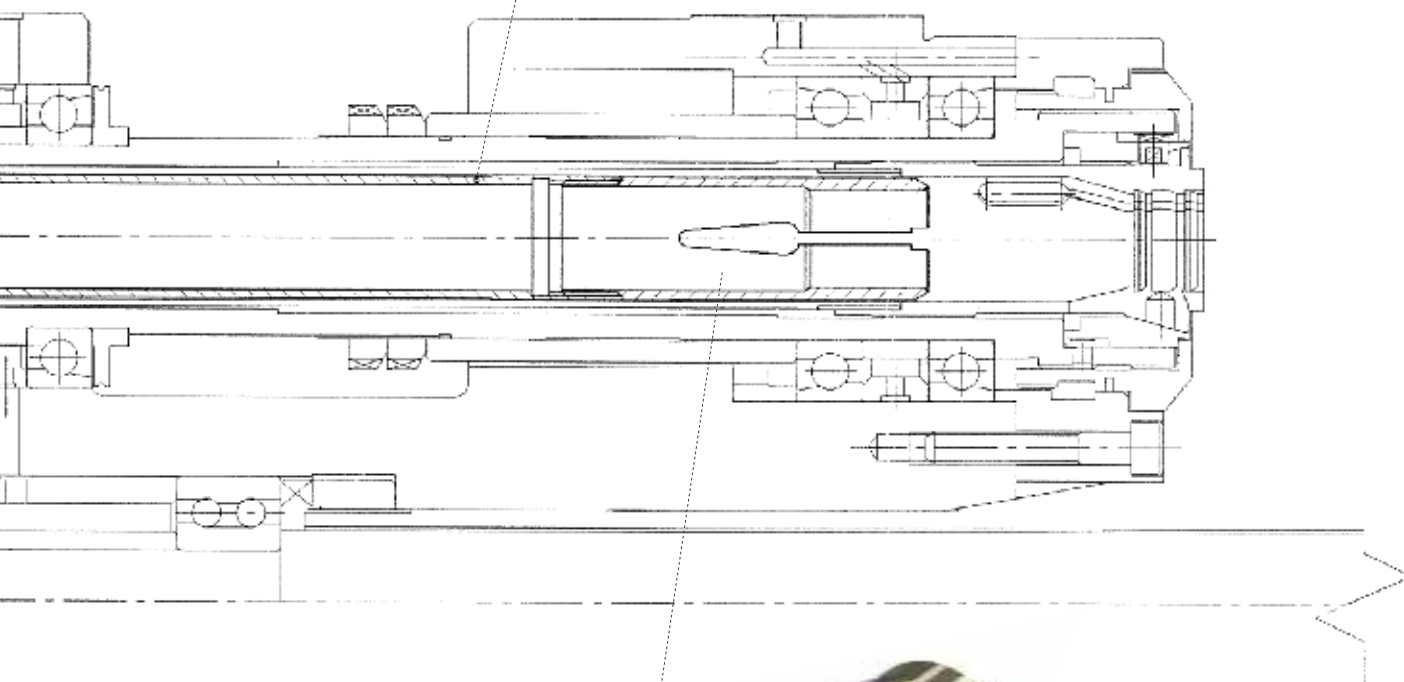
Tirante avanzamento variante 25

Collet tube 25mm





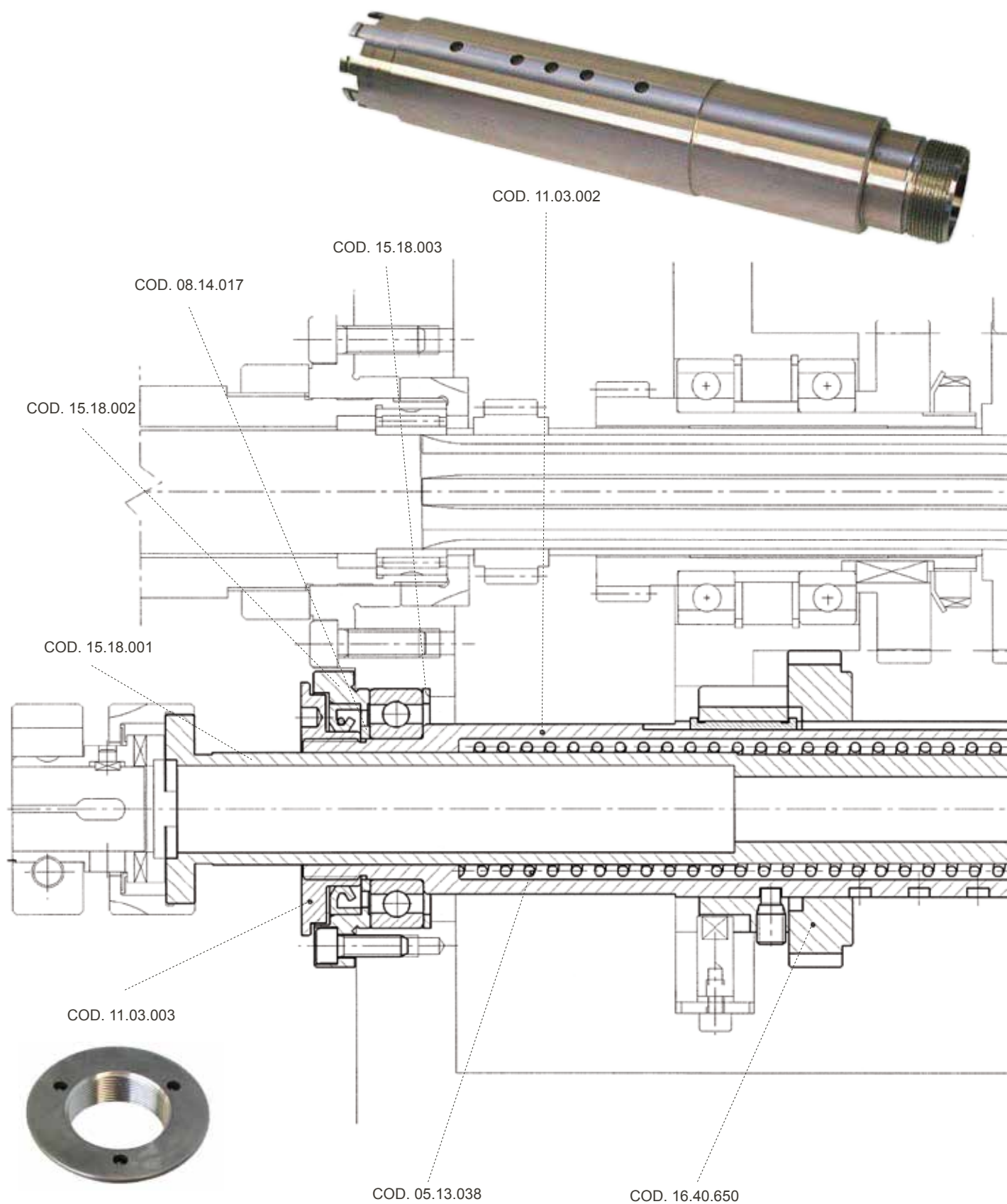
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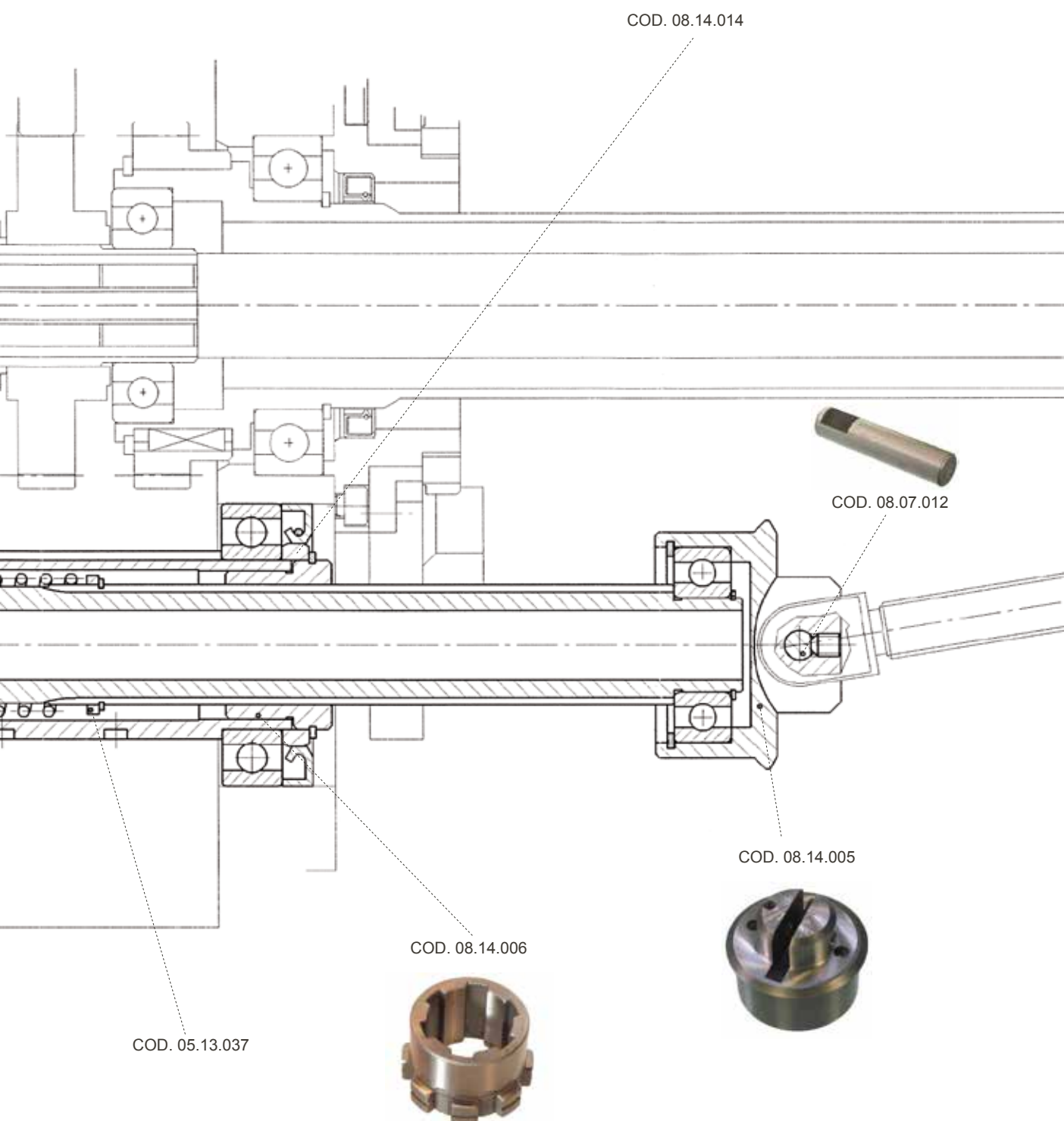


COD. 9288-E



Mandrino frontale *Frontal spindle*





Mandrino frontale *Frontal spindle*



COD. 05.13.038

COD. 11.03.003

COD. 08.14.017

COD. 15.18.002

COD. 15.18.003

COD. 01.10.043

COD. 11.03.002

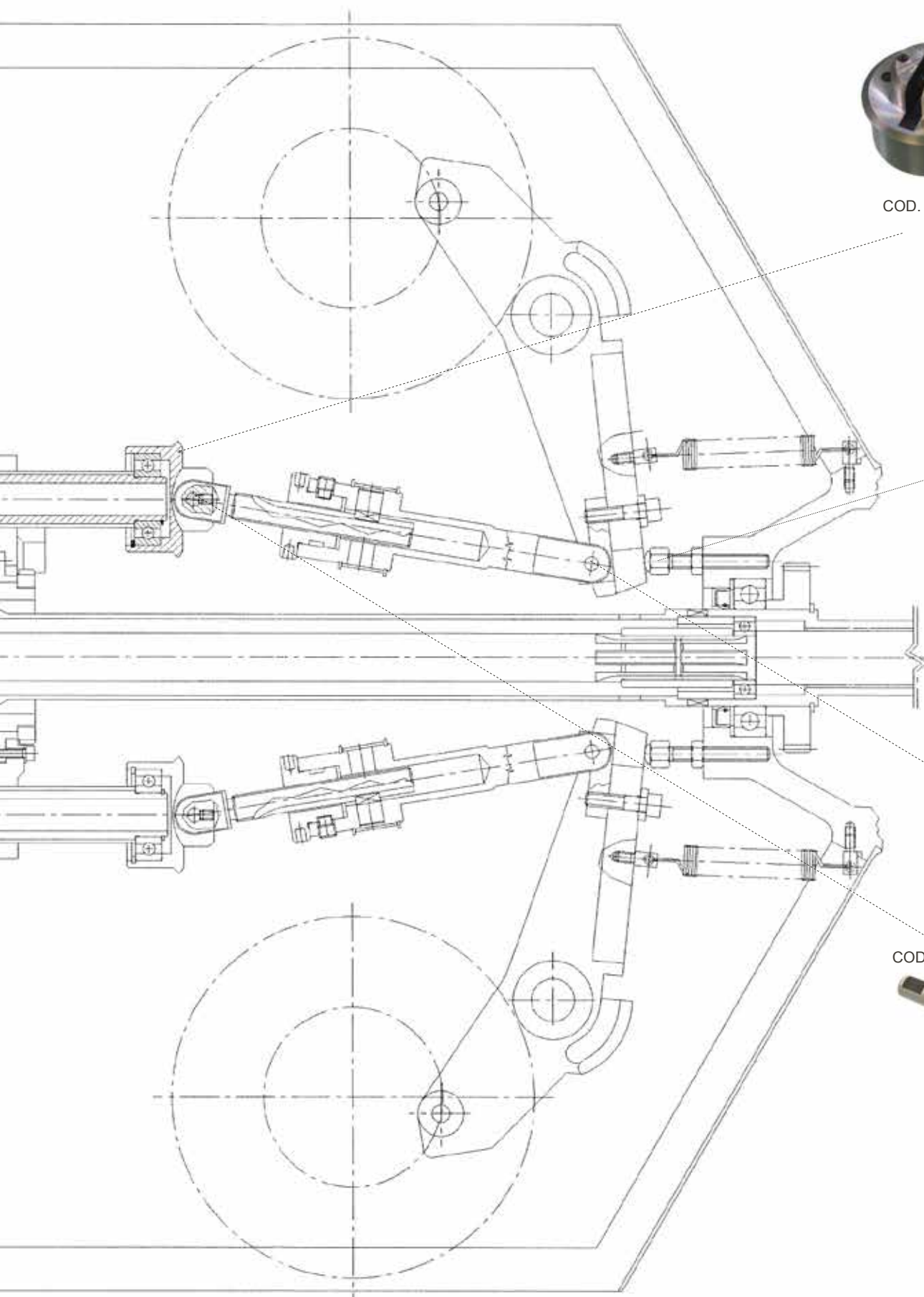


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COD. 05.13.037

COD. 14.18.002

COD. 08.14.014



COD. 08.14.005

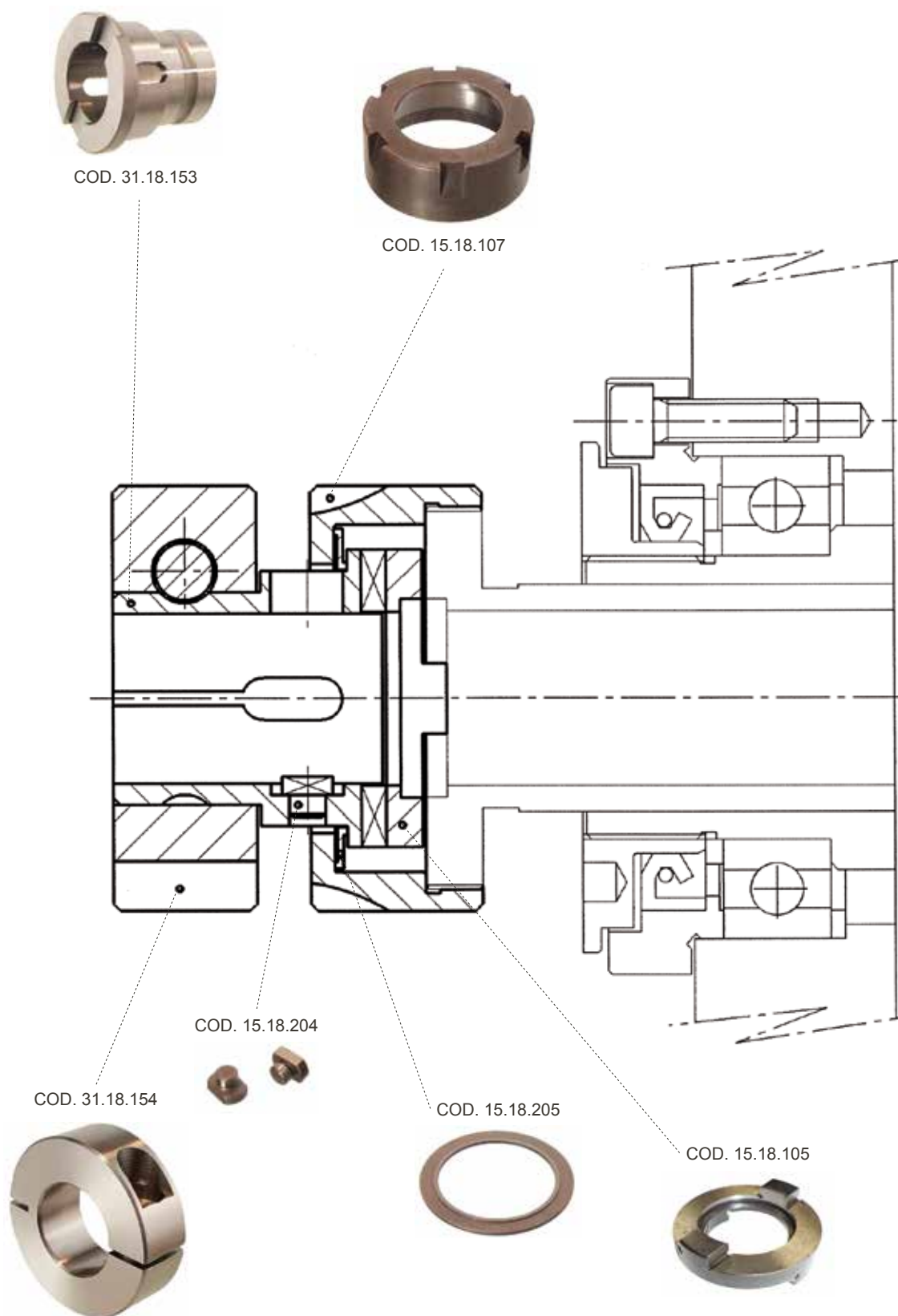
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COD. 01.11.026

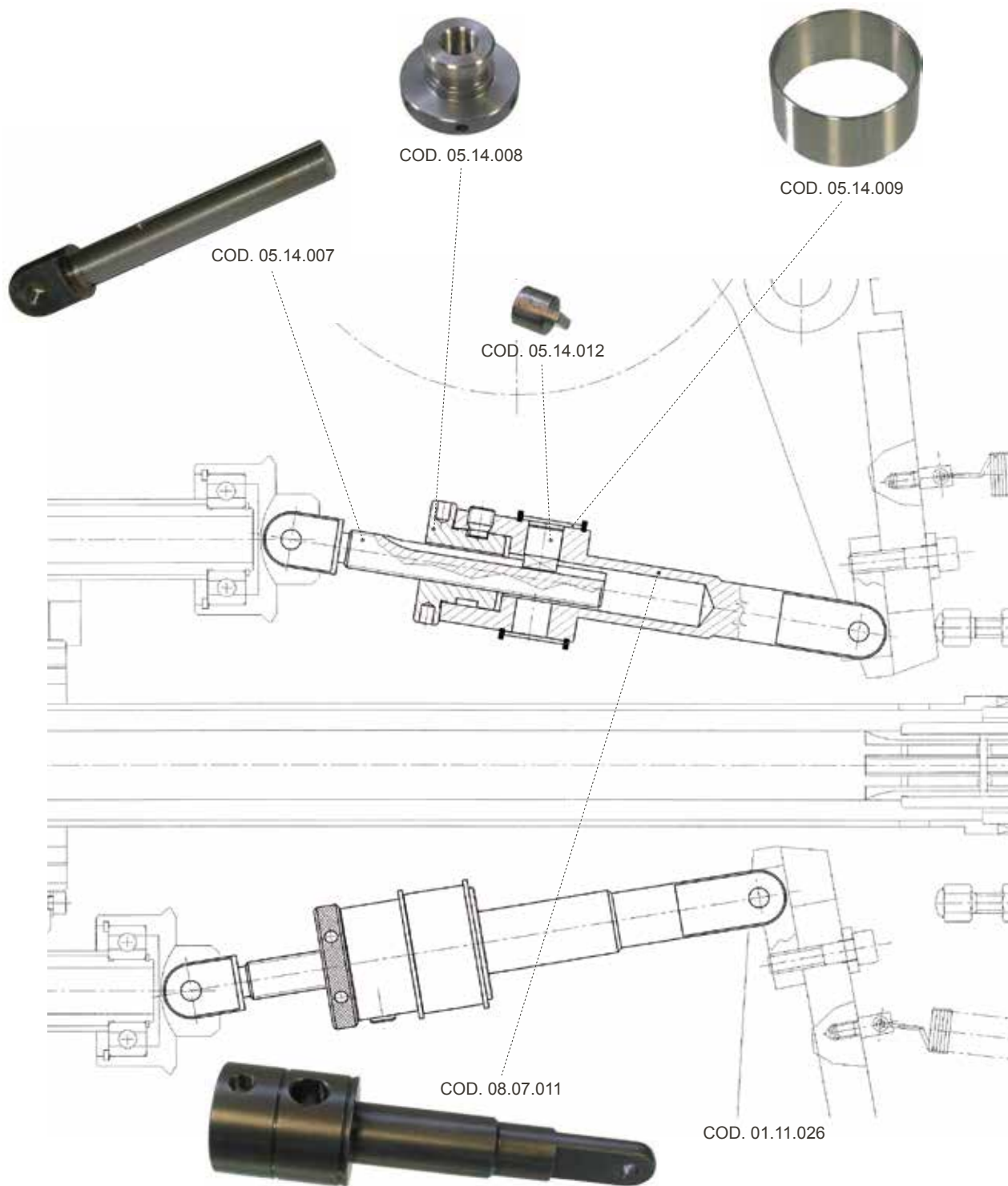
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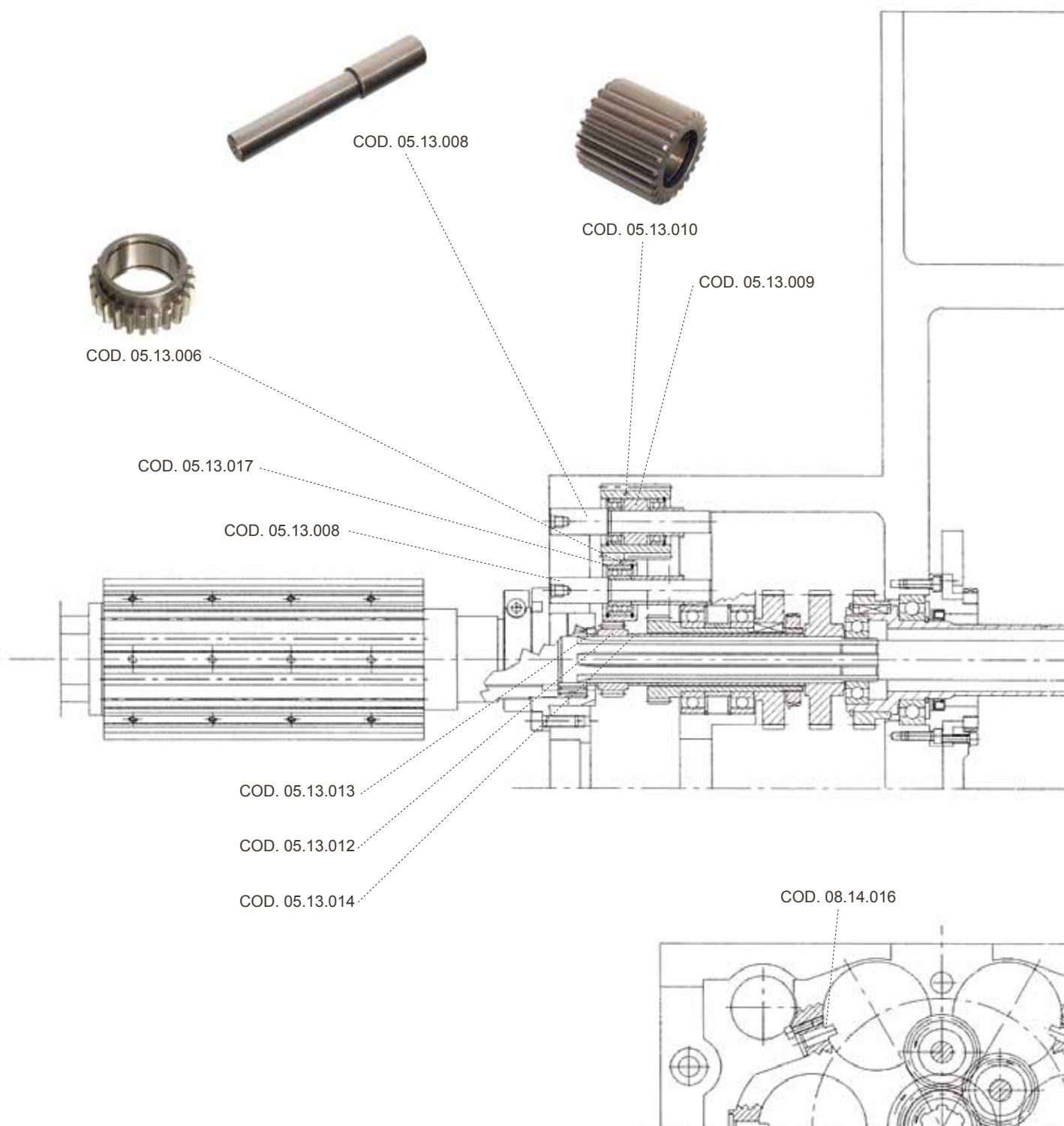
Giunto mandrini frontali *Frontal spindles coupling*

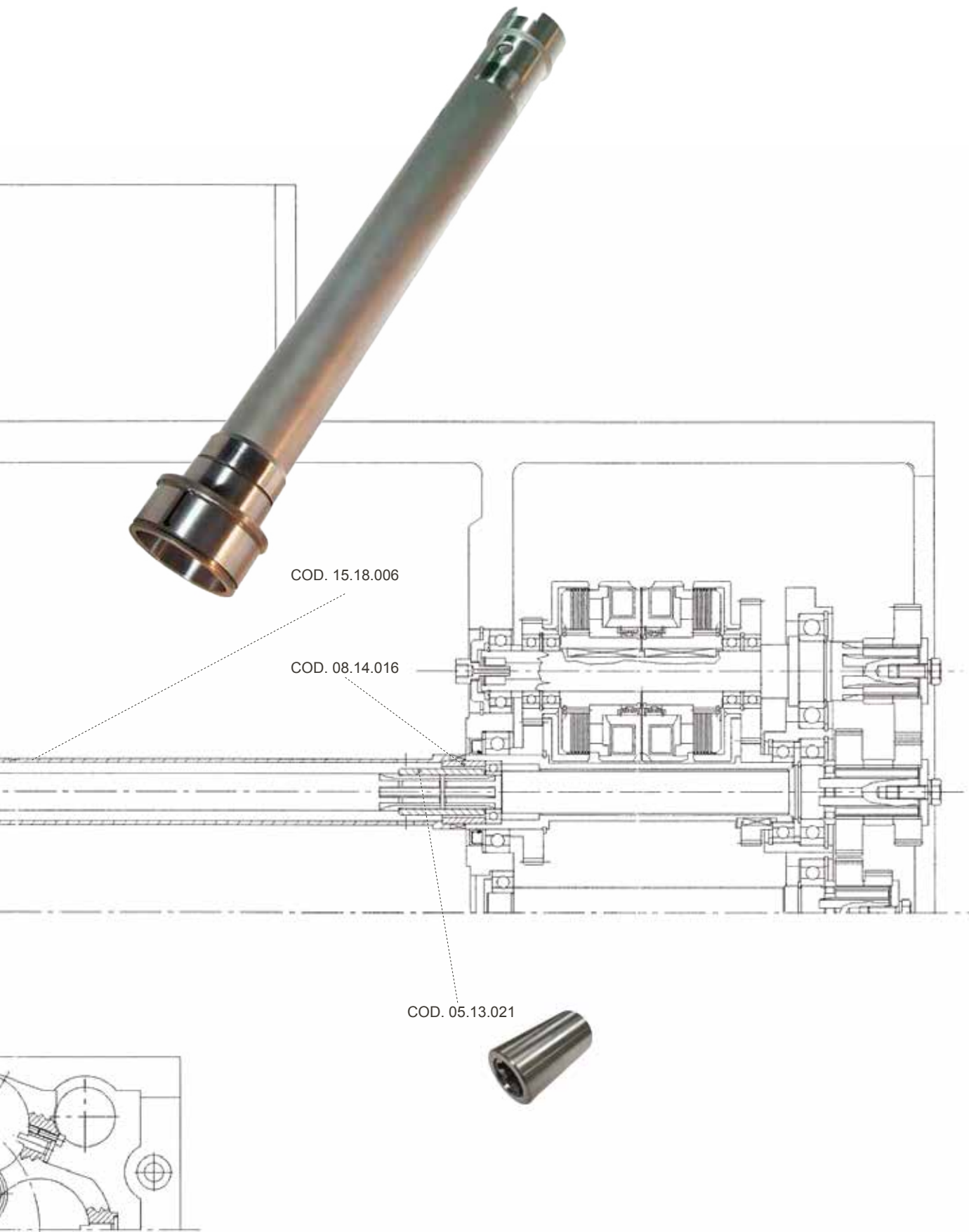


Biella regolabile mandrini frontali *Frontal spindles adjustable connecting rod*

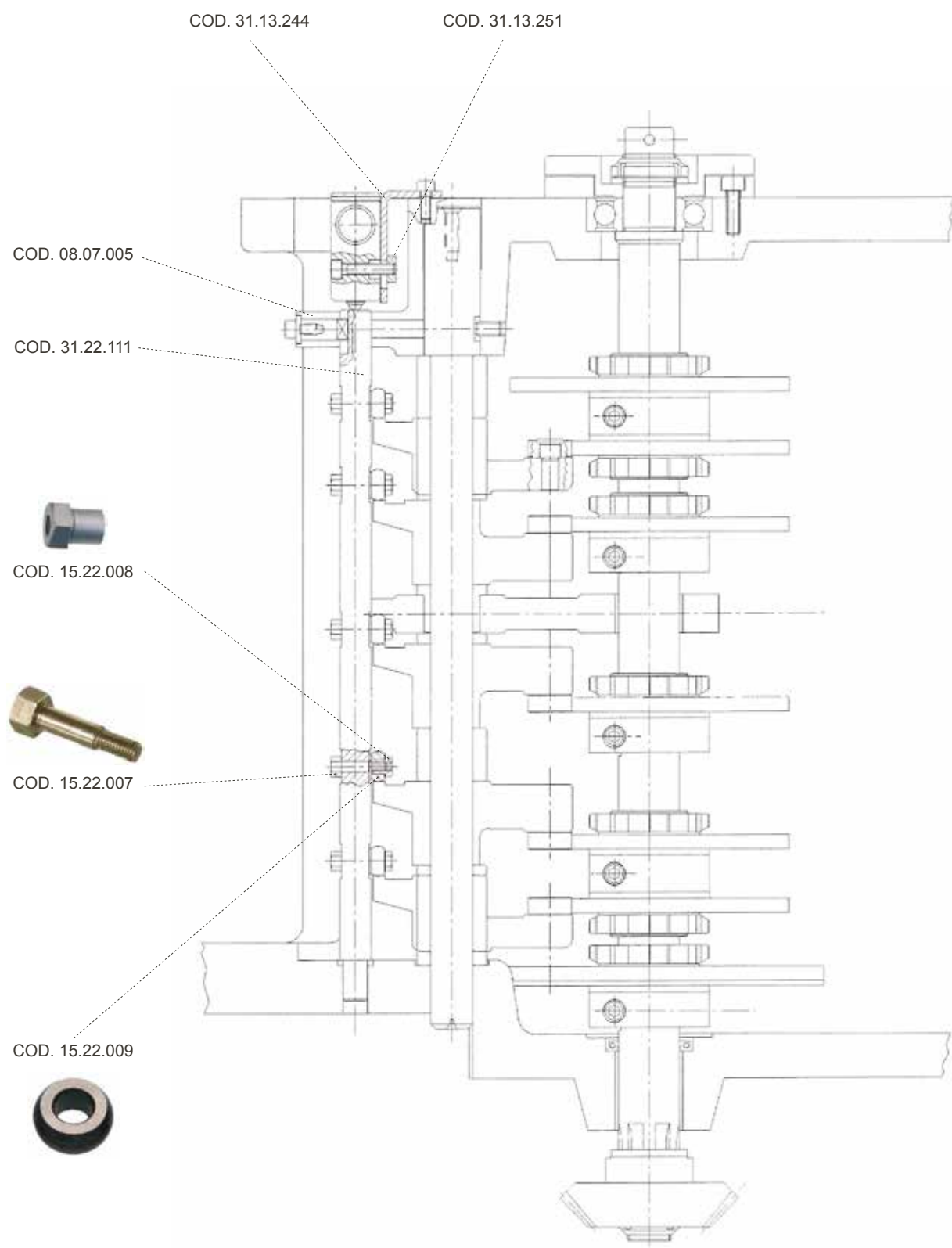


Comando rotazione mandrini frontali *Frontal spindles rotation drive*

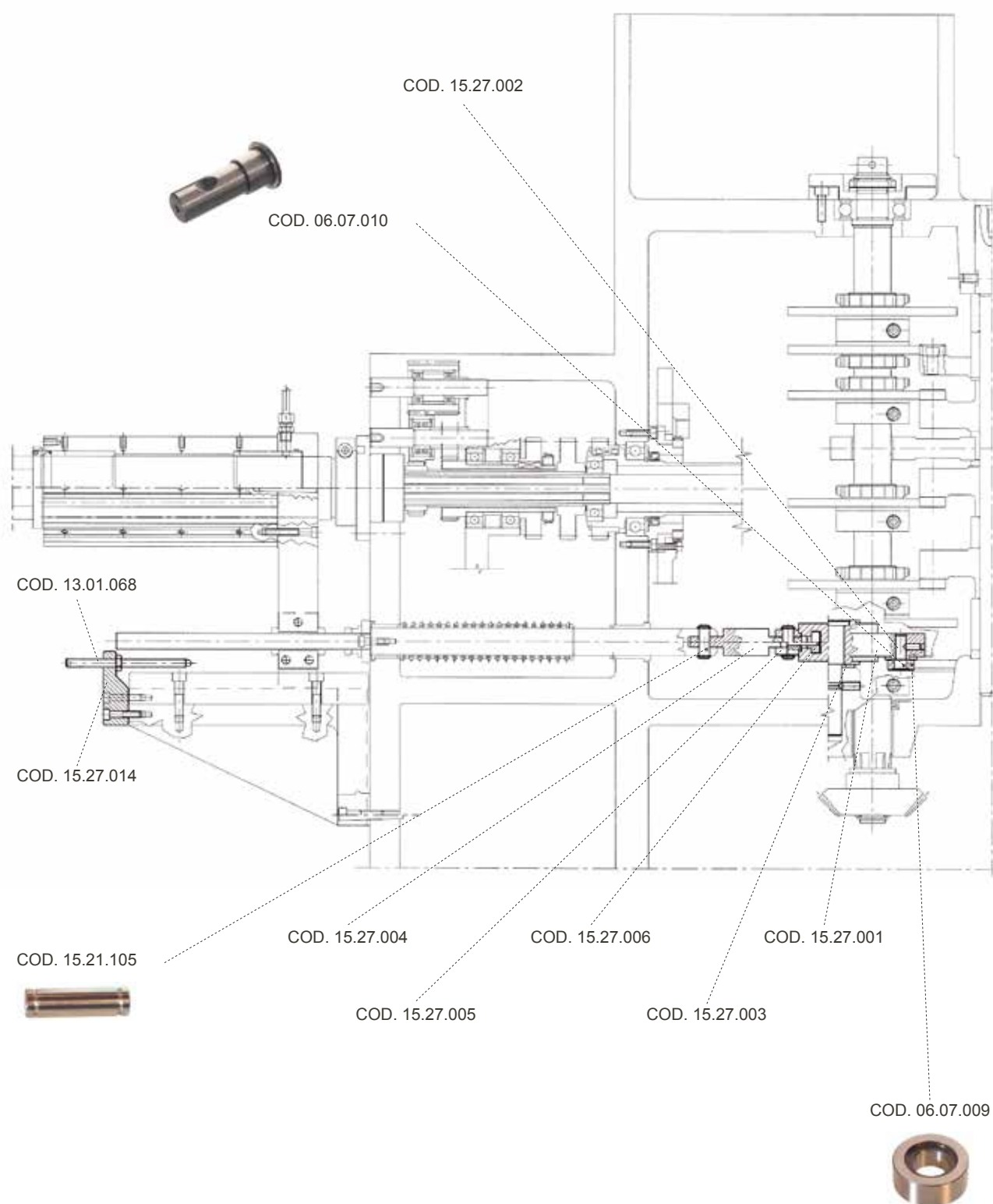




Controllo ritorno mandrino frontale *Safety for frontal spindle return*

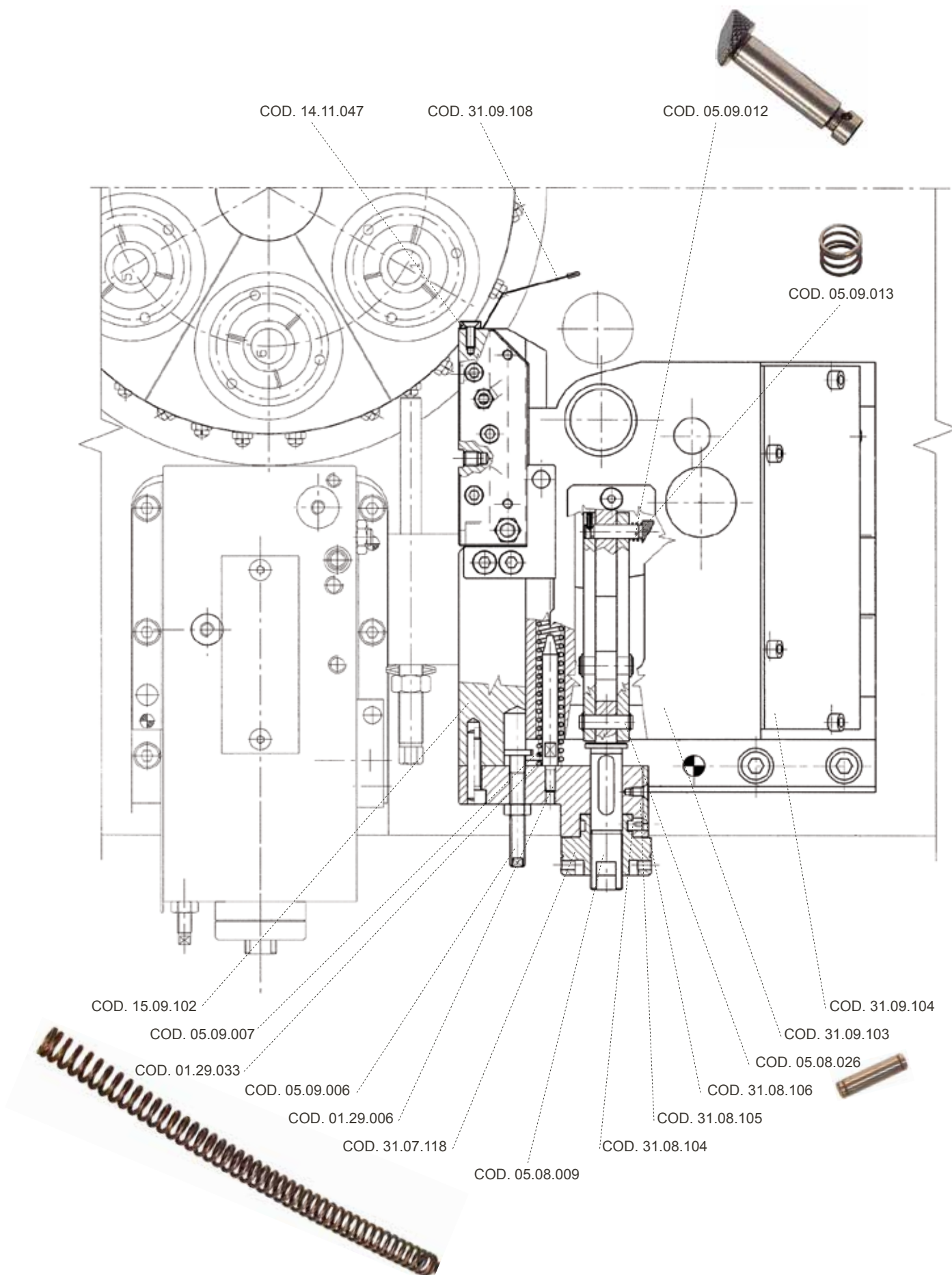


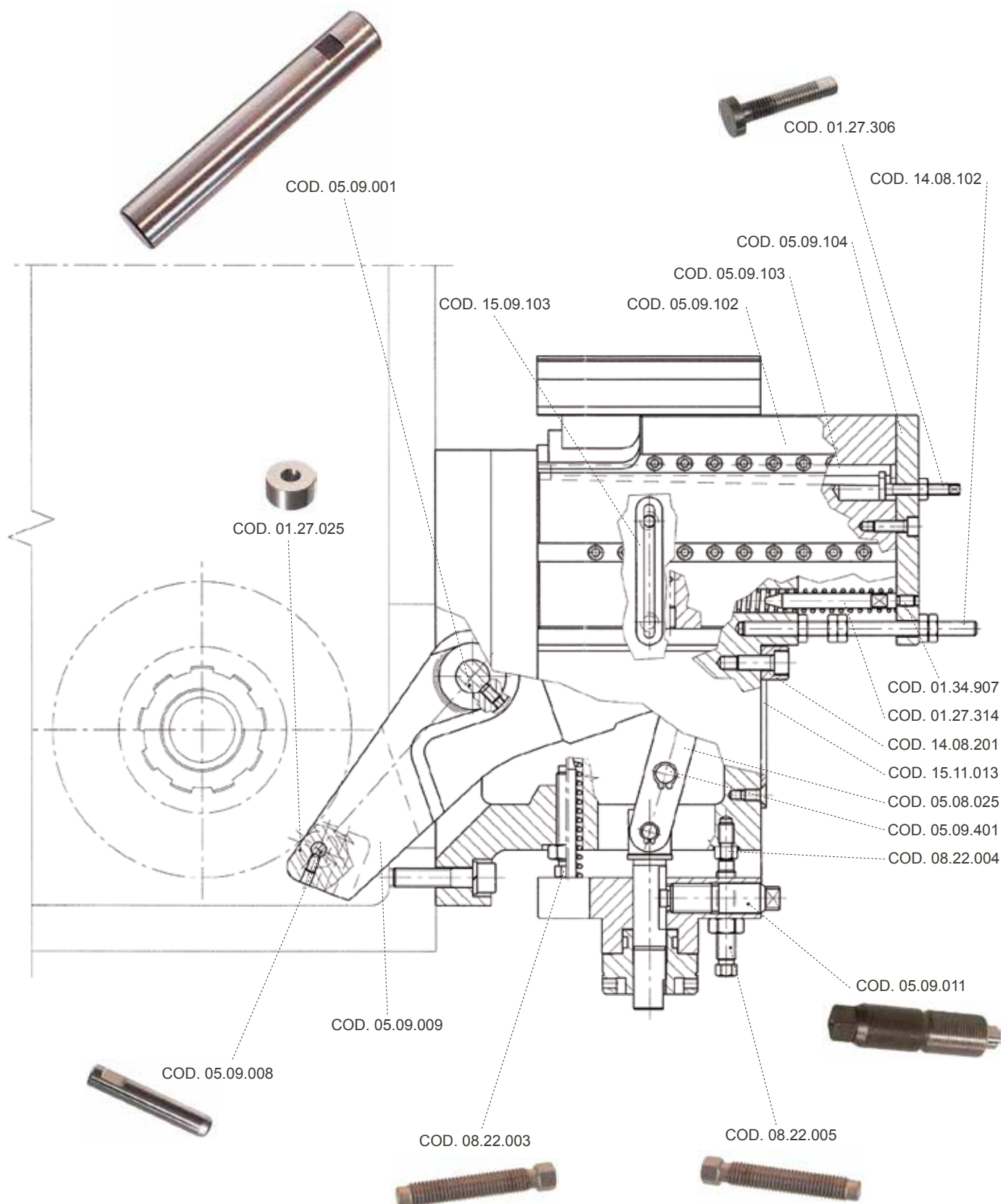
Comando supporto centrale *Centre block drive*



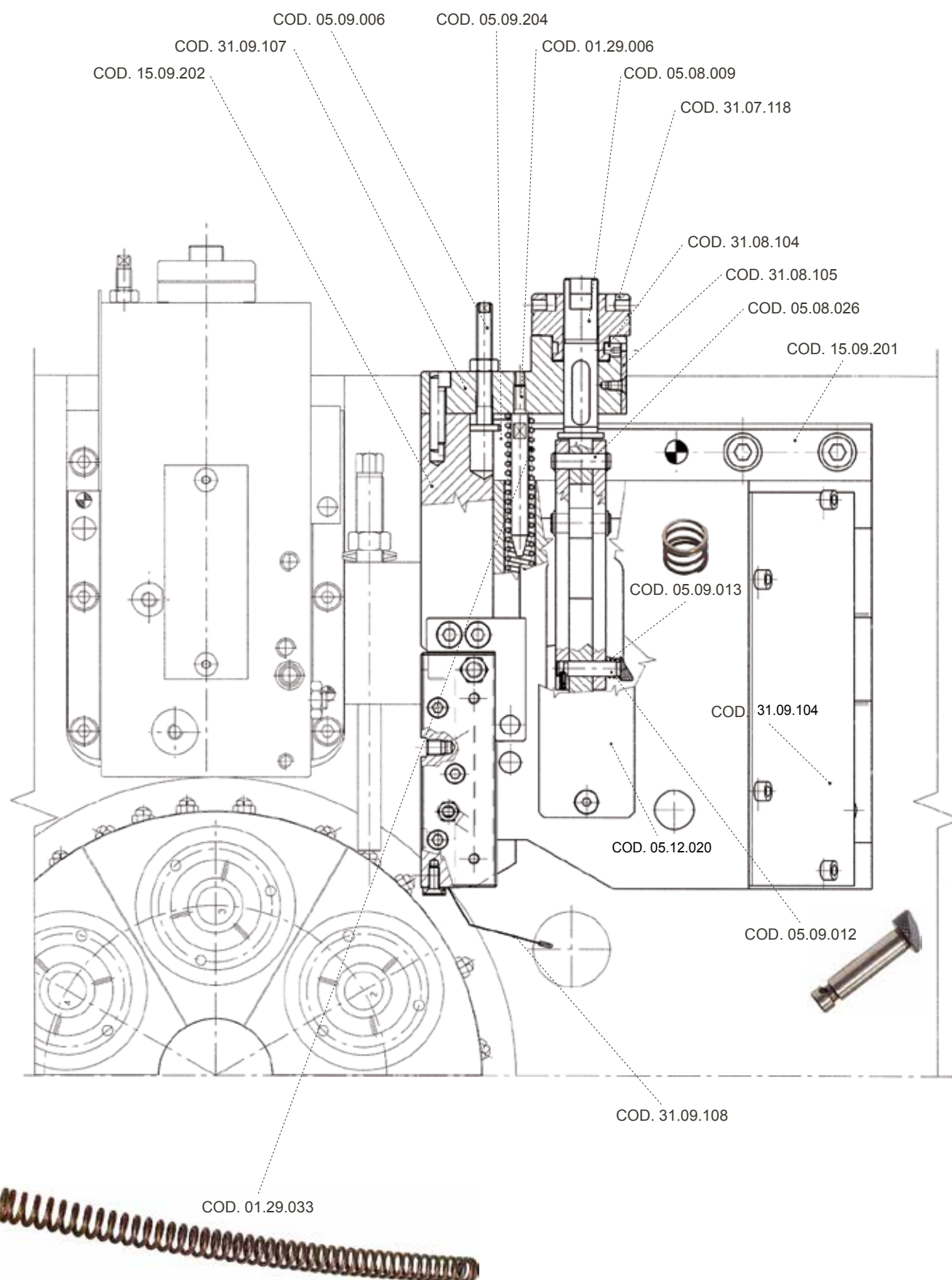
Slitta radiale e assiale pos.1

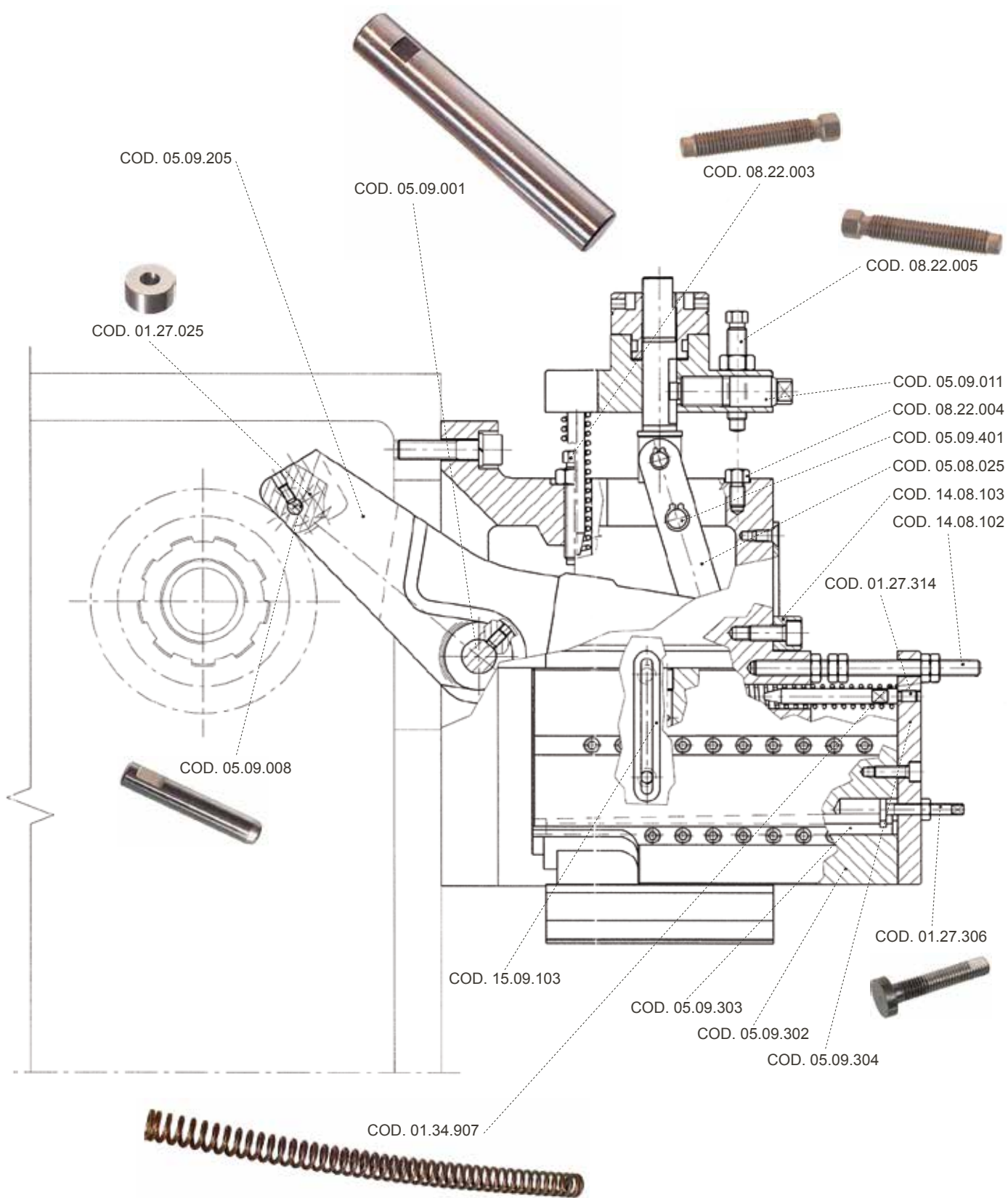
Radial and axial slide pos.1





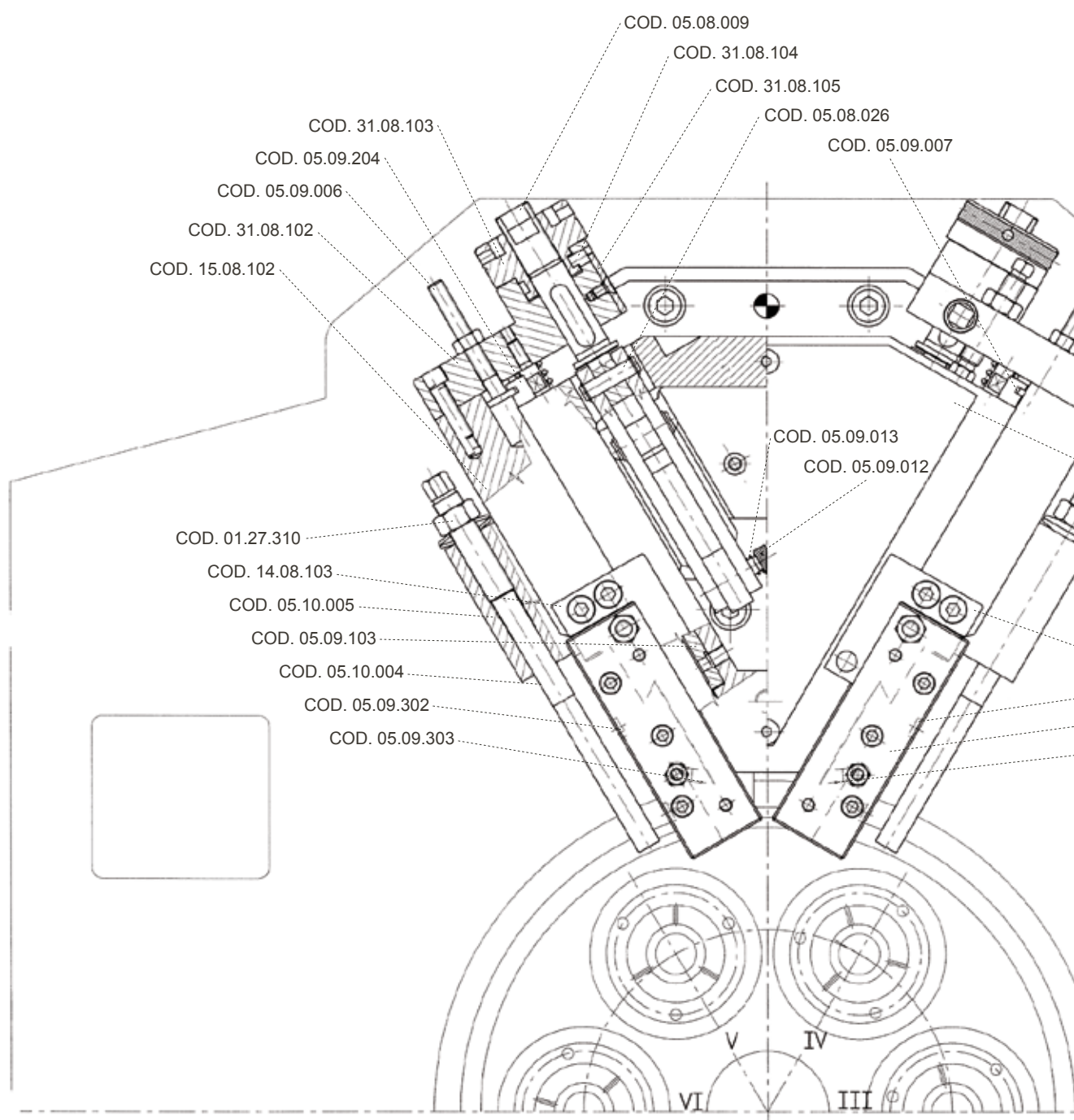
Slitta radiale e assiale pos.2 Radial and axial slide pos.2

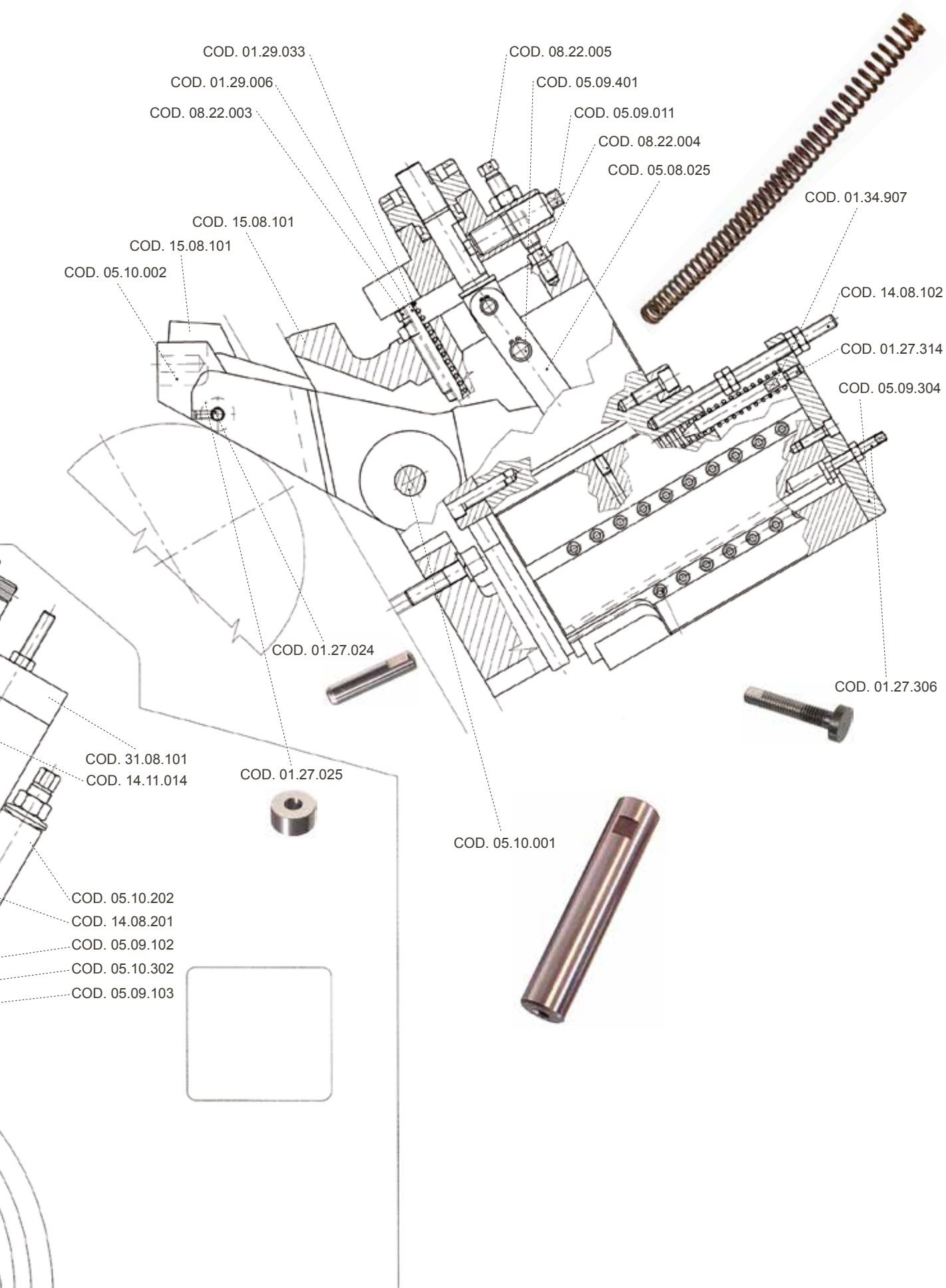




Slitte radiali e assiali pos.4-5

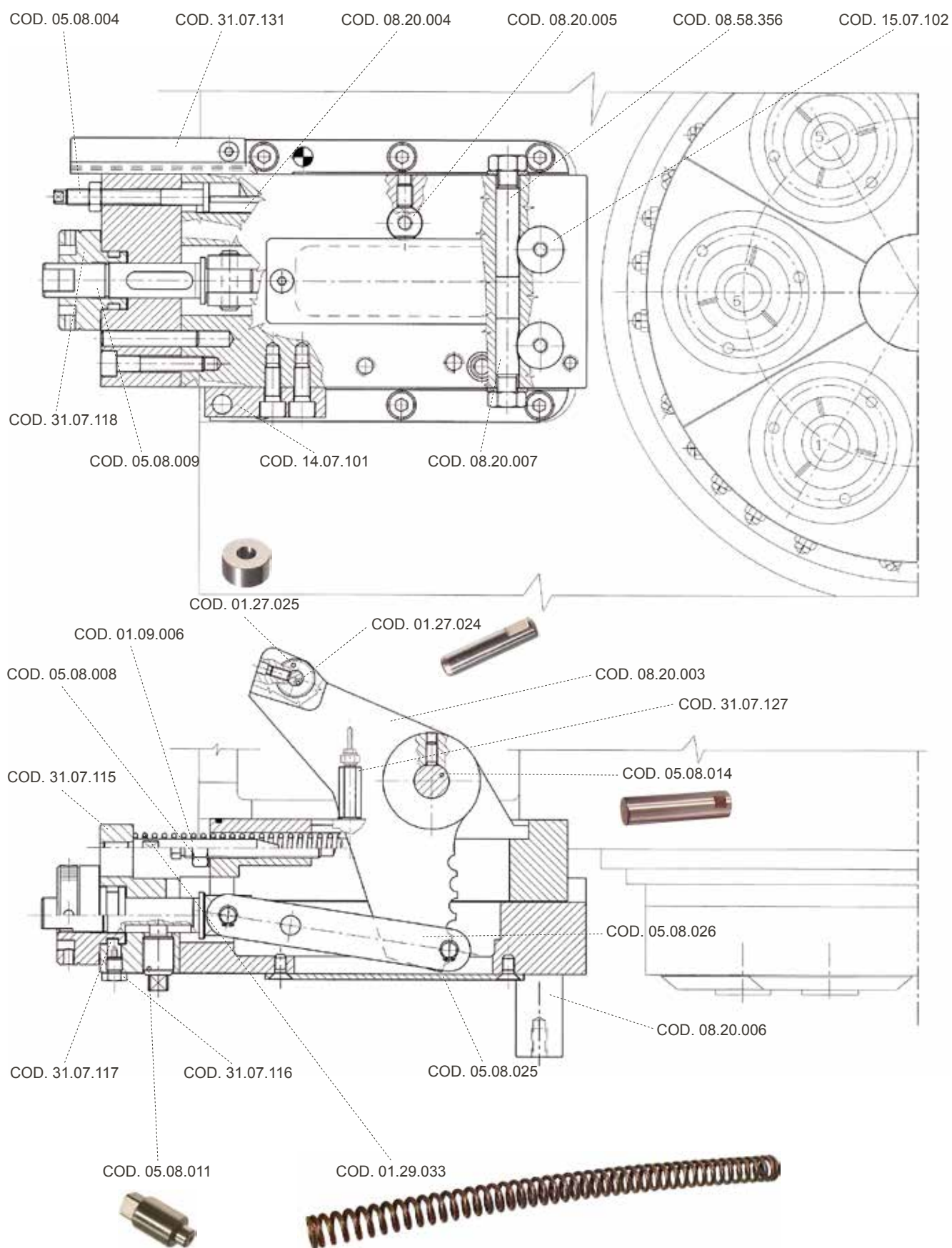
Radial and axial slide pos.4-5



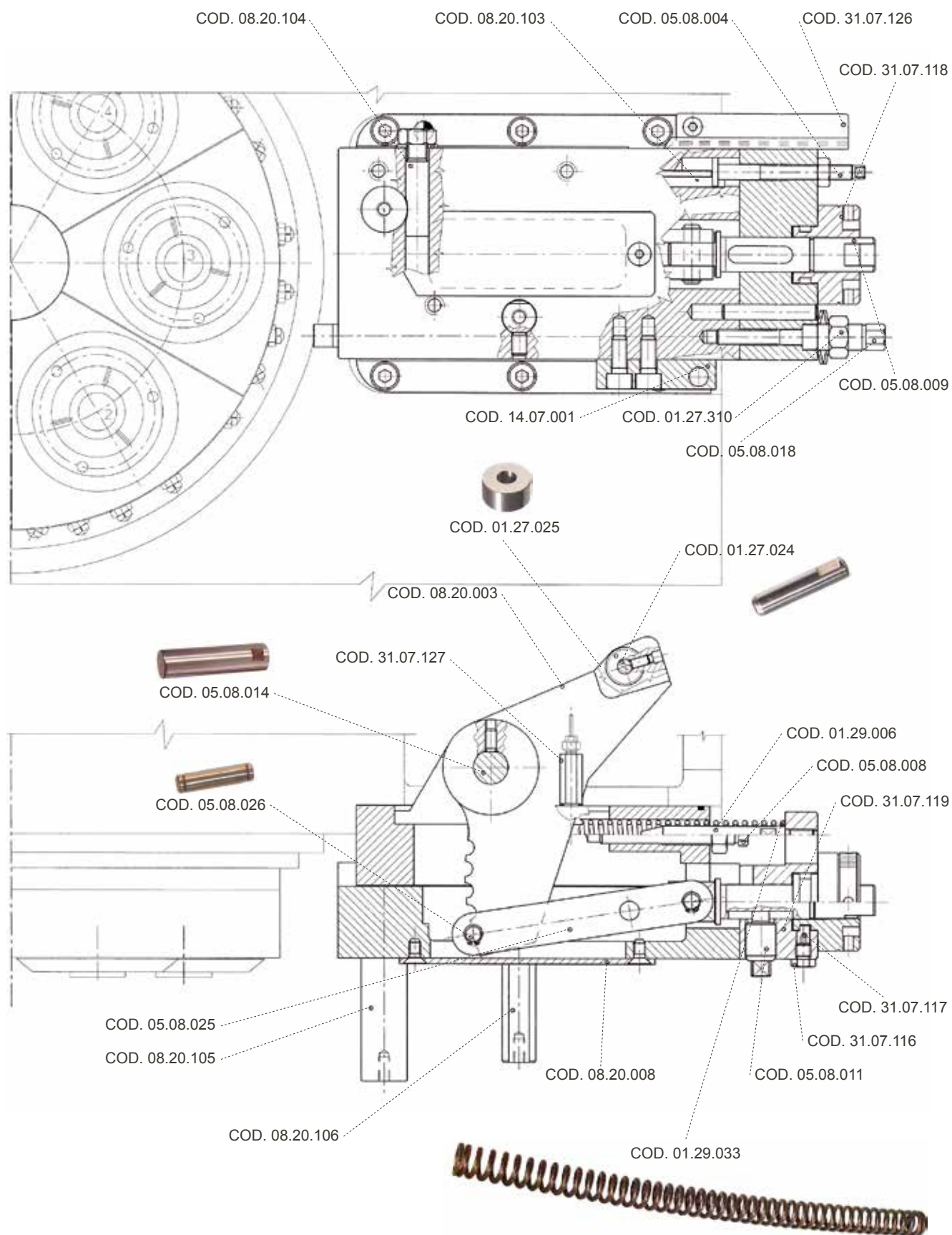


Slitta radiale pos.6

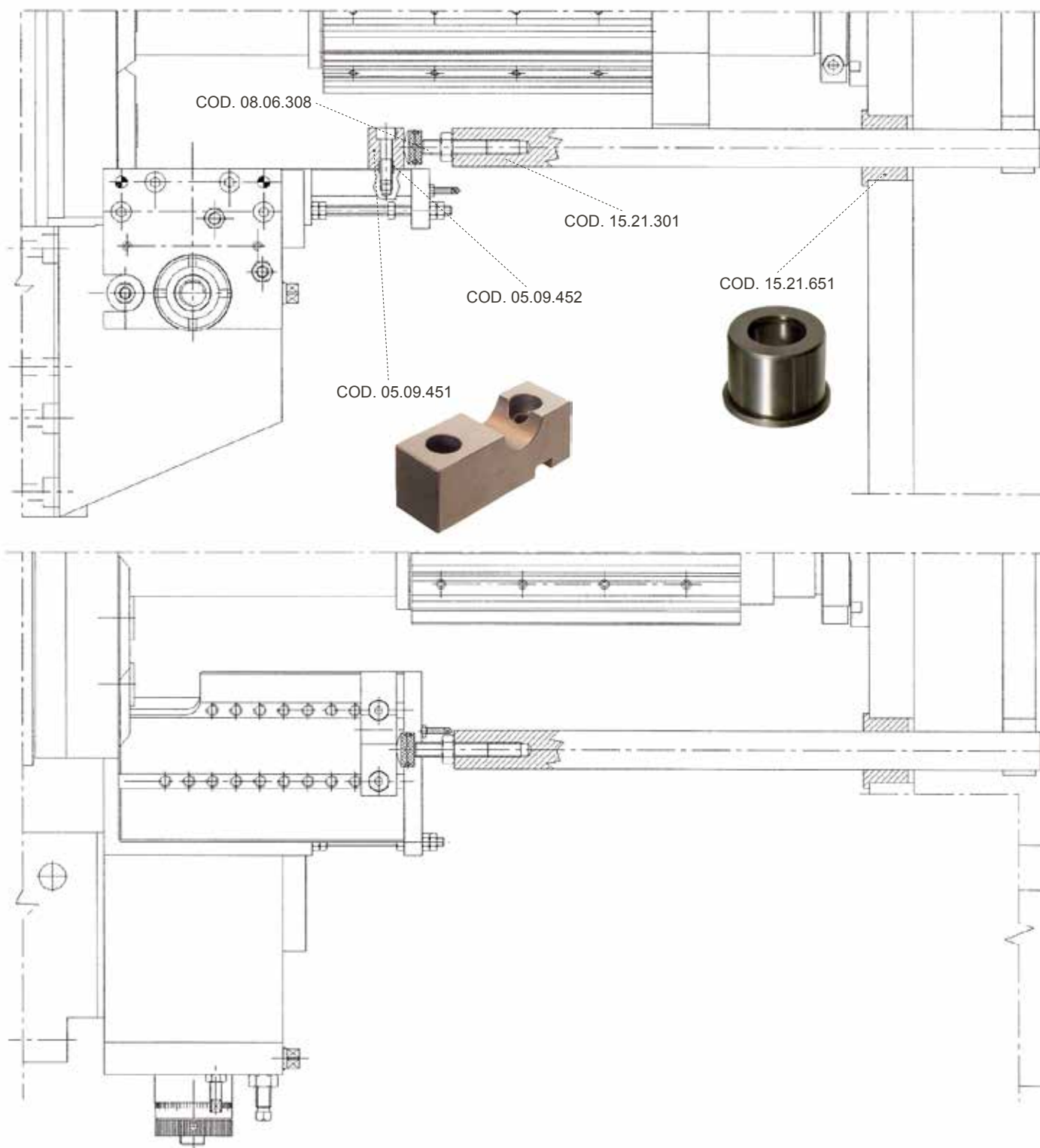
Radial slide pos.6

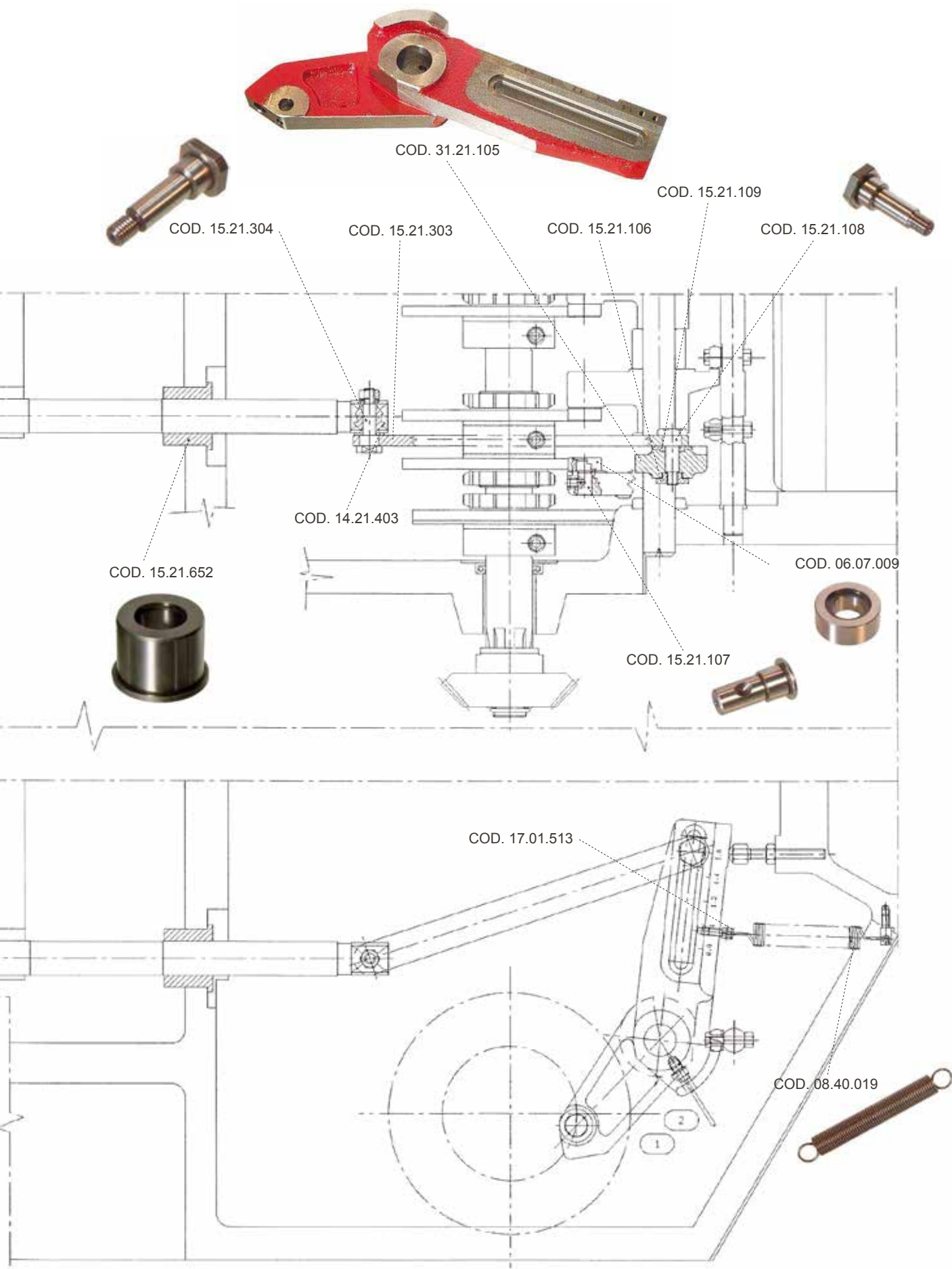


Slitta radiale pos.3 Radial slide pos.3



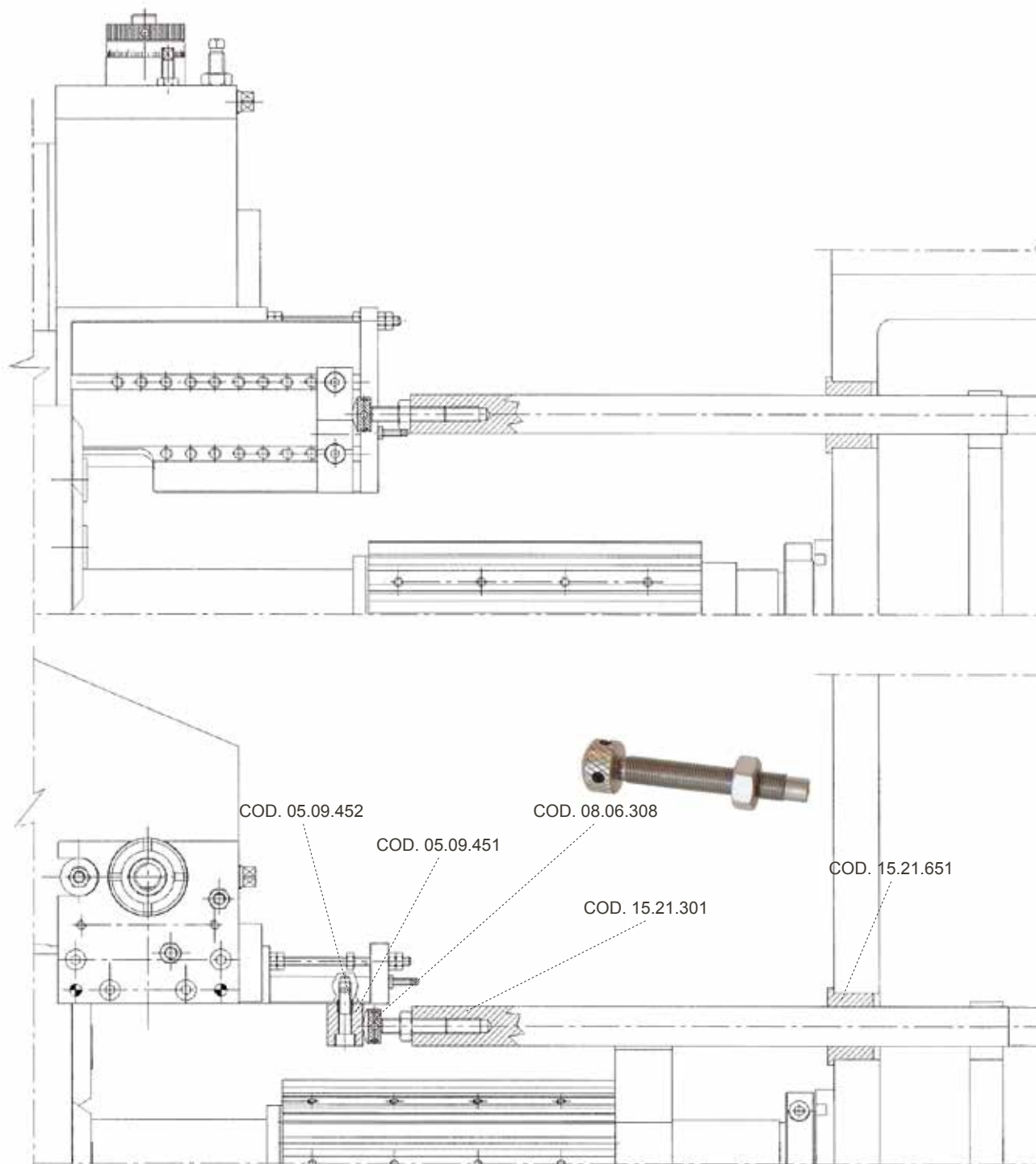
Comando slitta assiale pos.1 *Axial slide control pos.1*

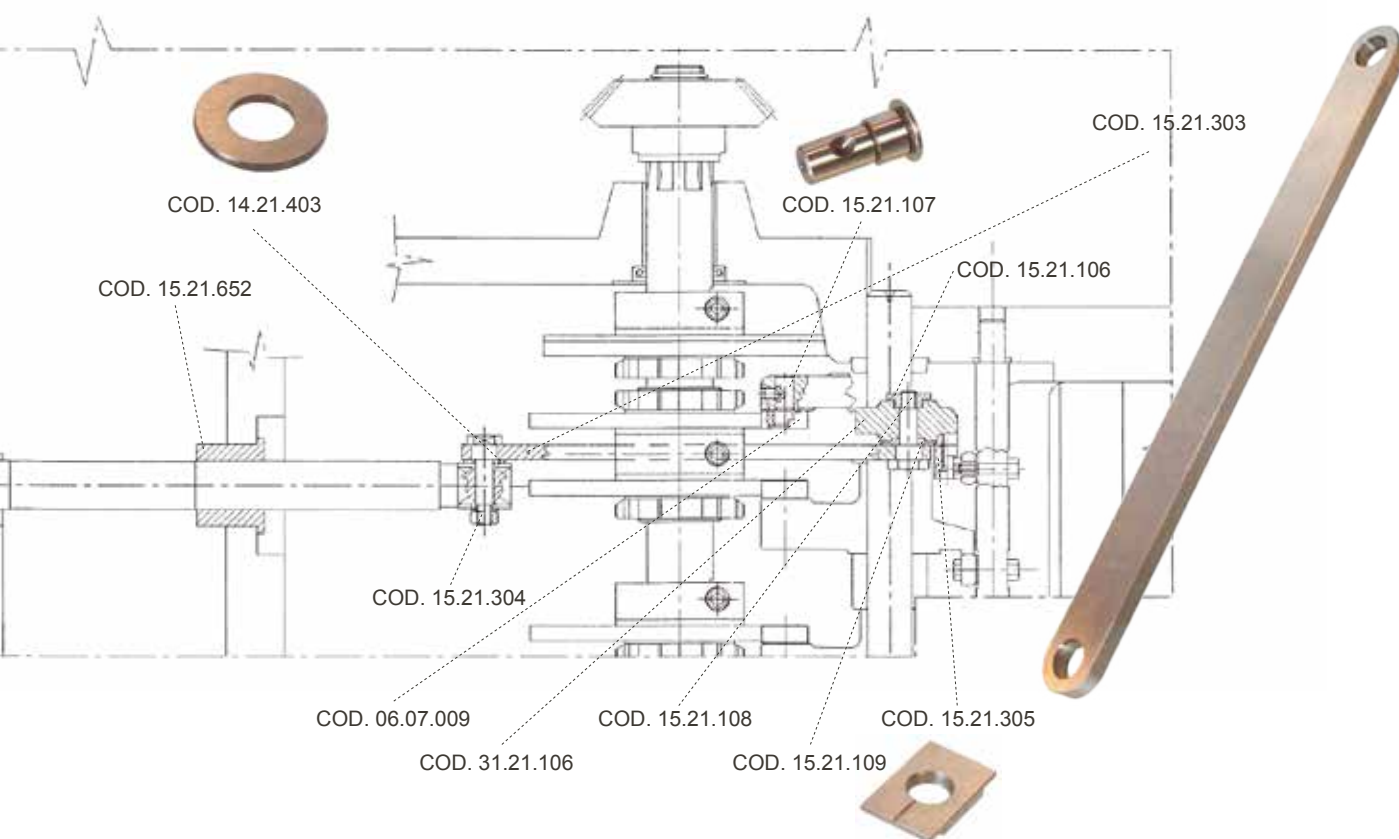
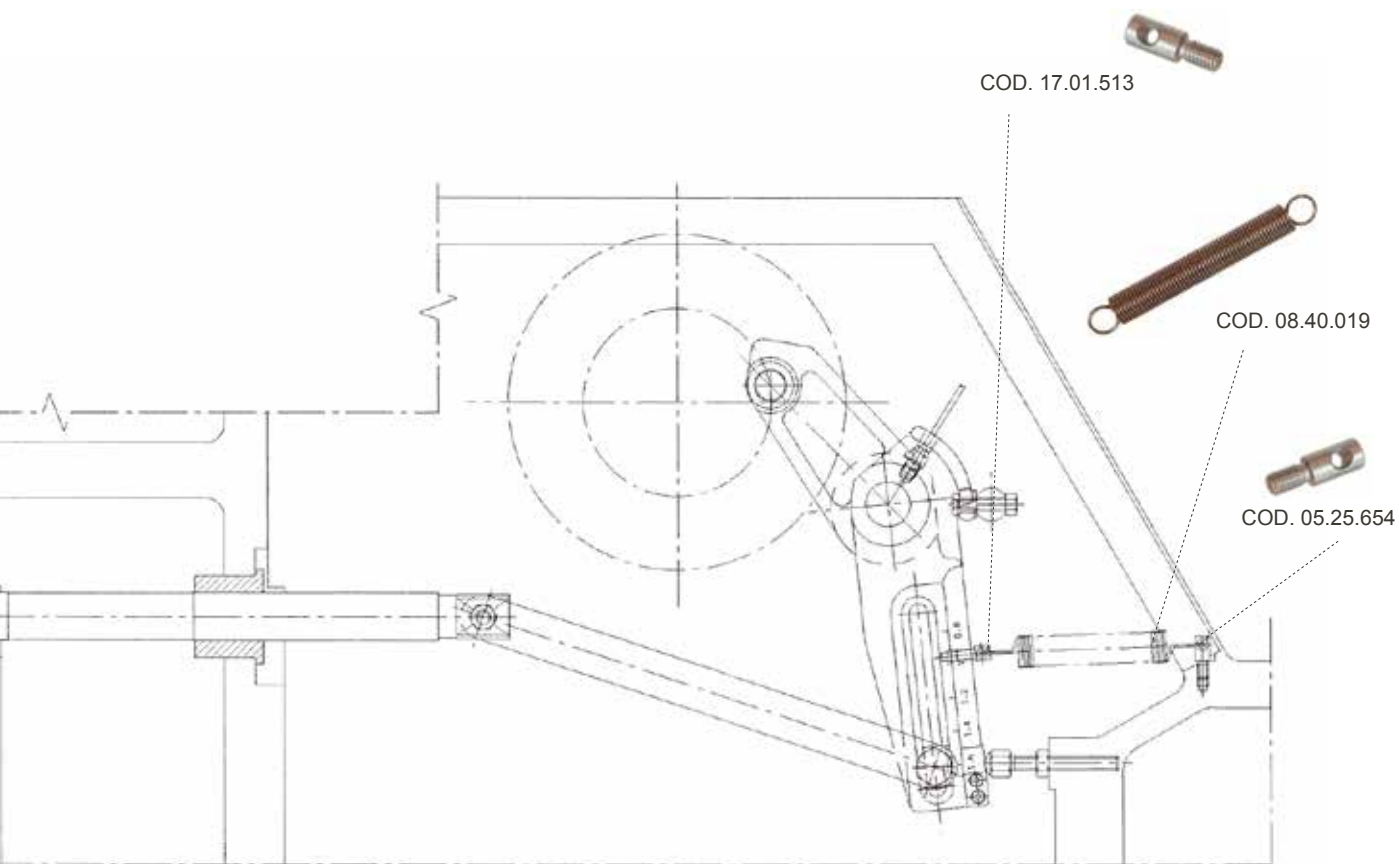




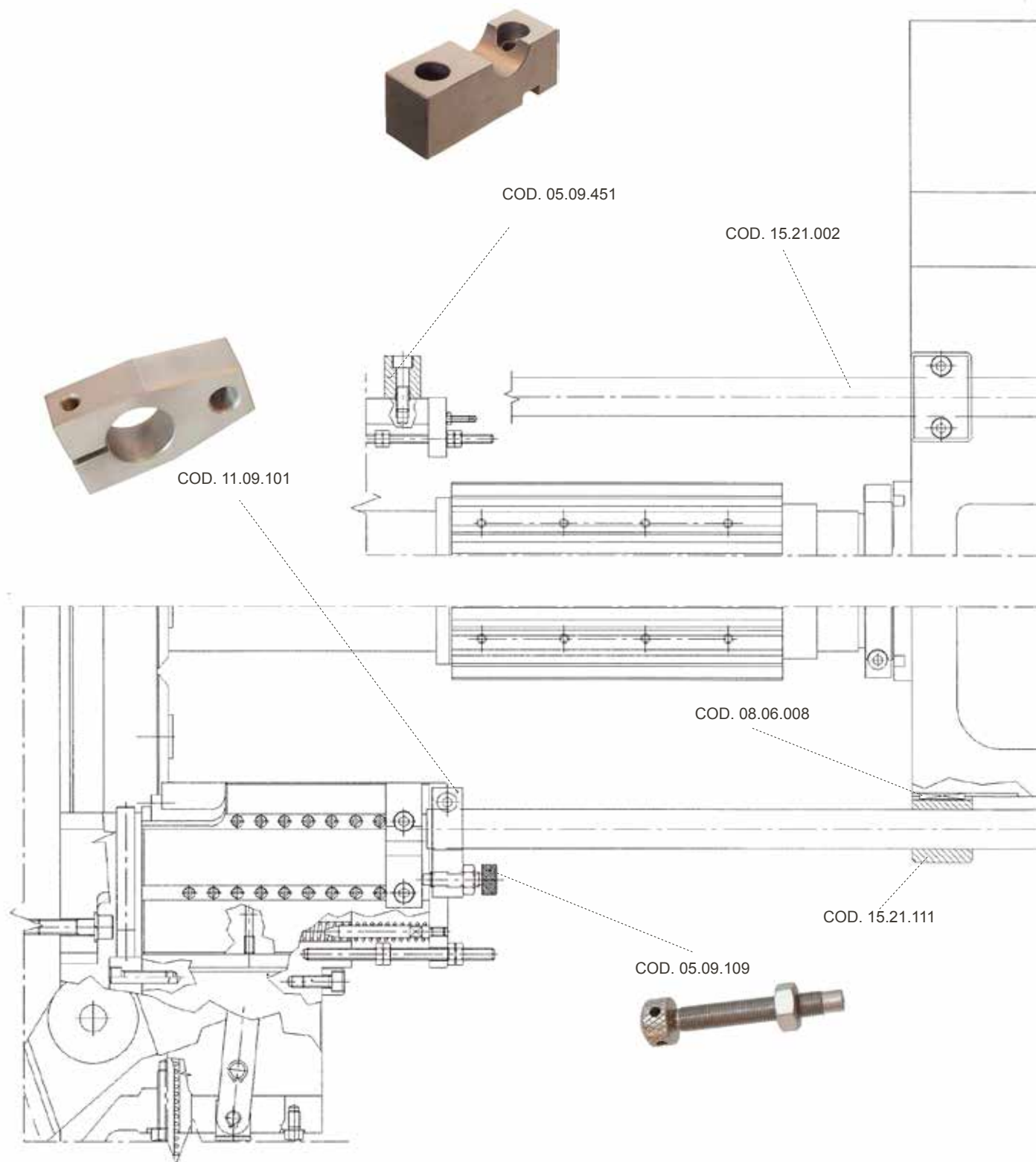
Comando slitta assiale pos.2

Axial slide control pos.2



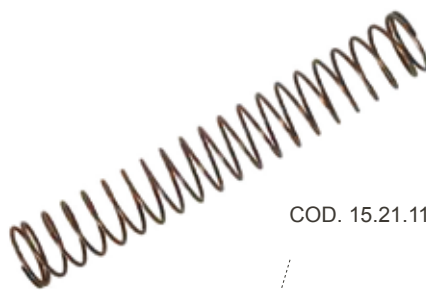


Spinta assiale slitta pos.4 Axial drive for slide pos.4



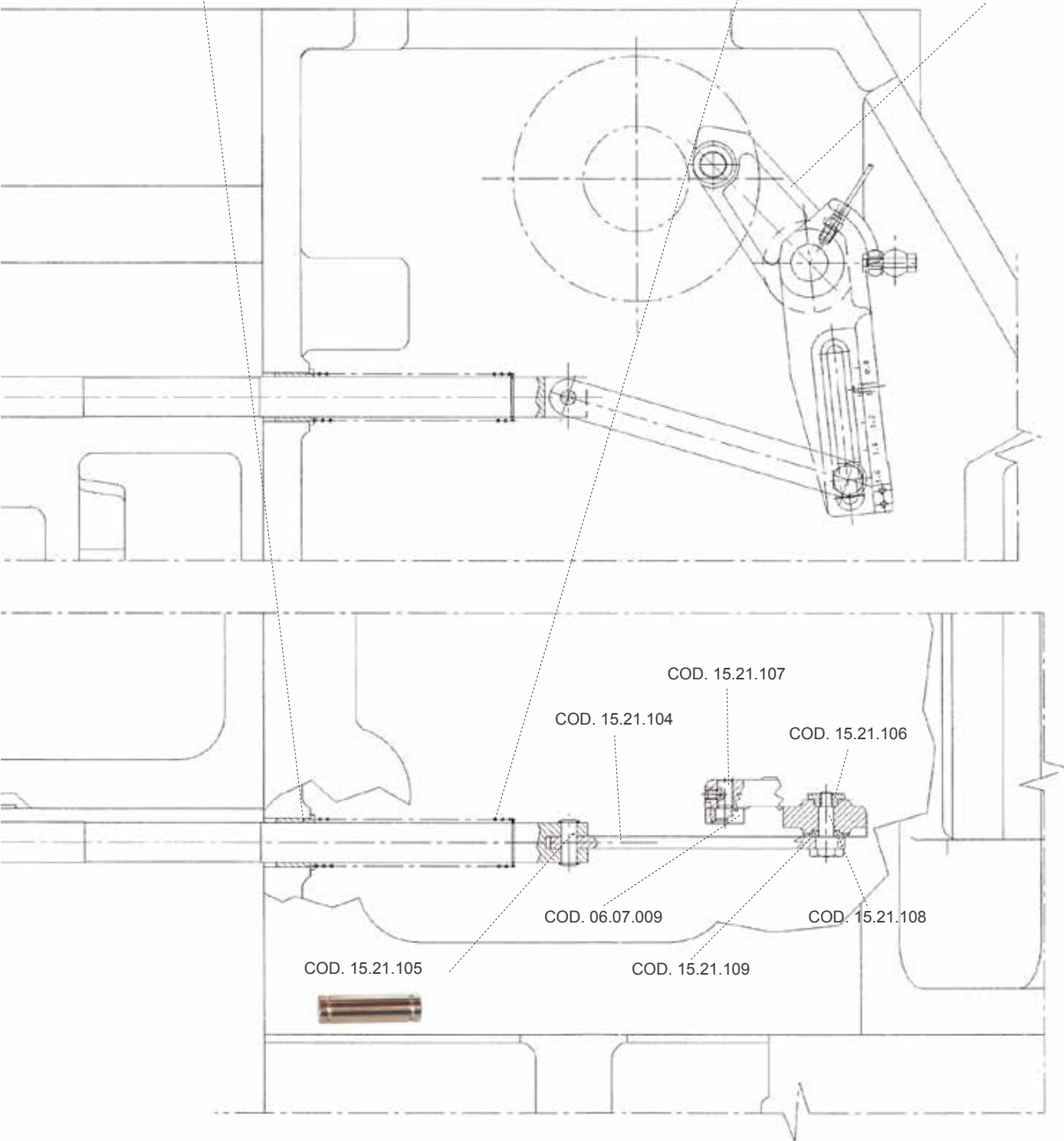


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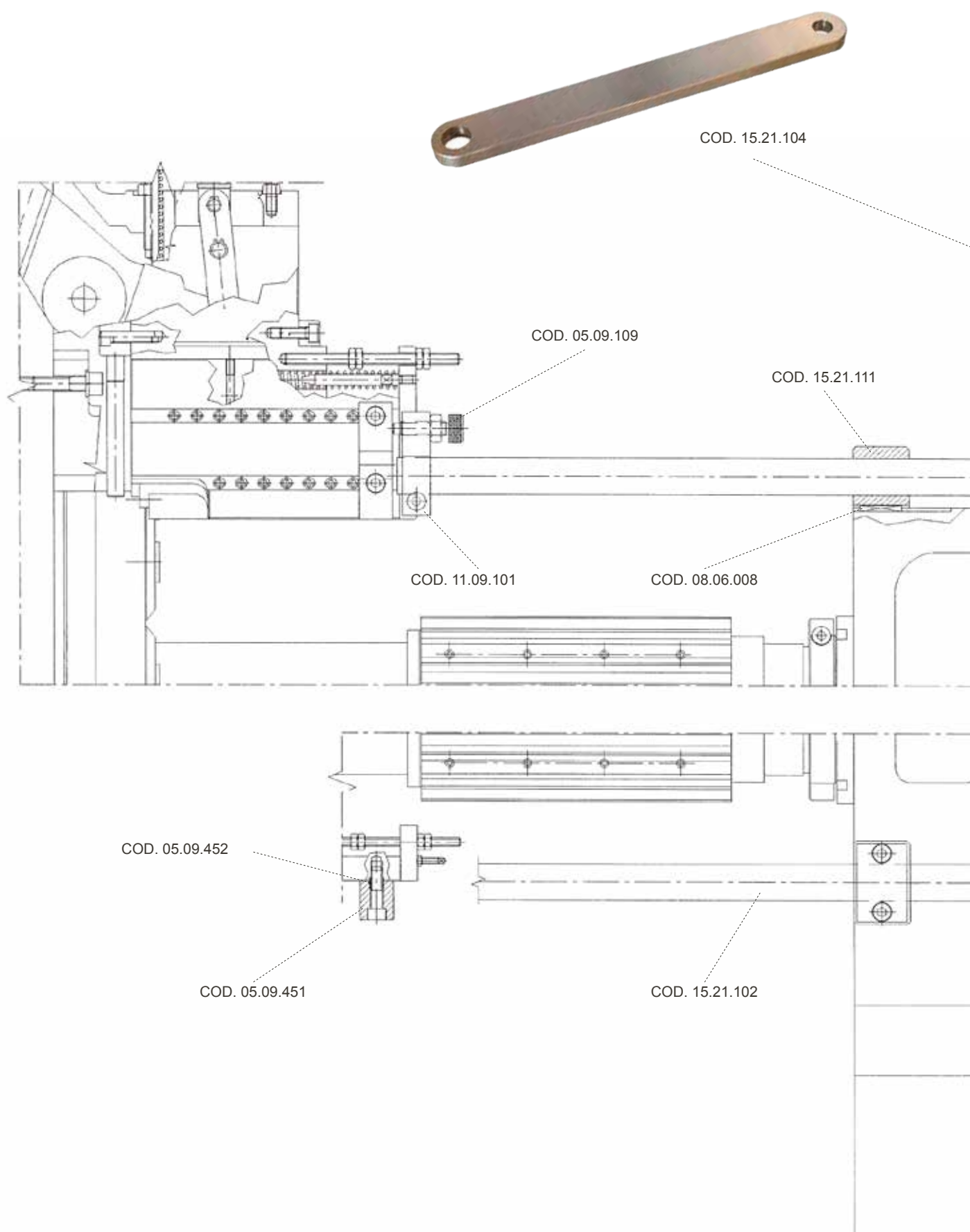


COD. 15.21.110

COD. 31.21.106



Slitta assiale pos.5 *Axial slide pos.5*





COD. 15.21.107



COD. 06.07.009



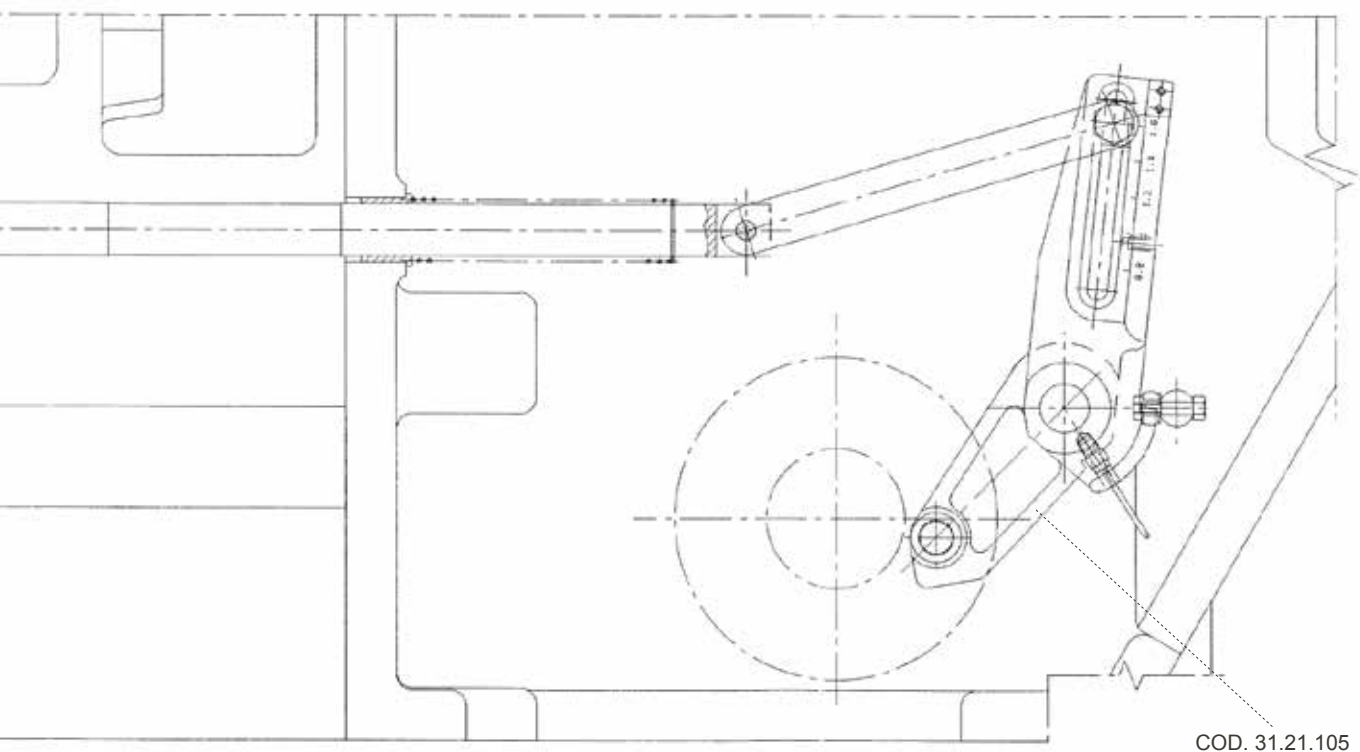
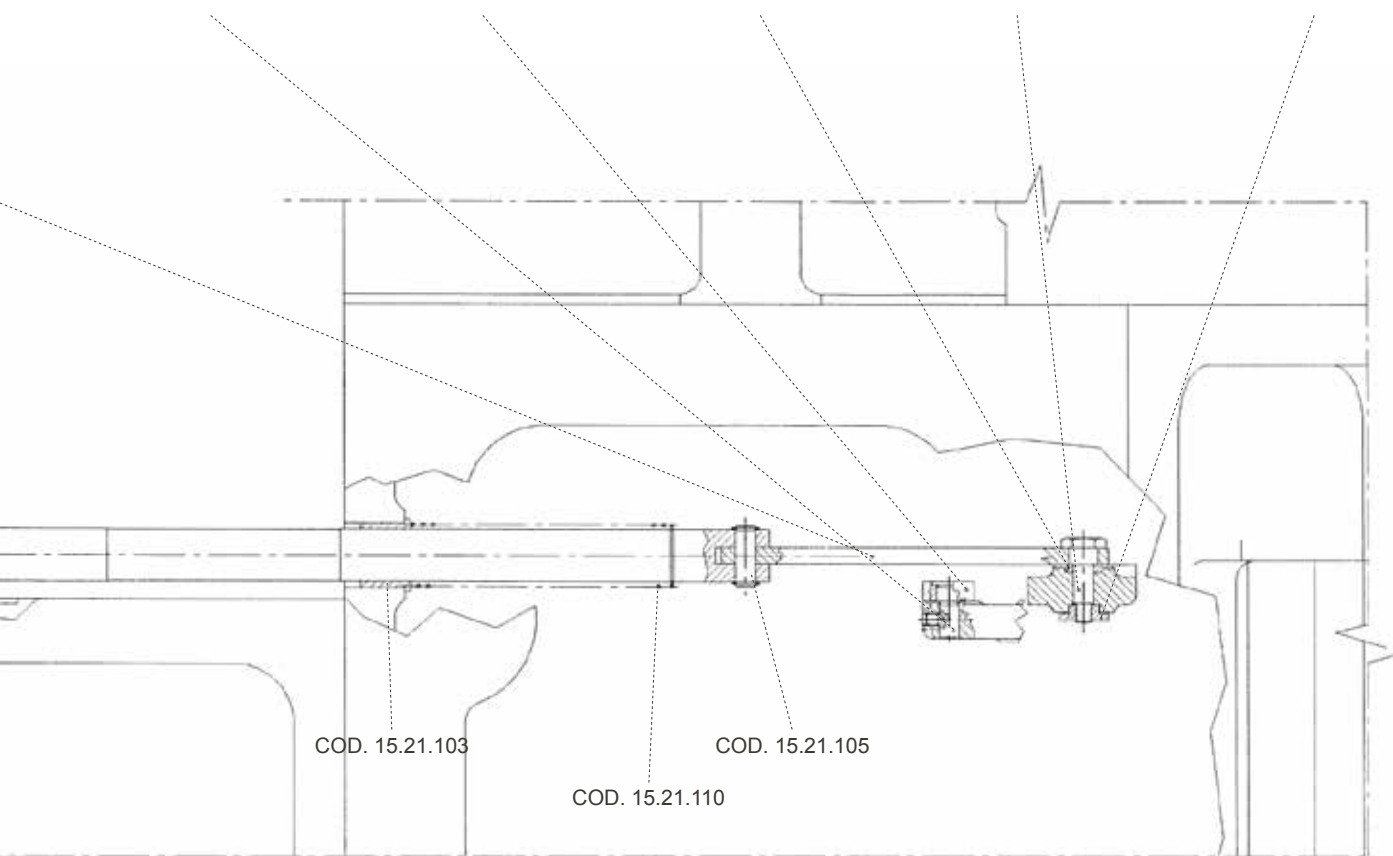
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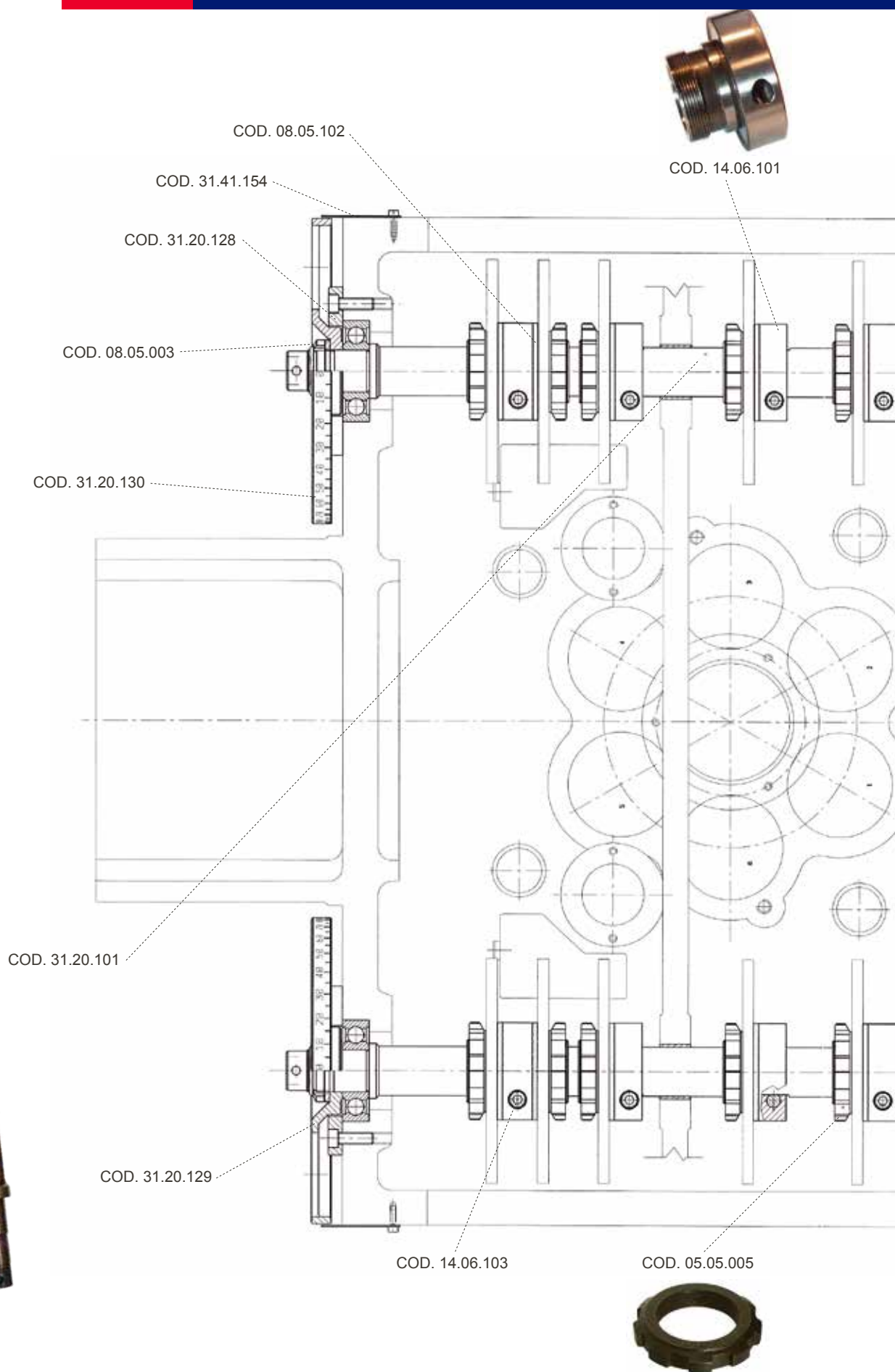
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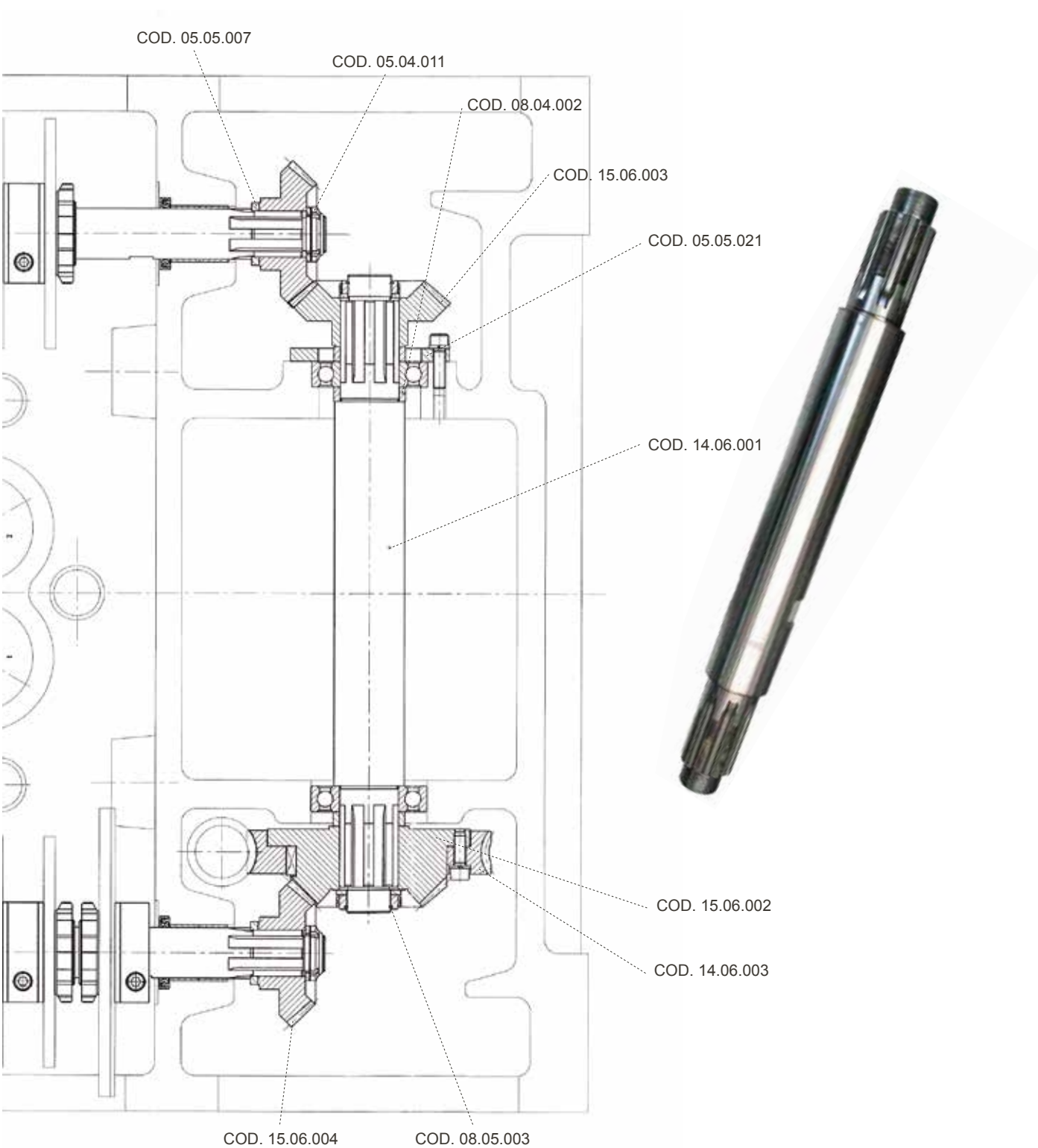


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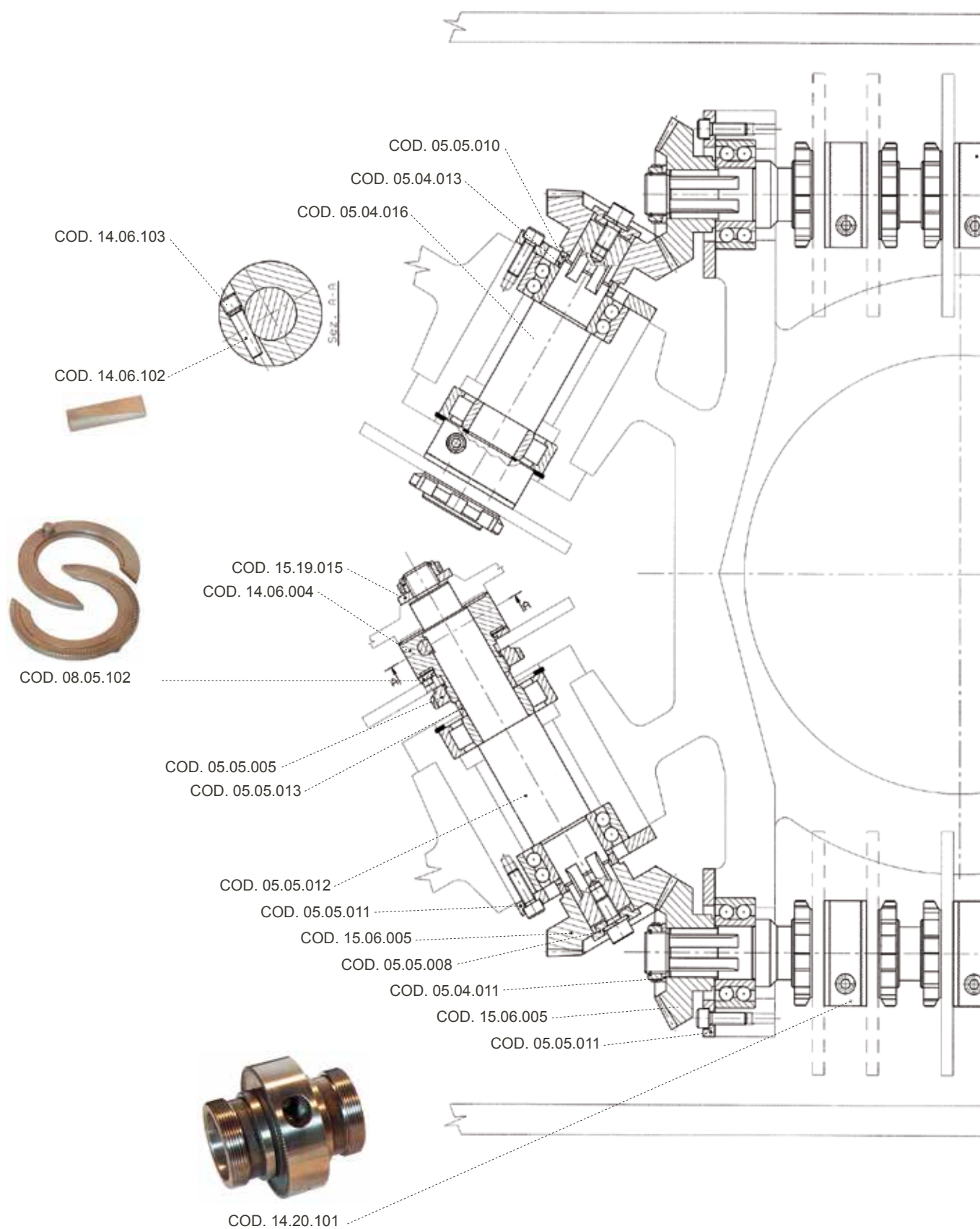


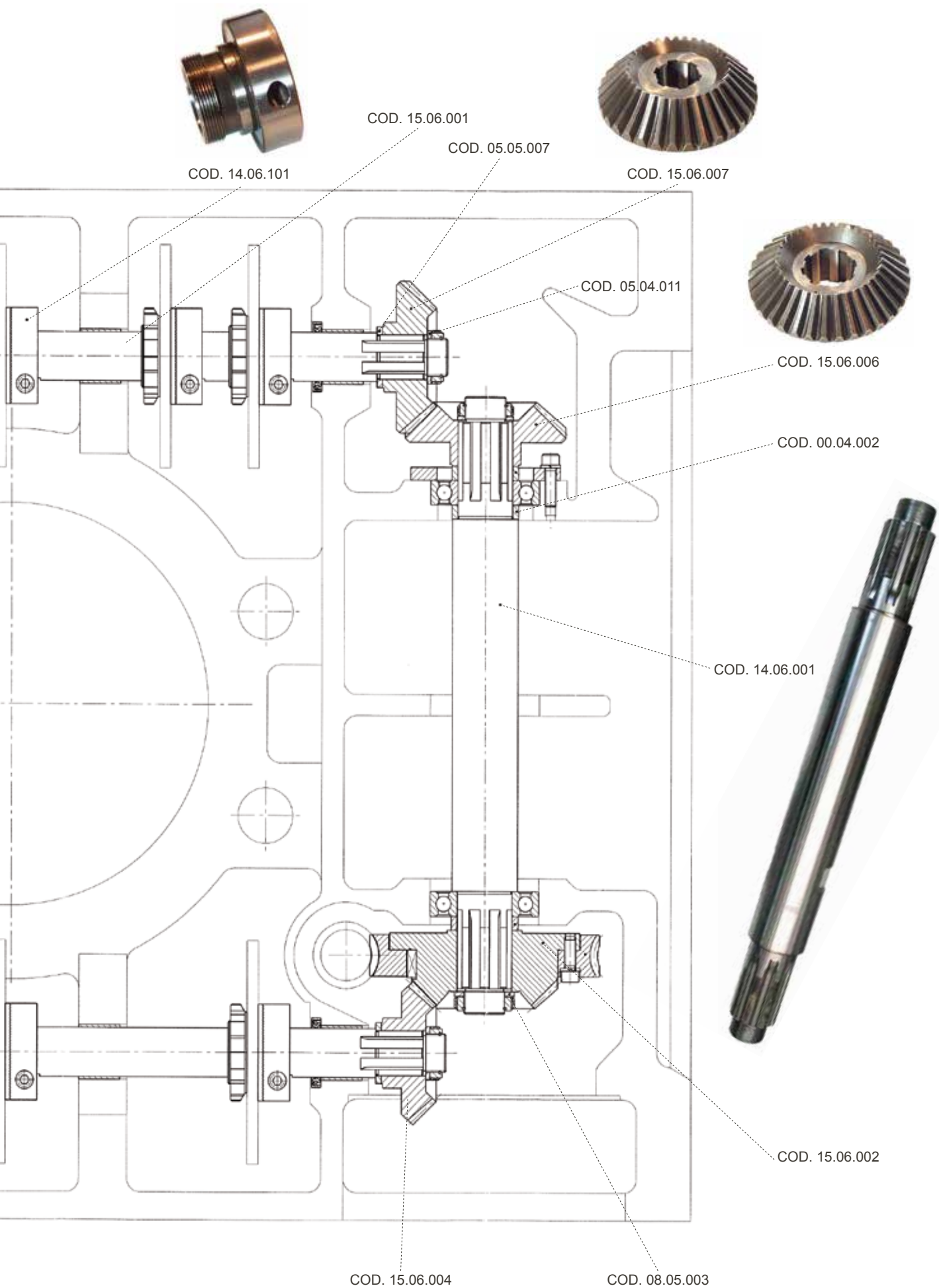
Alberi portacamme destri *Right camshafts*



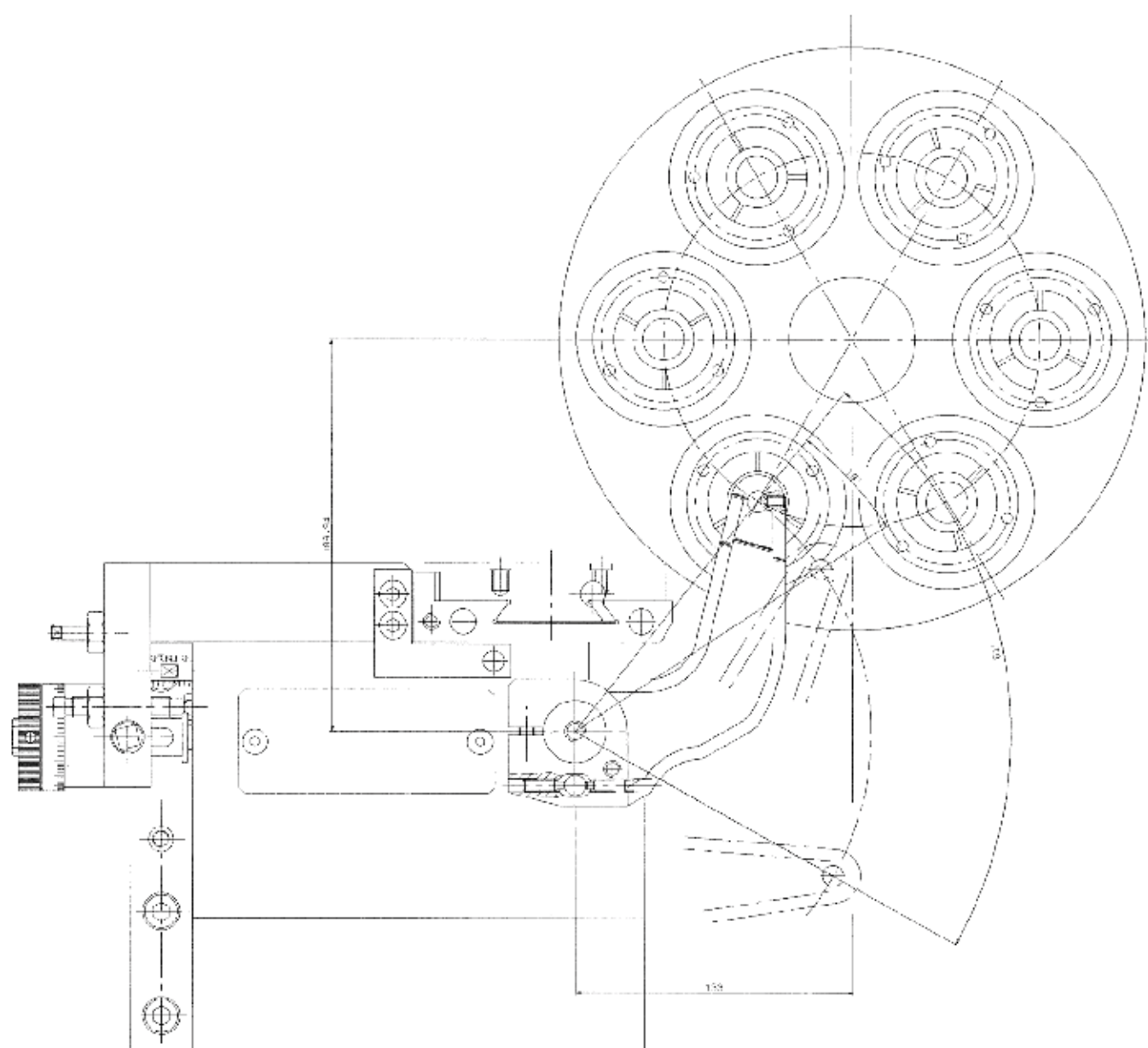


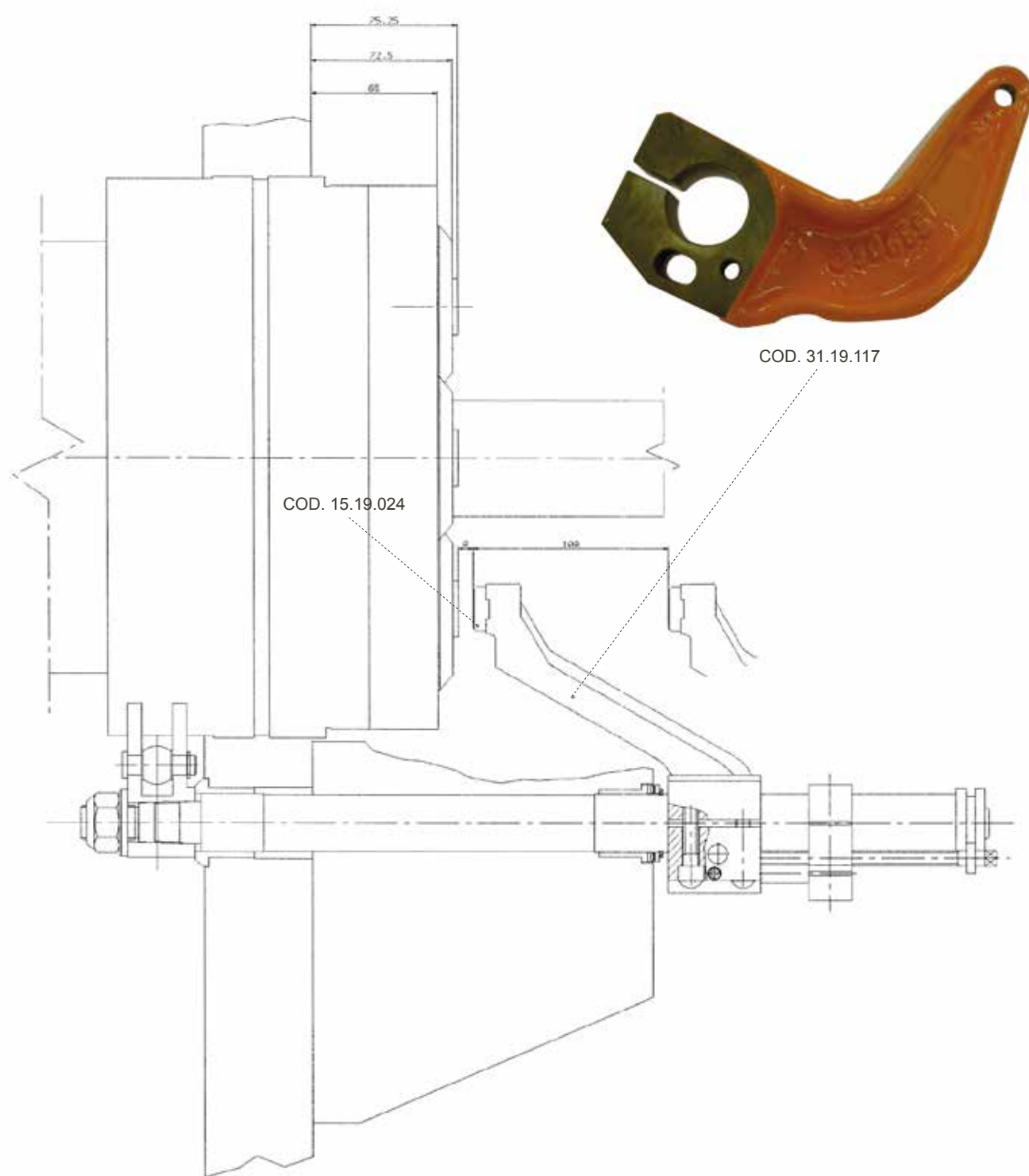
Alberi portacamme destri Left camshafts





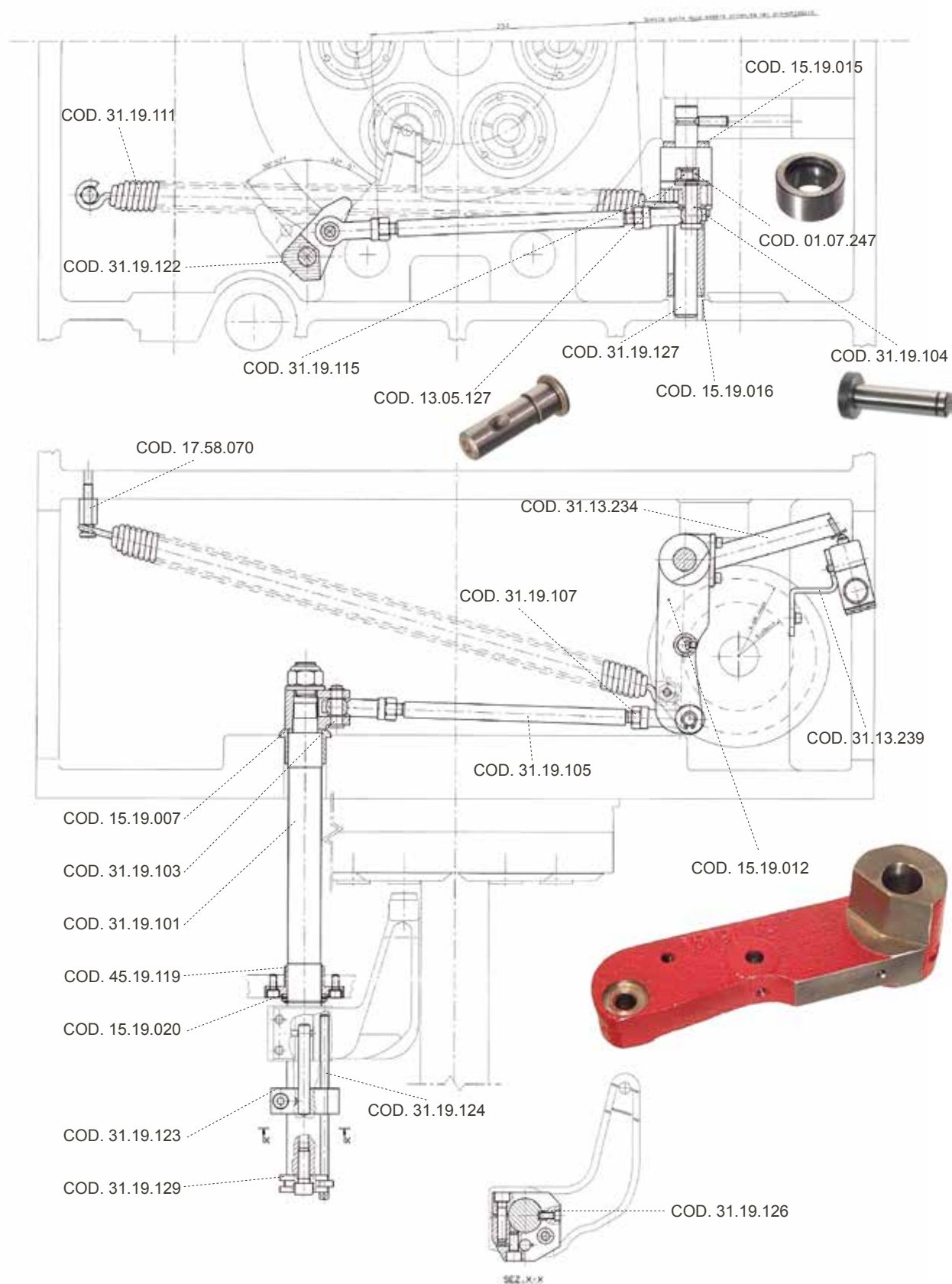
Fermo barra *Bar stop*



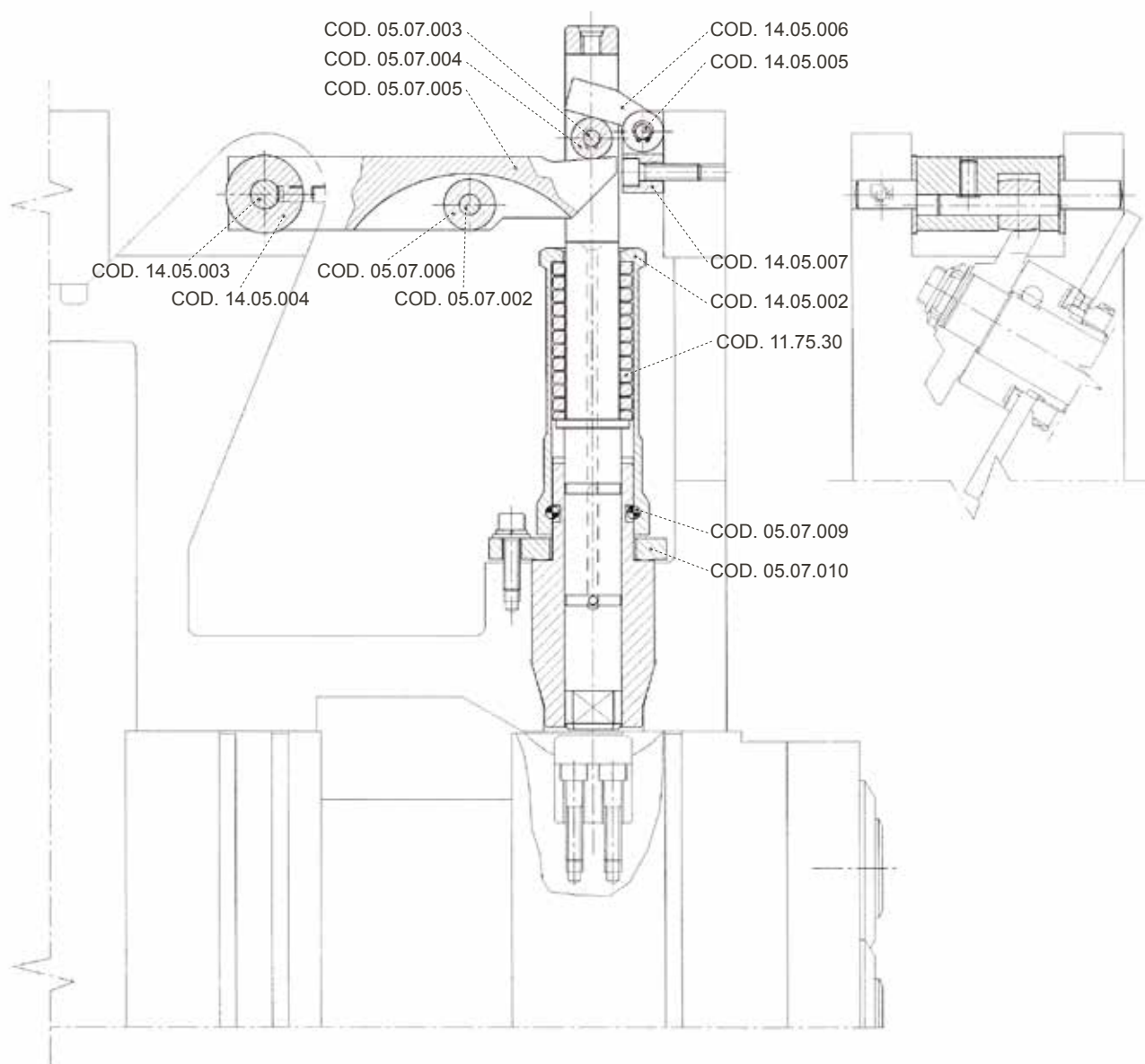


Comando fermo barra

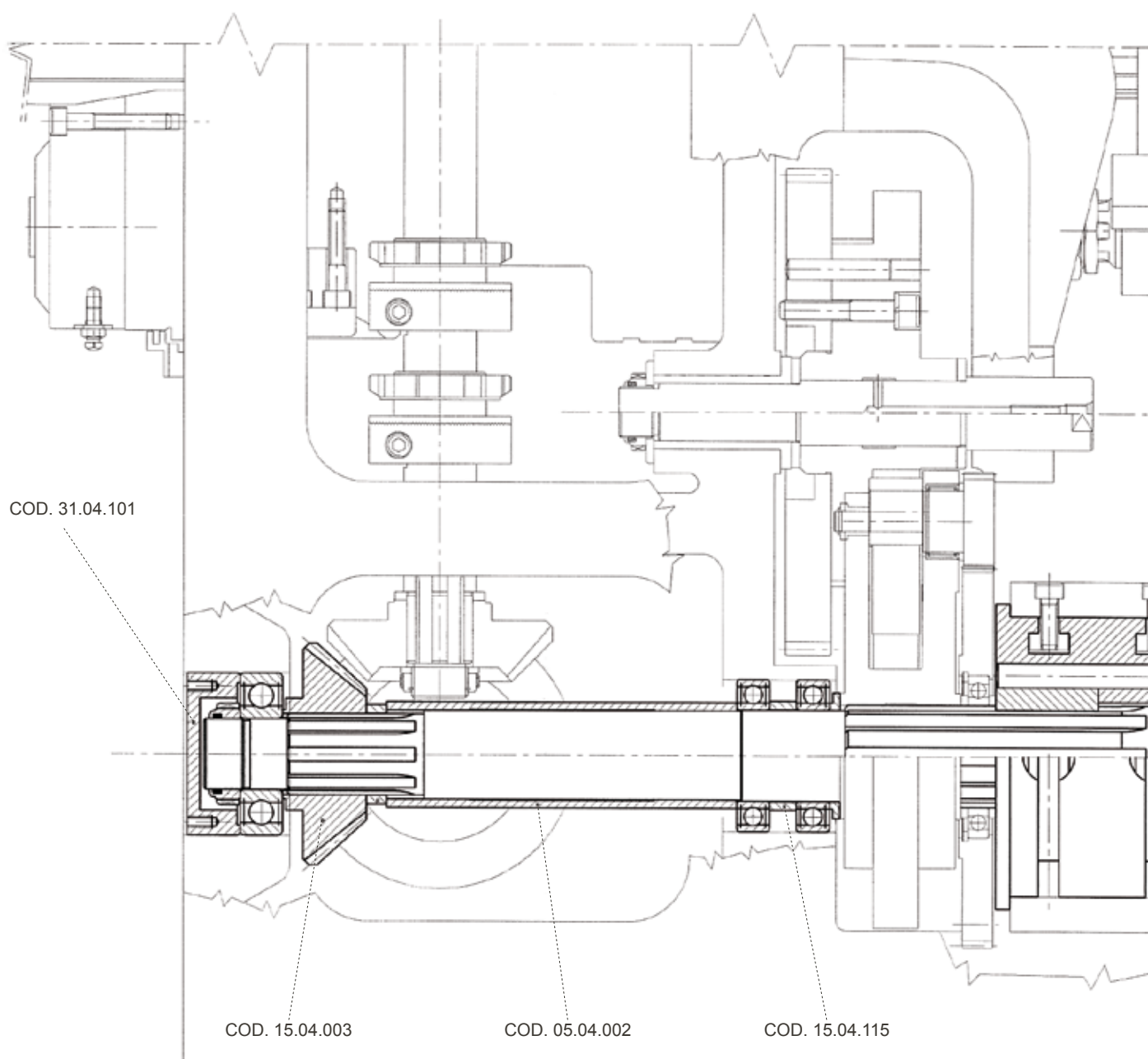
Bar stop control



Chiavistello *Bolt*

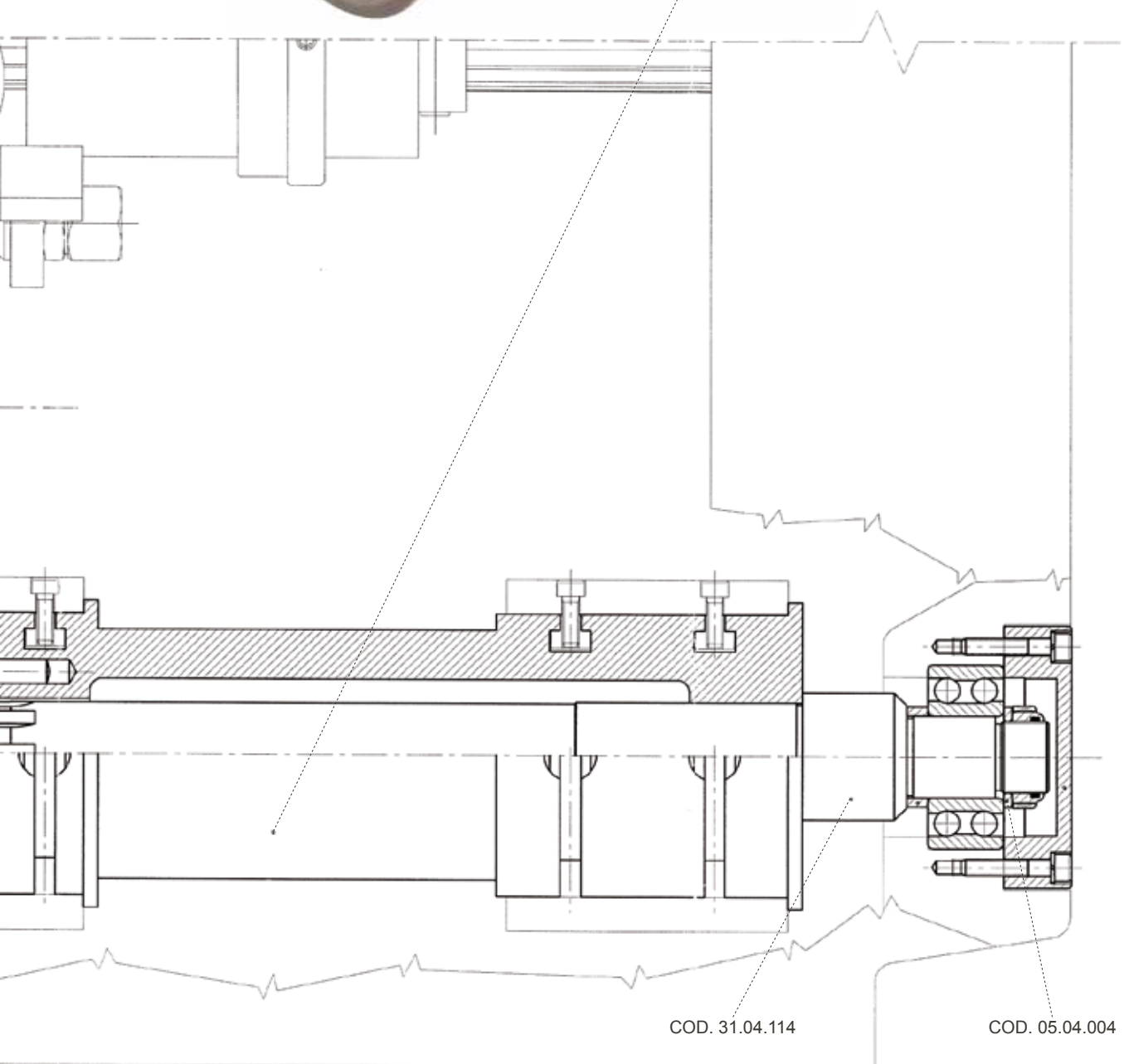


Comando ausiliario tamburo *Drum auxiliary control*

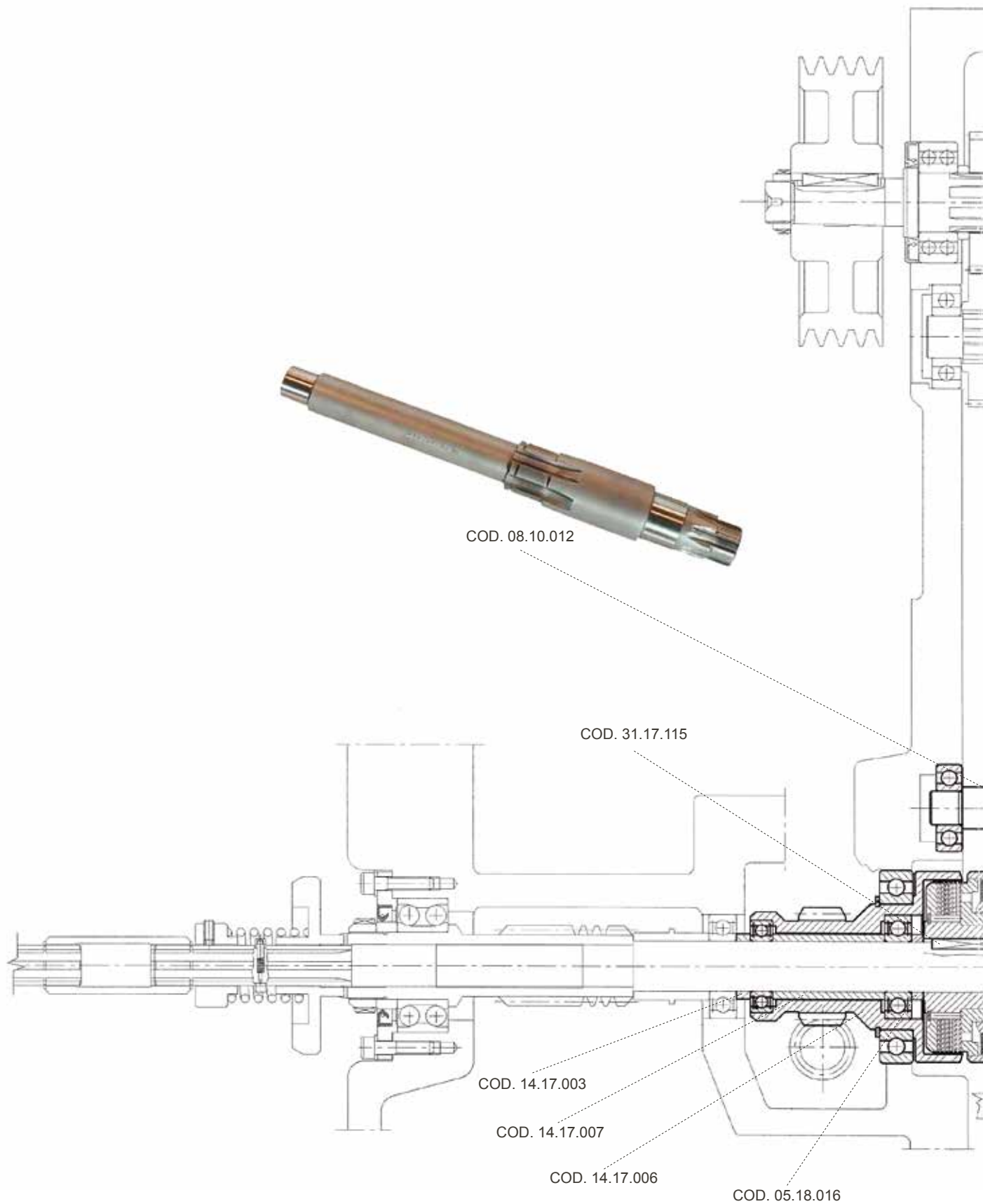


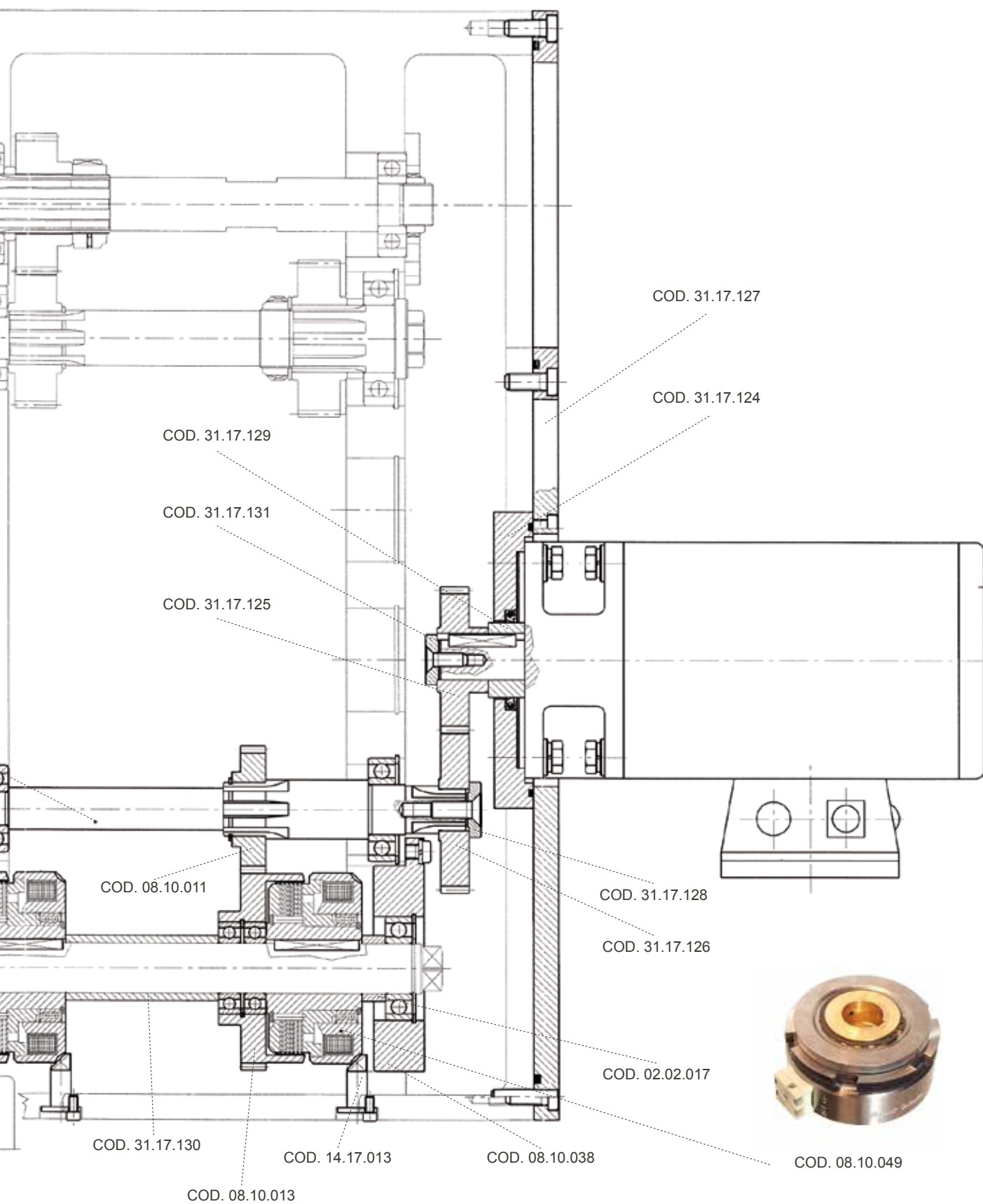


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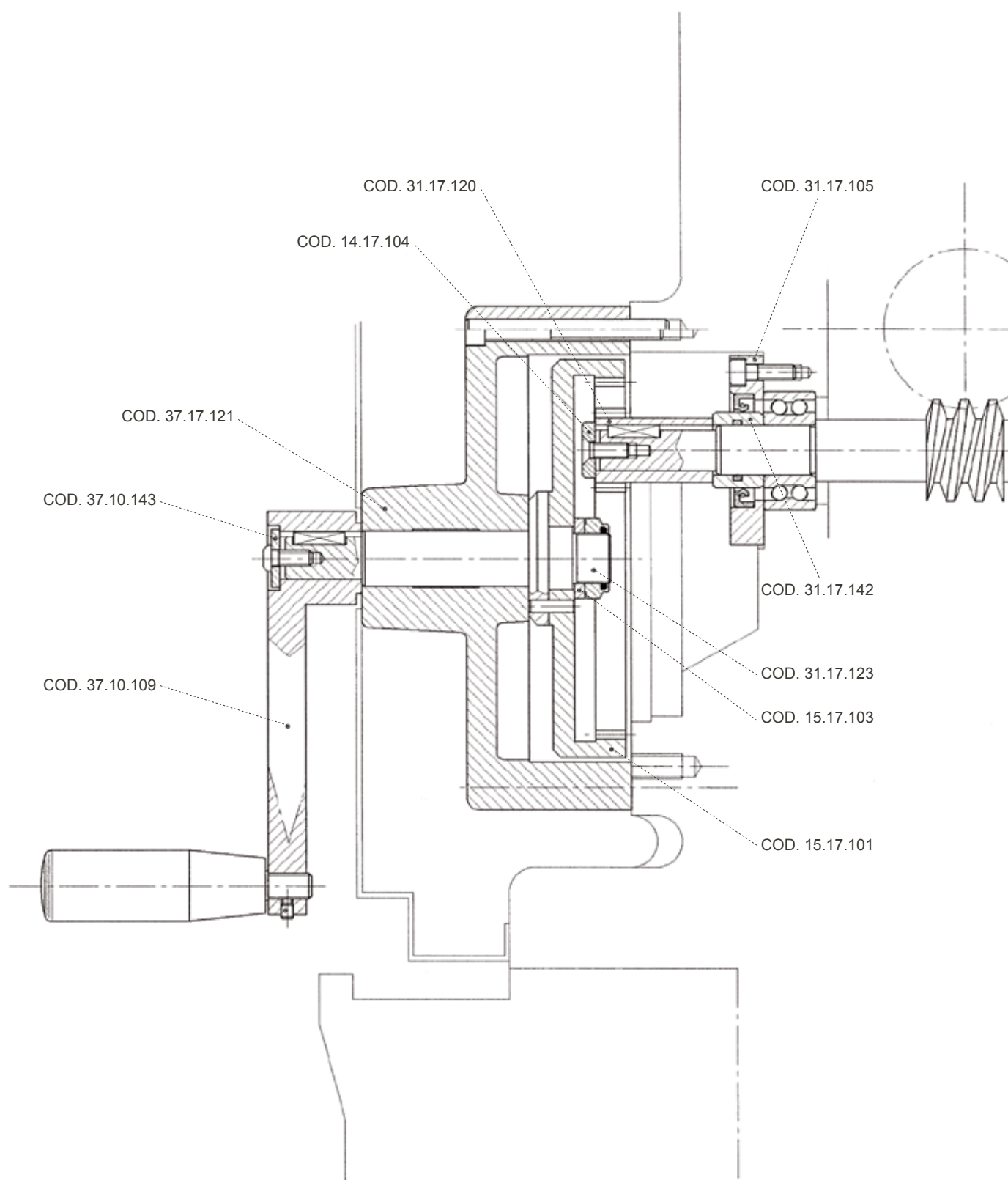


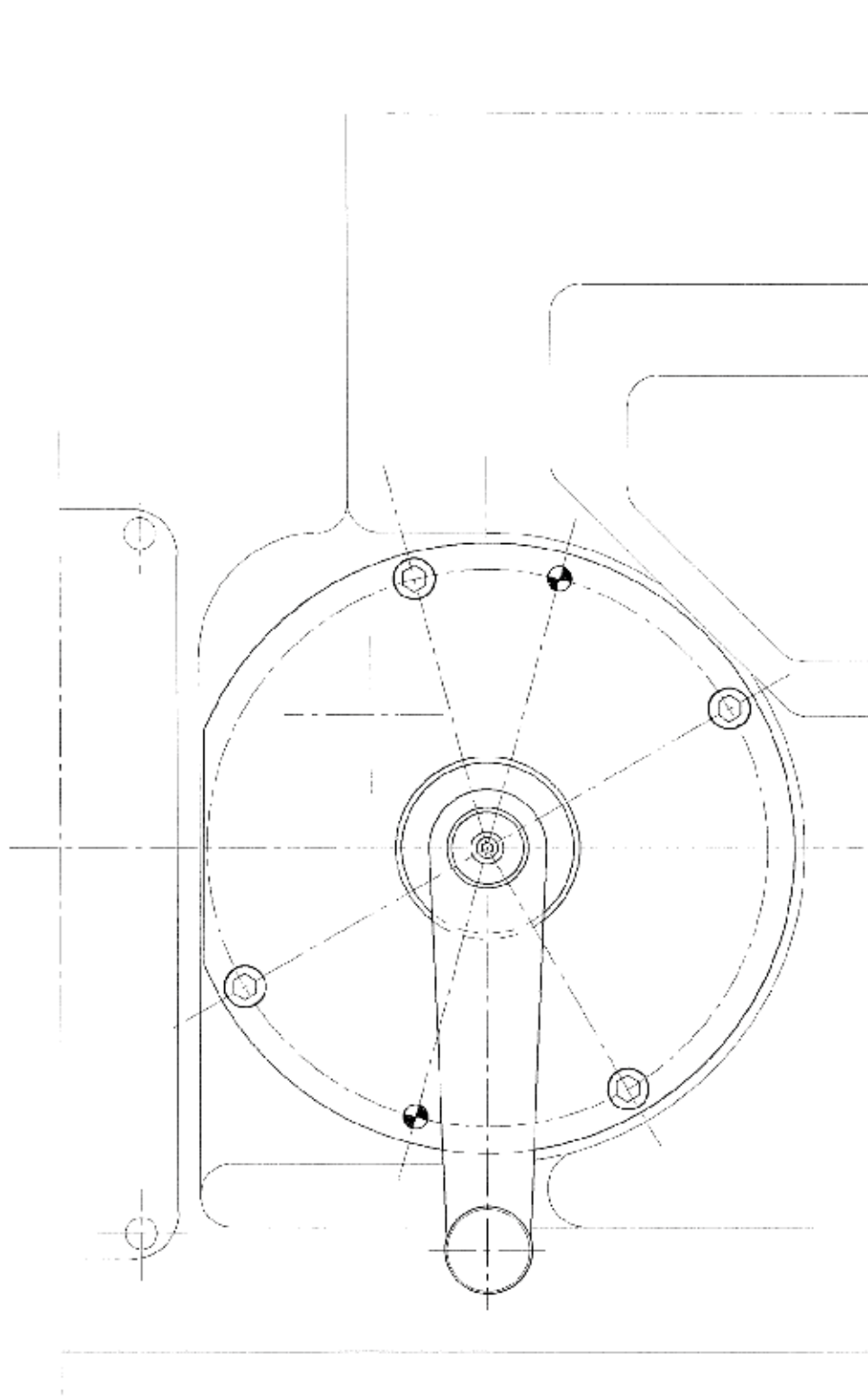
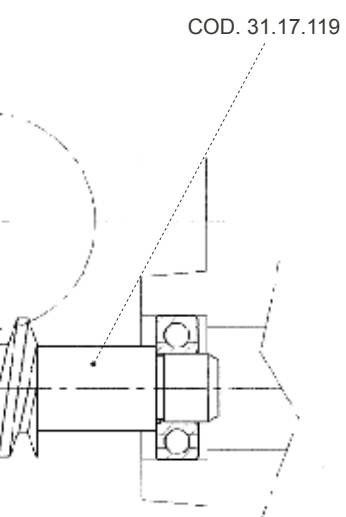
Comando rotazione tamburo *Drum rotation drive*



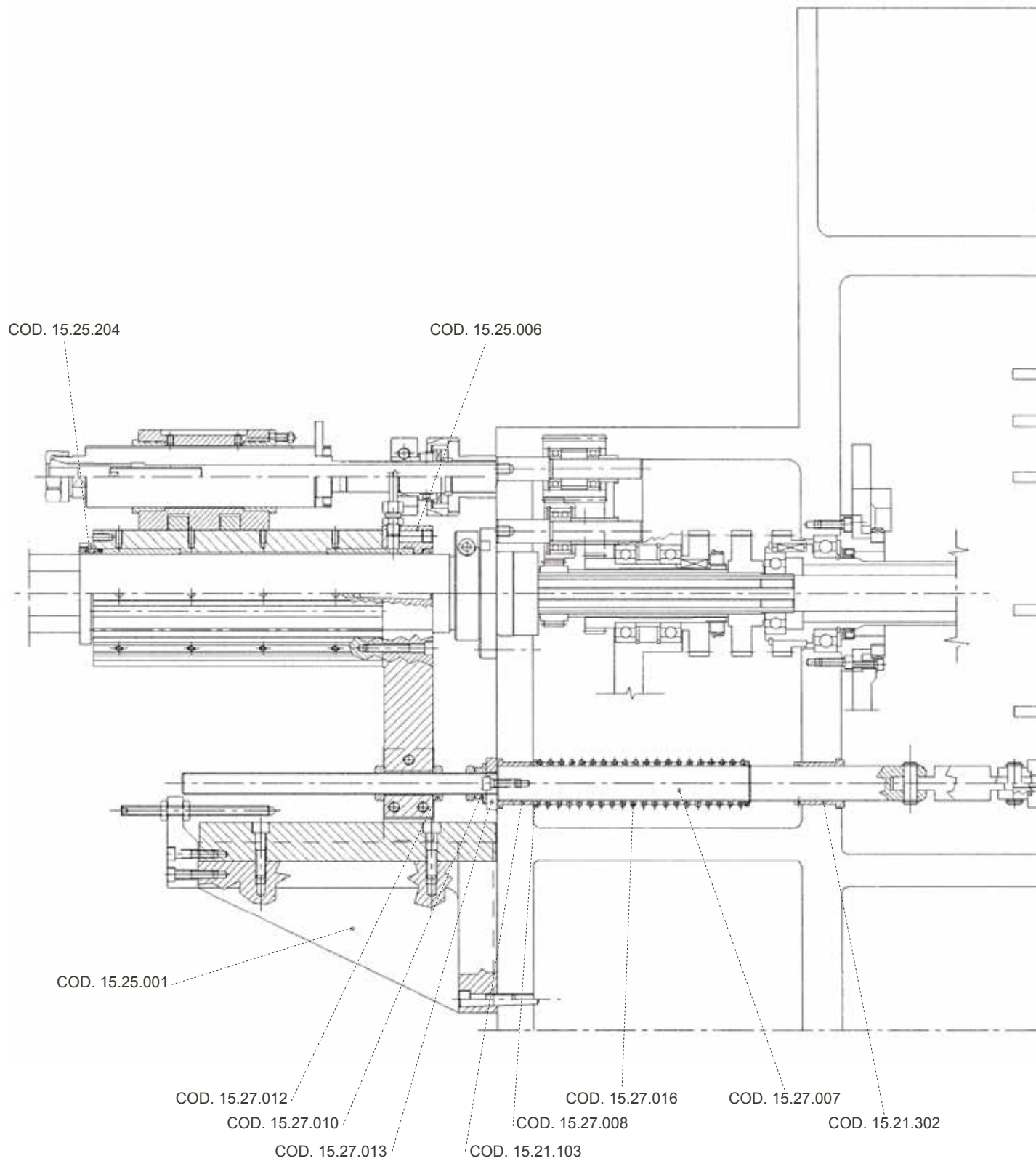


Comando manuale *Manual control*





Supporto centrale *Centre block*





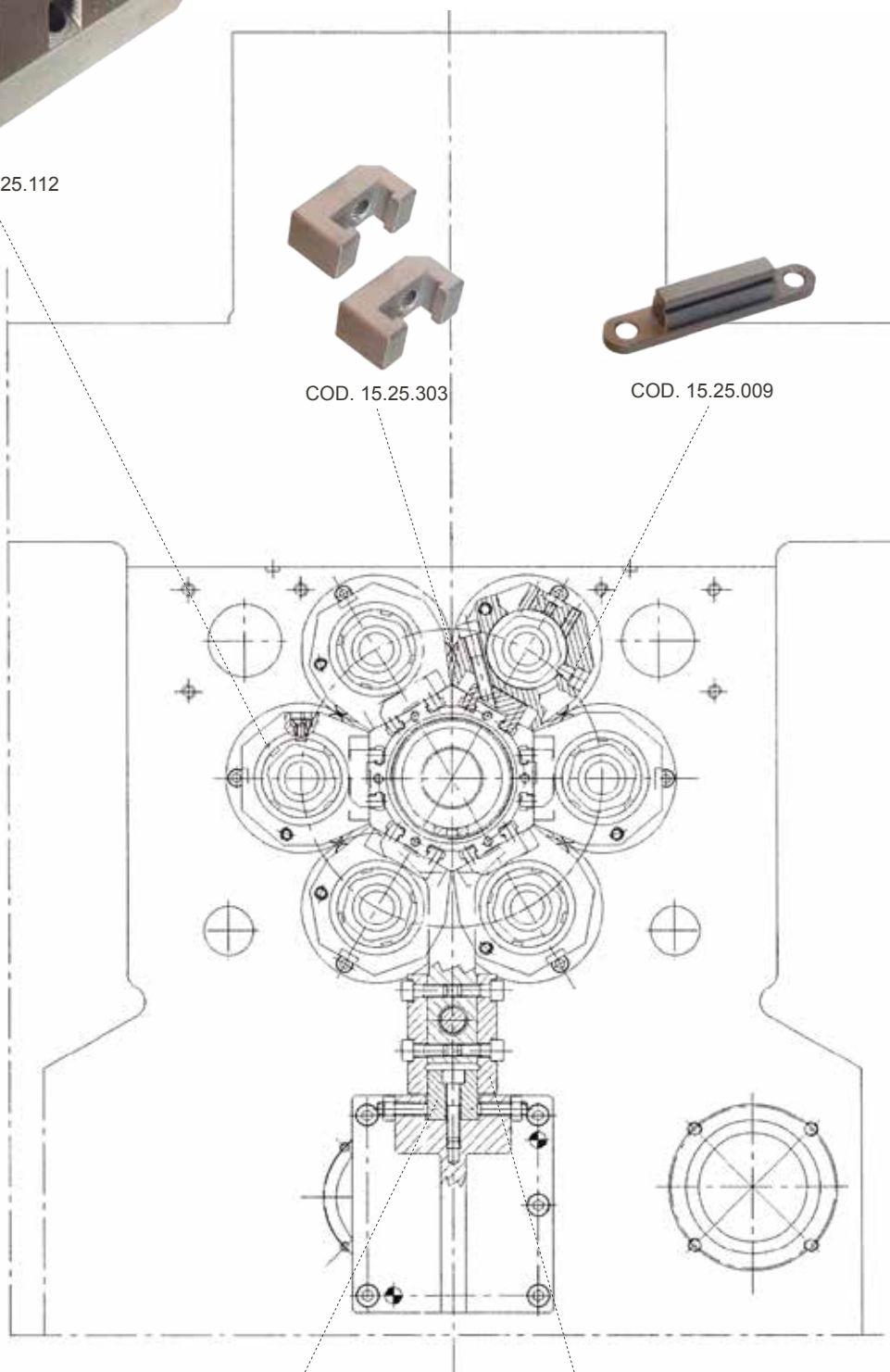
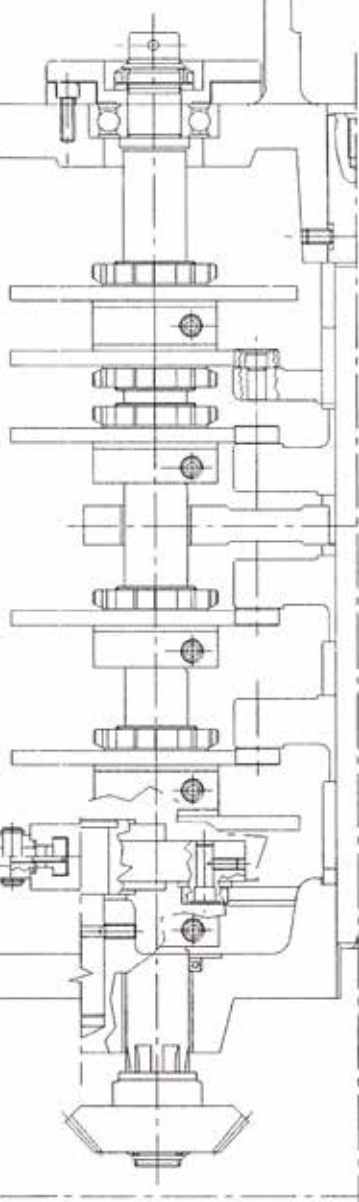
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COD. 15.25.303



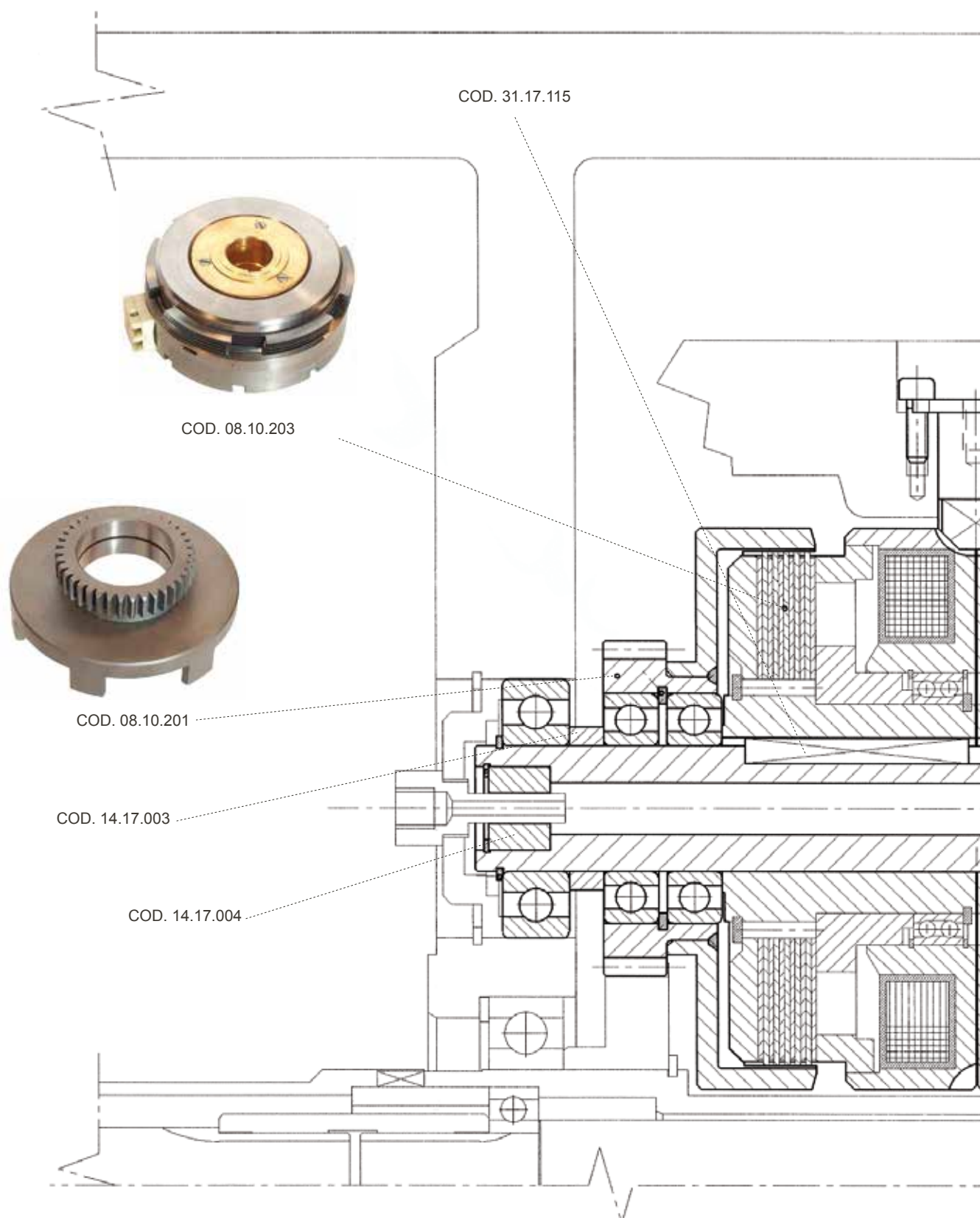
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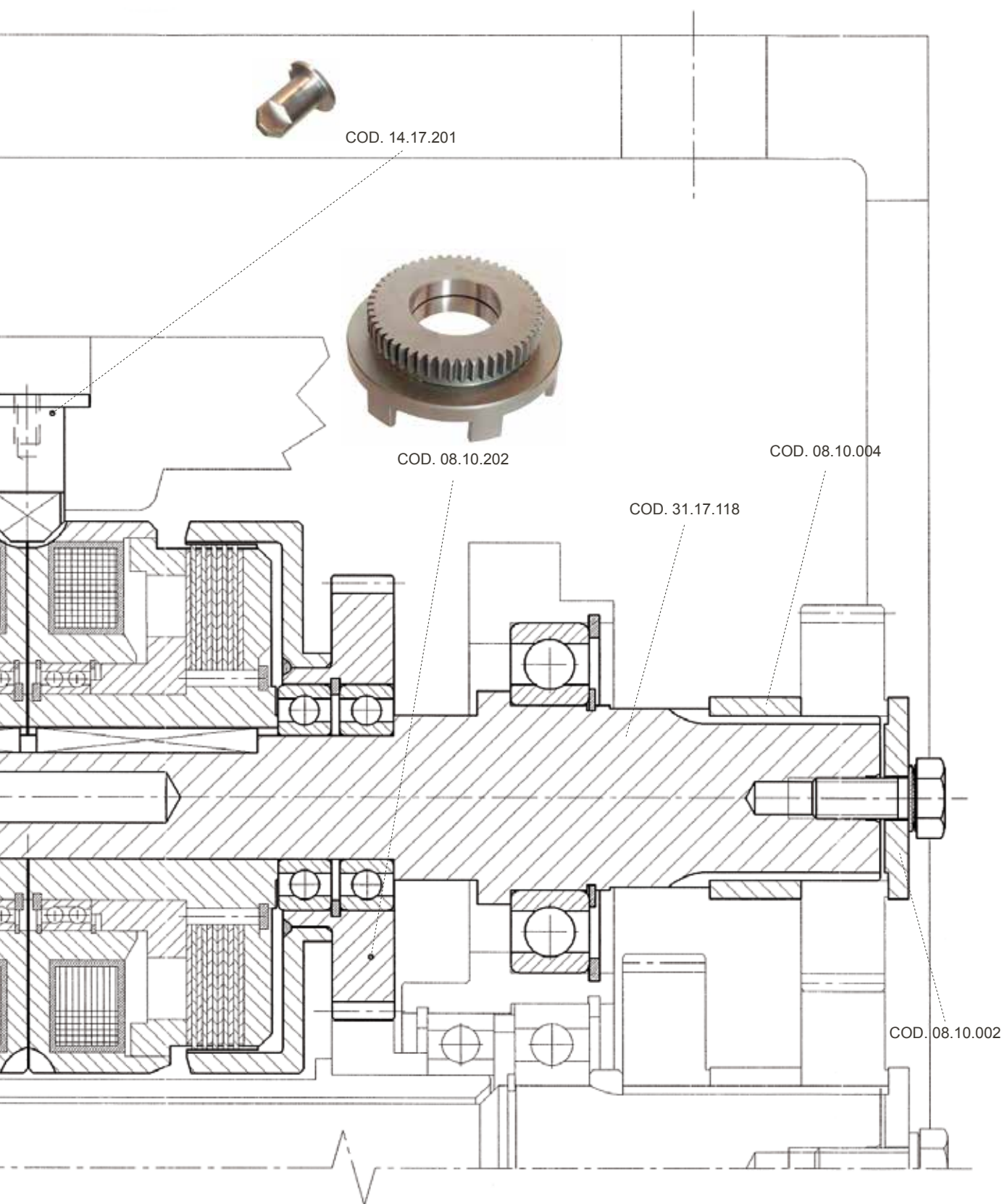


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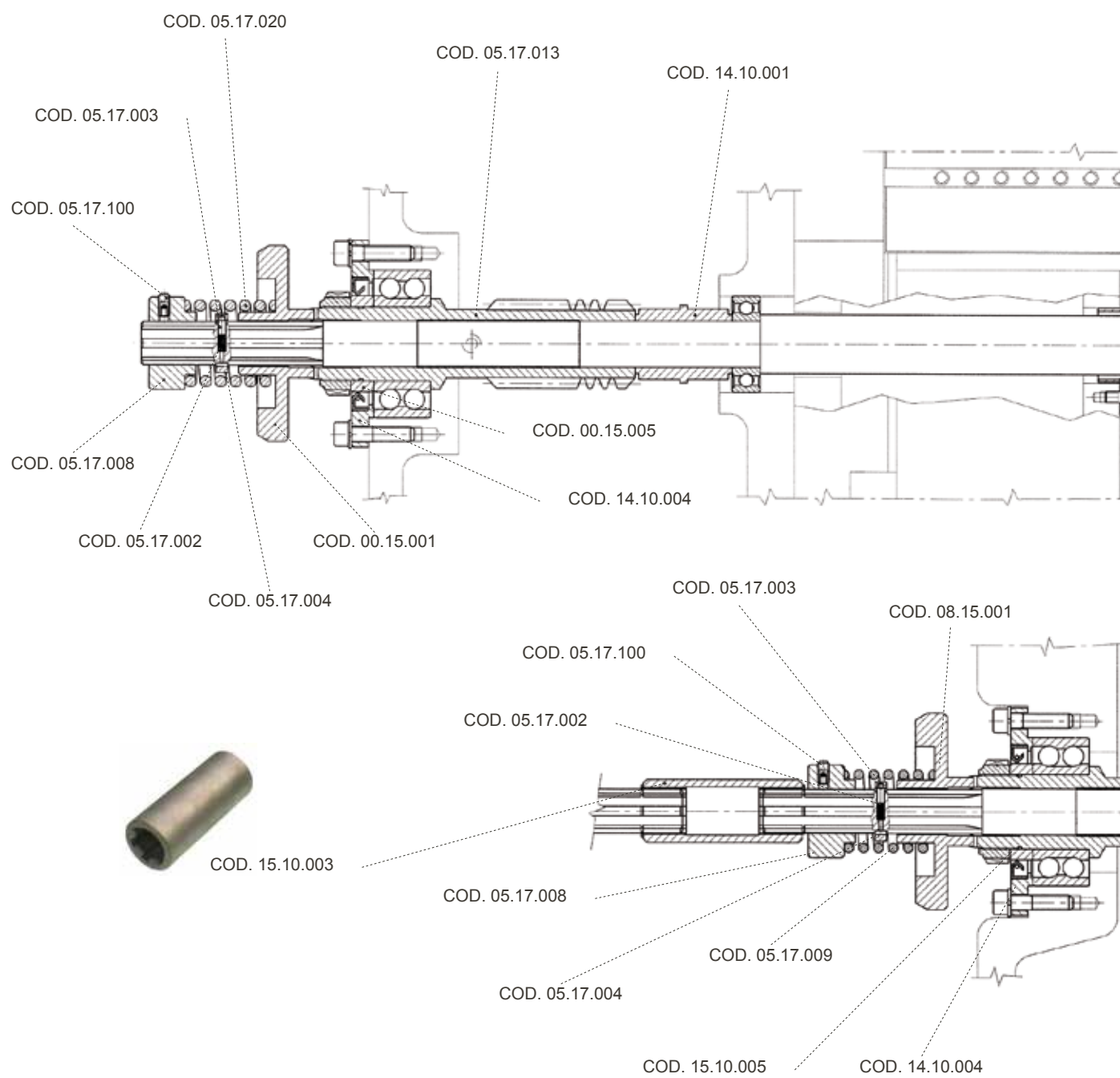
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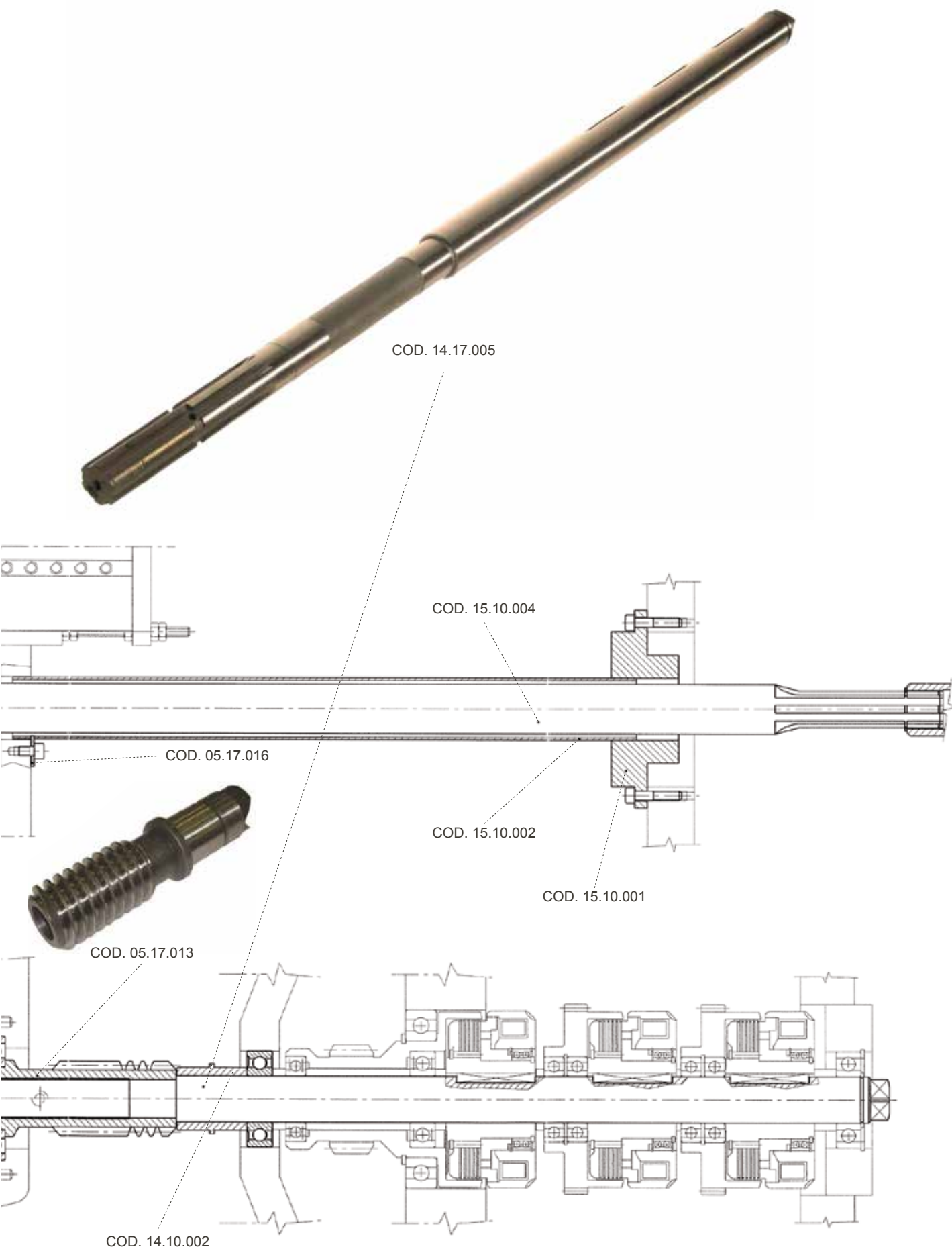
Comando frizioni filettatore *Threader clutches drive*



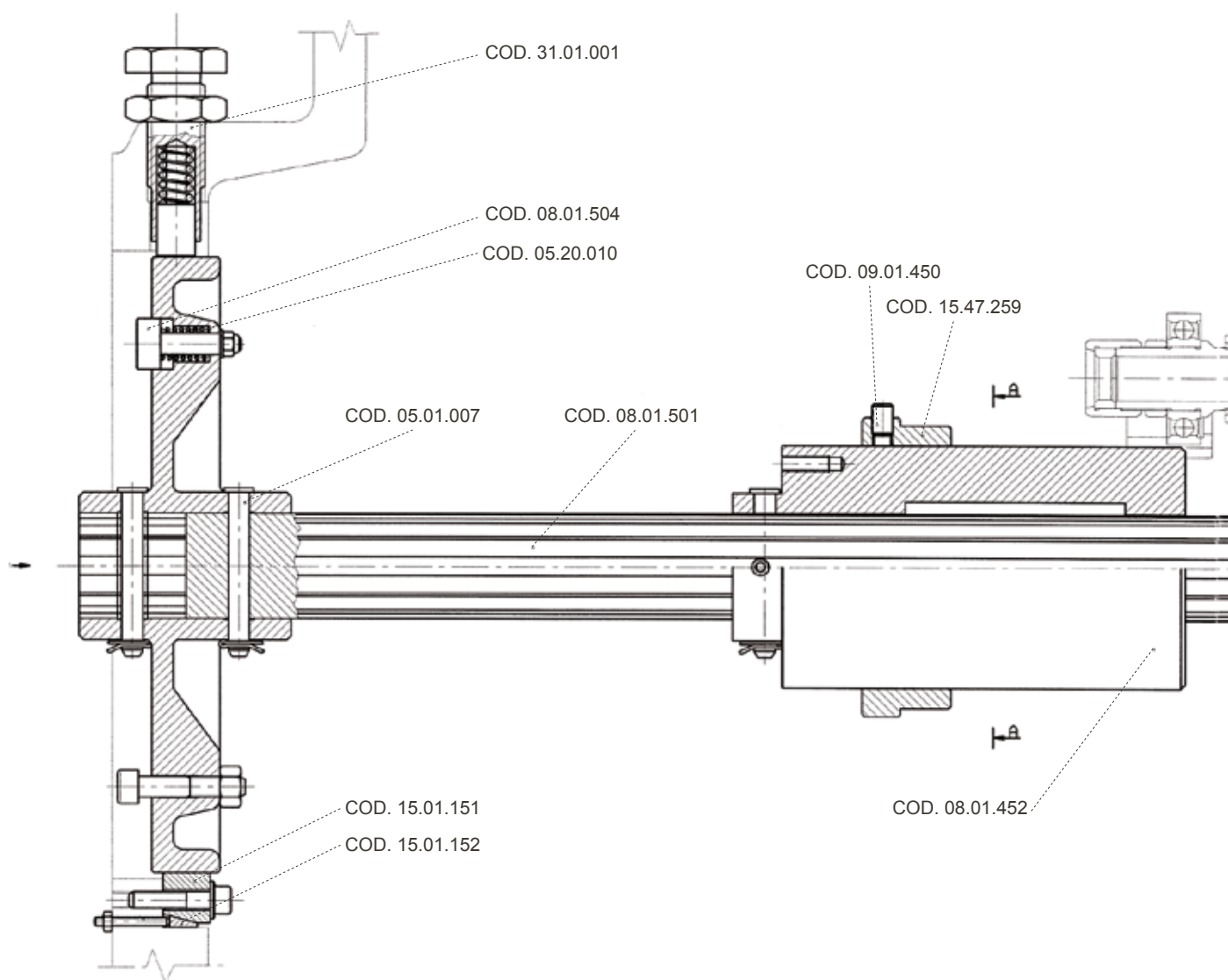


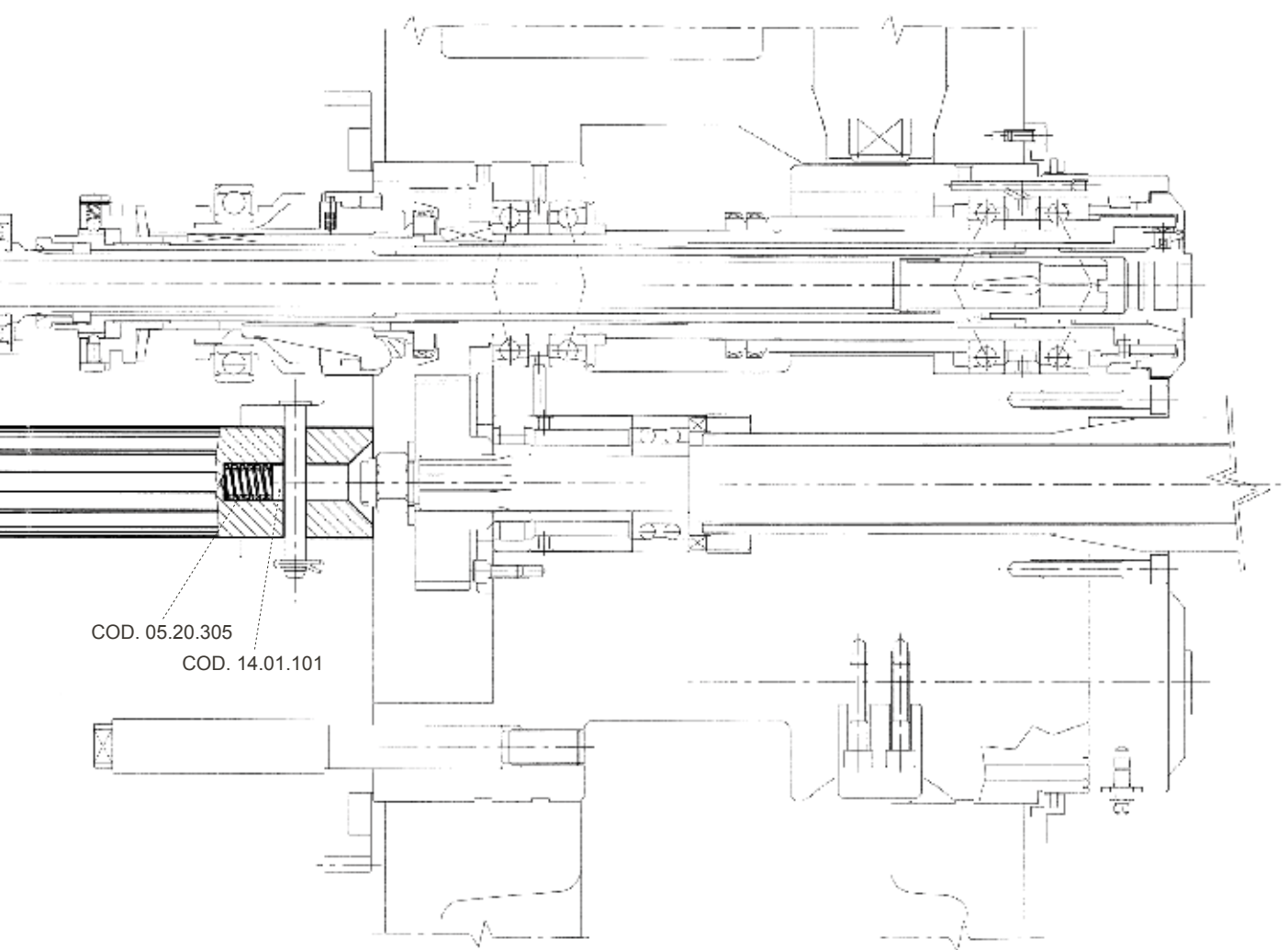
Vite senza fine Worm screw



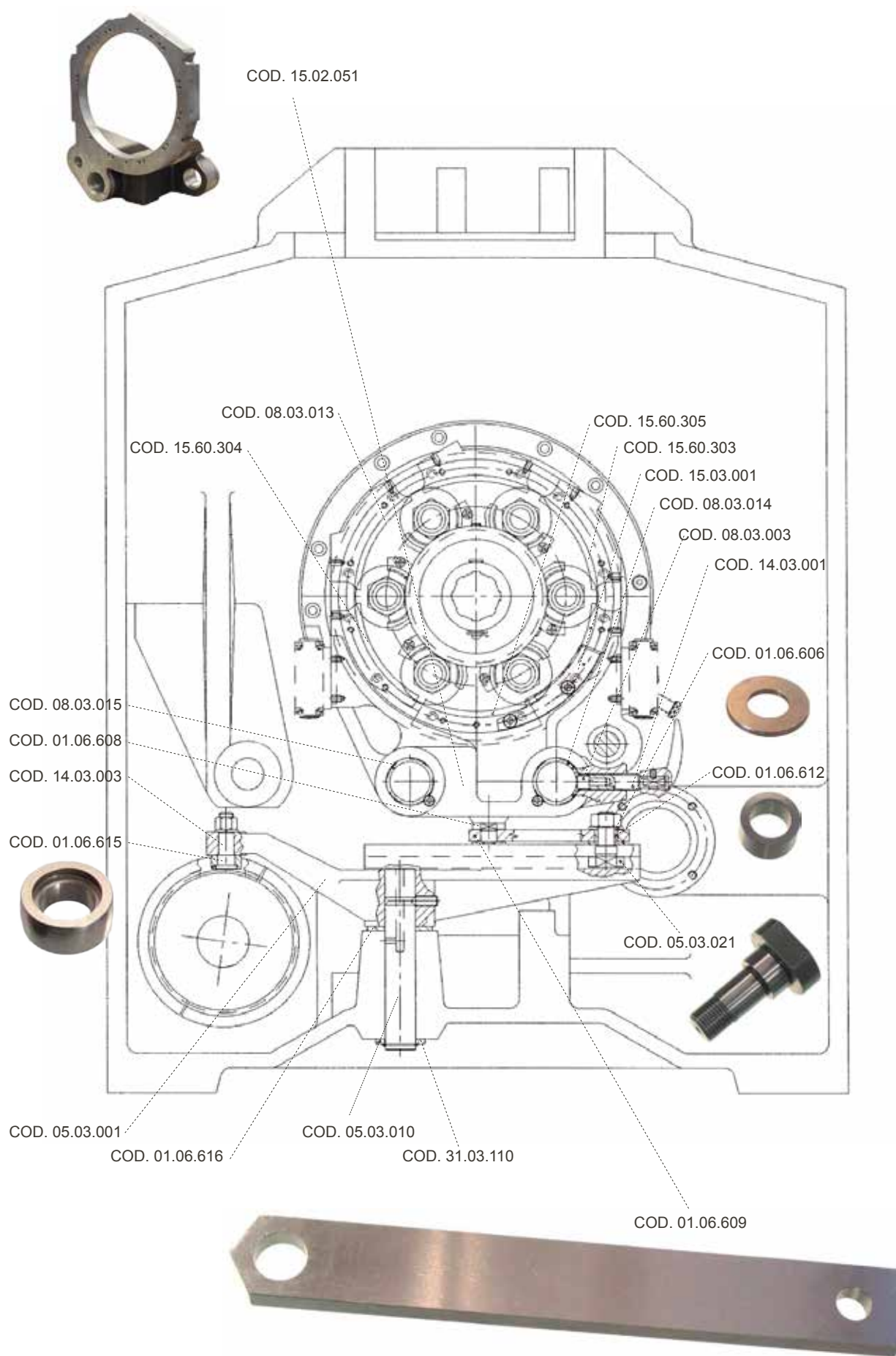


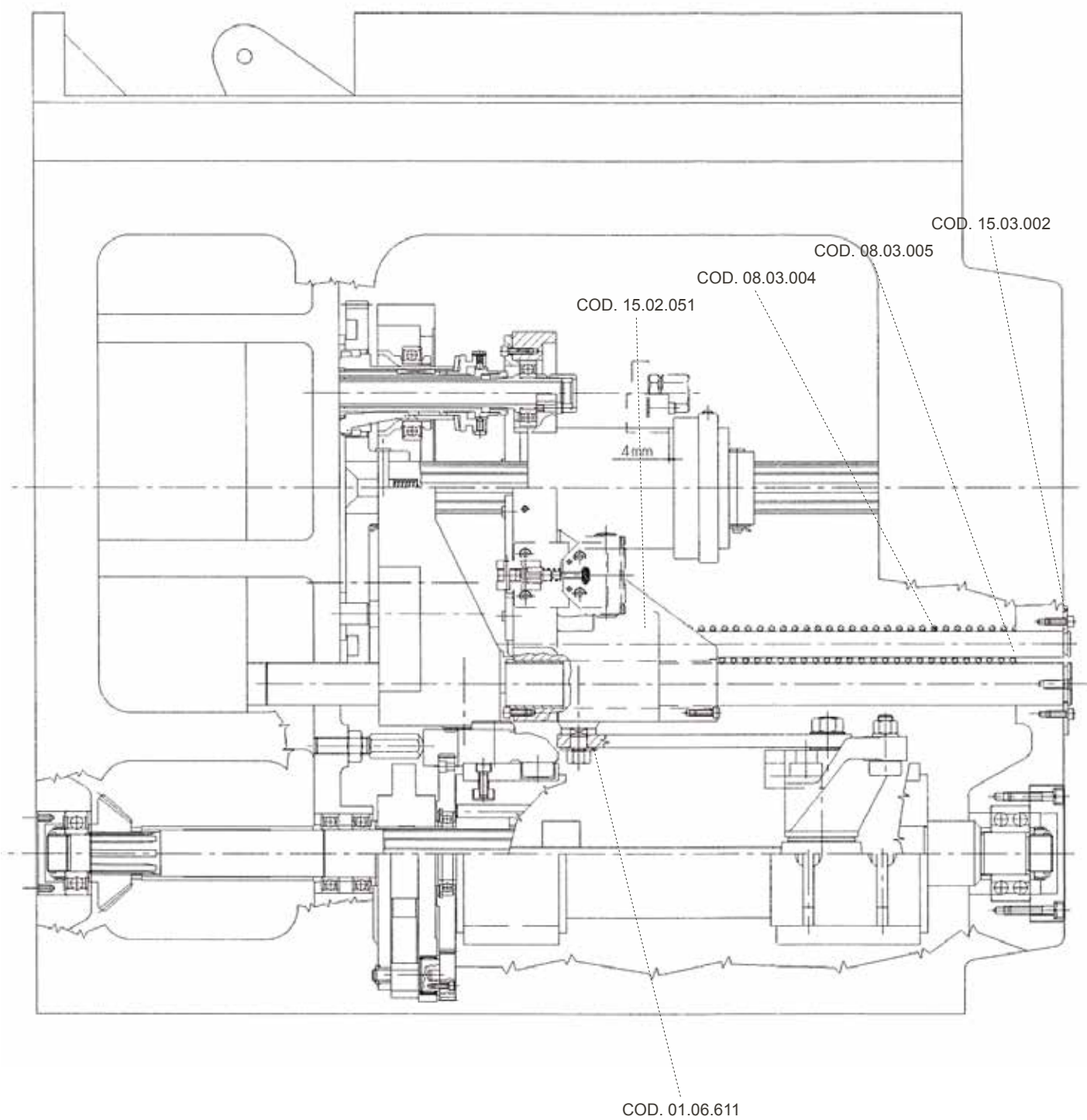
Supporto innesto portabarra *Support with stock carrier clutch*



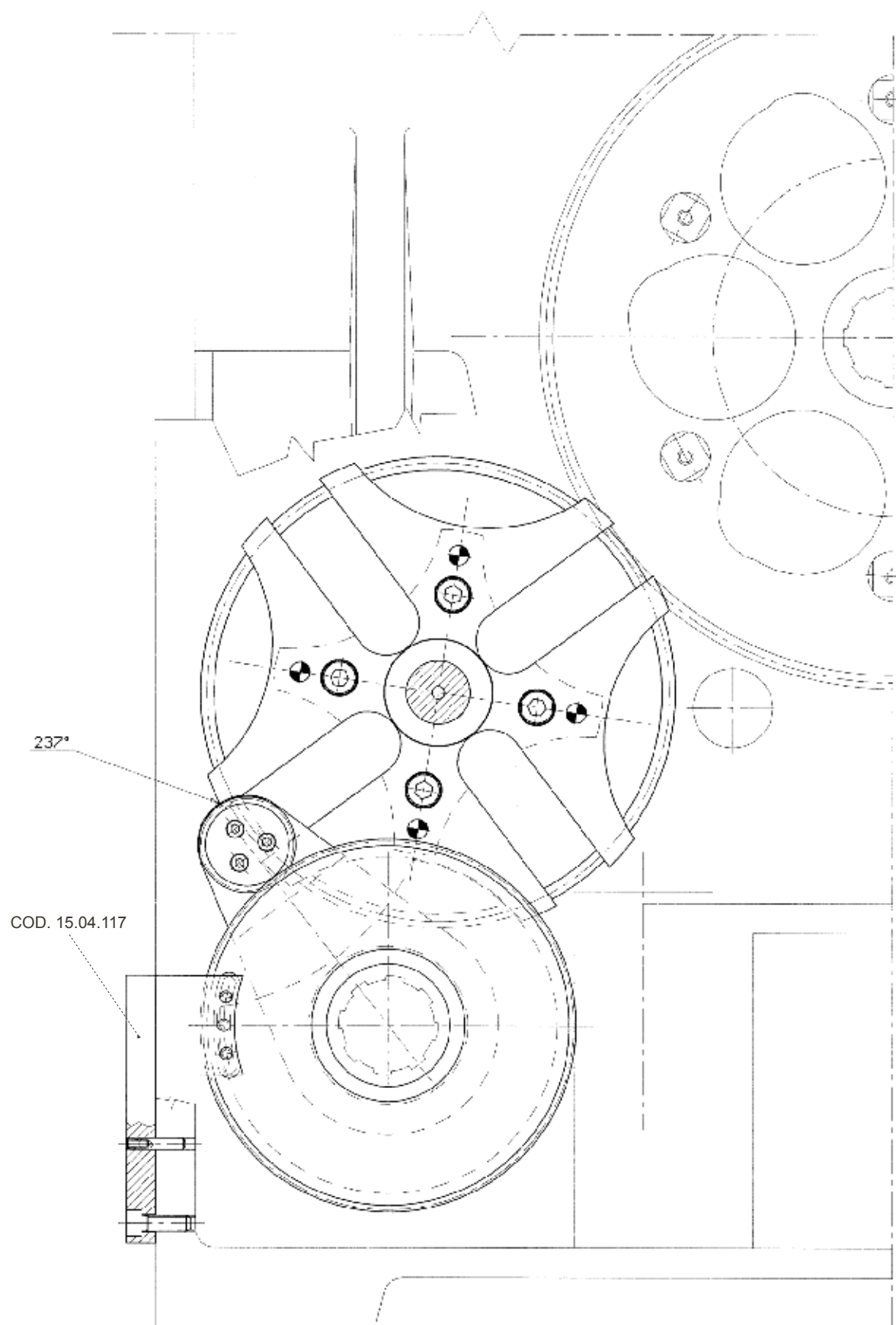


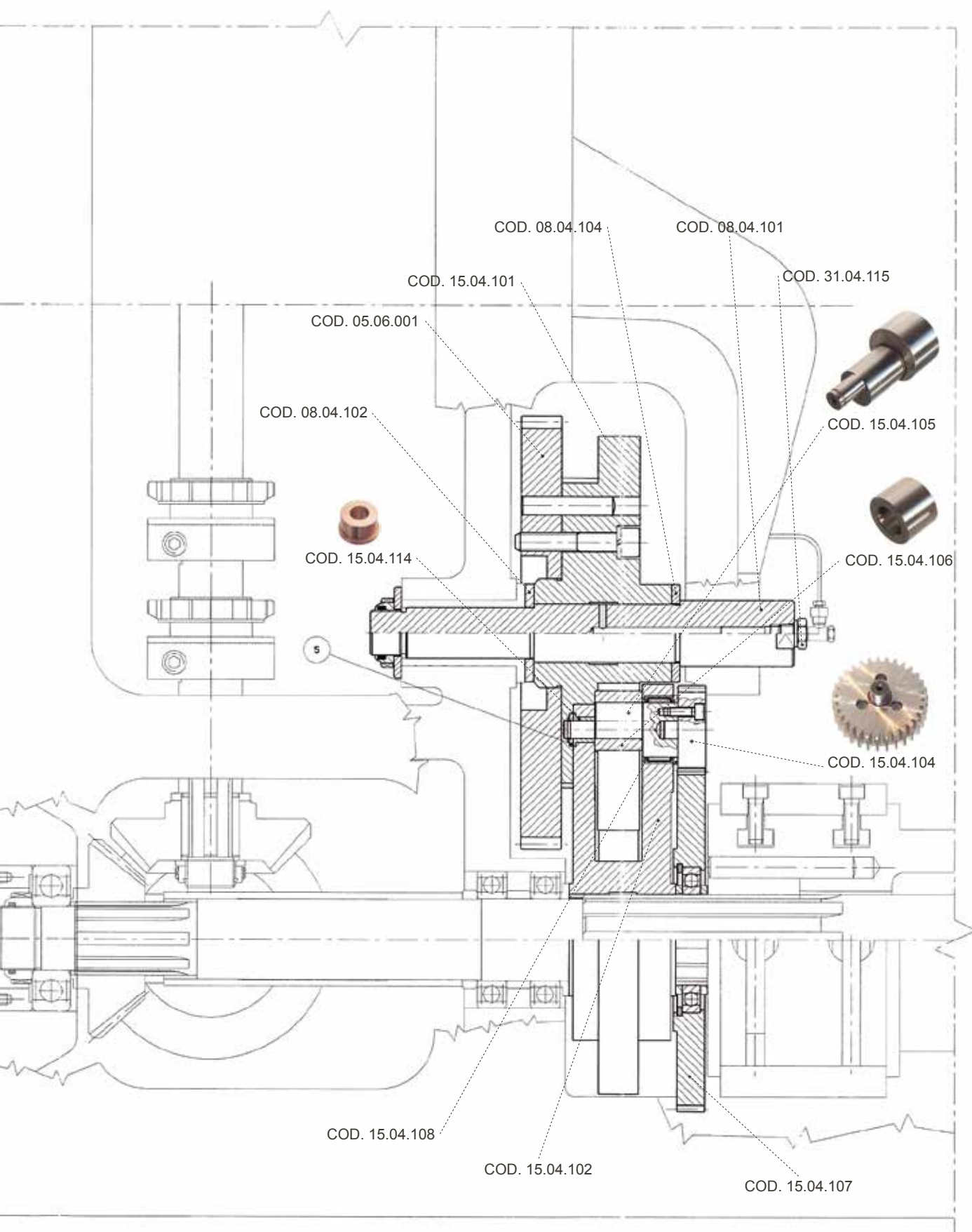
Avanzamento barra Bar feed





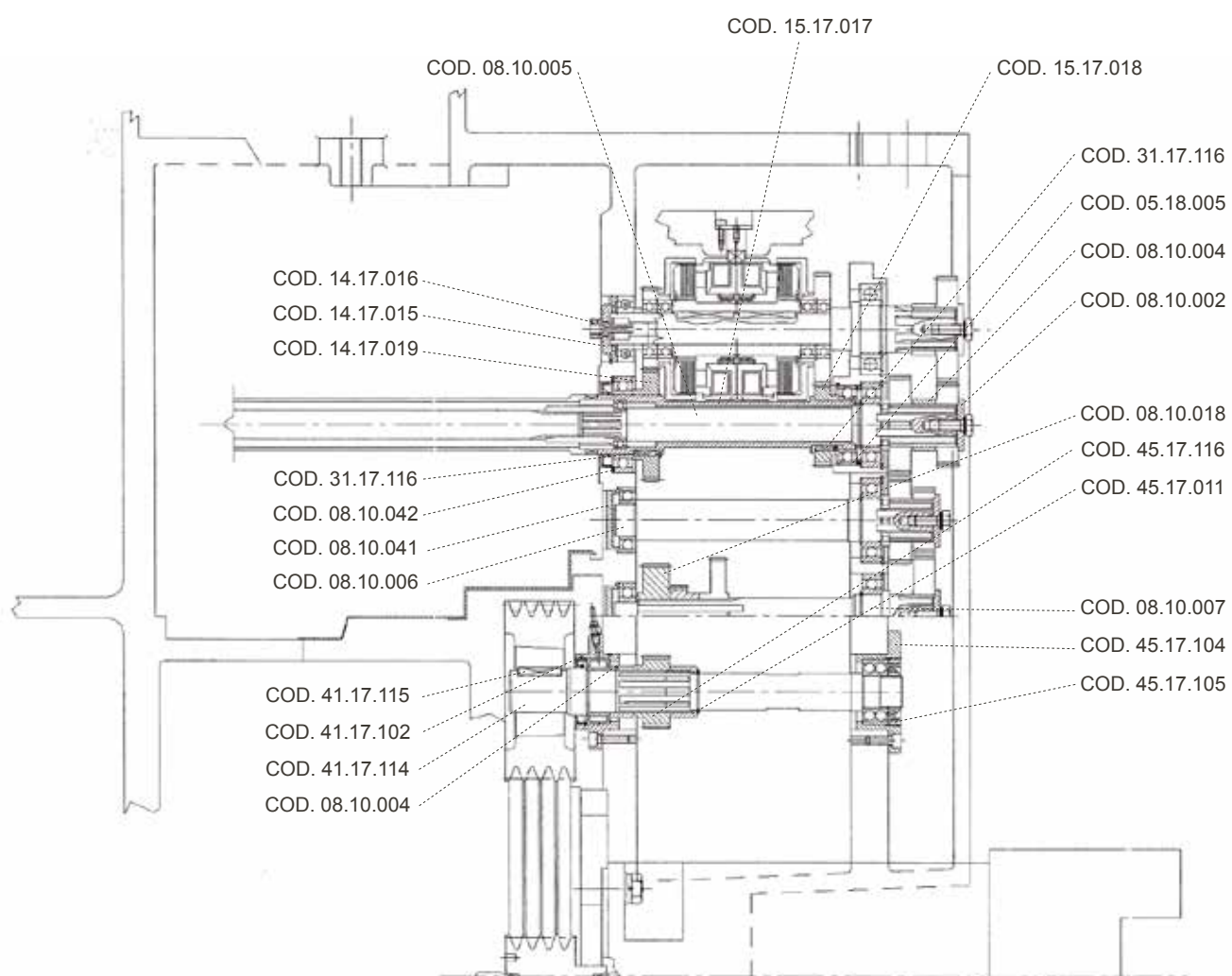
Croce di malta *Maltese cross*

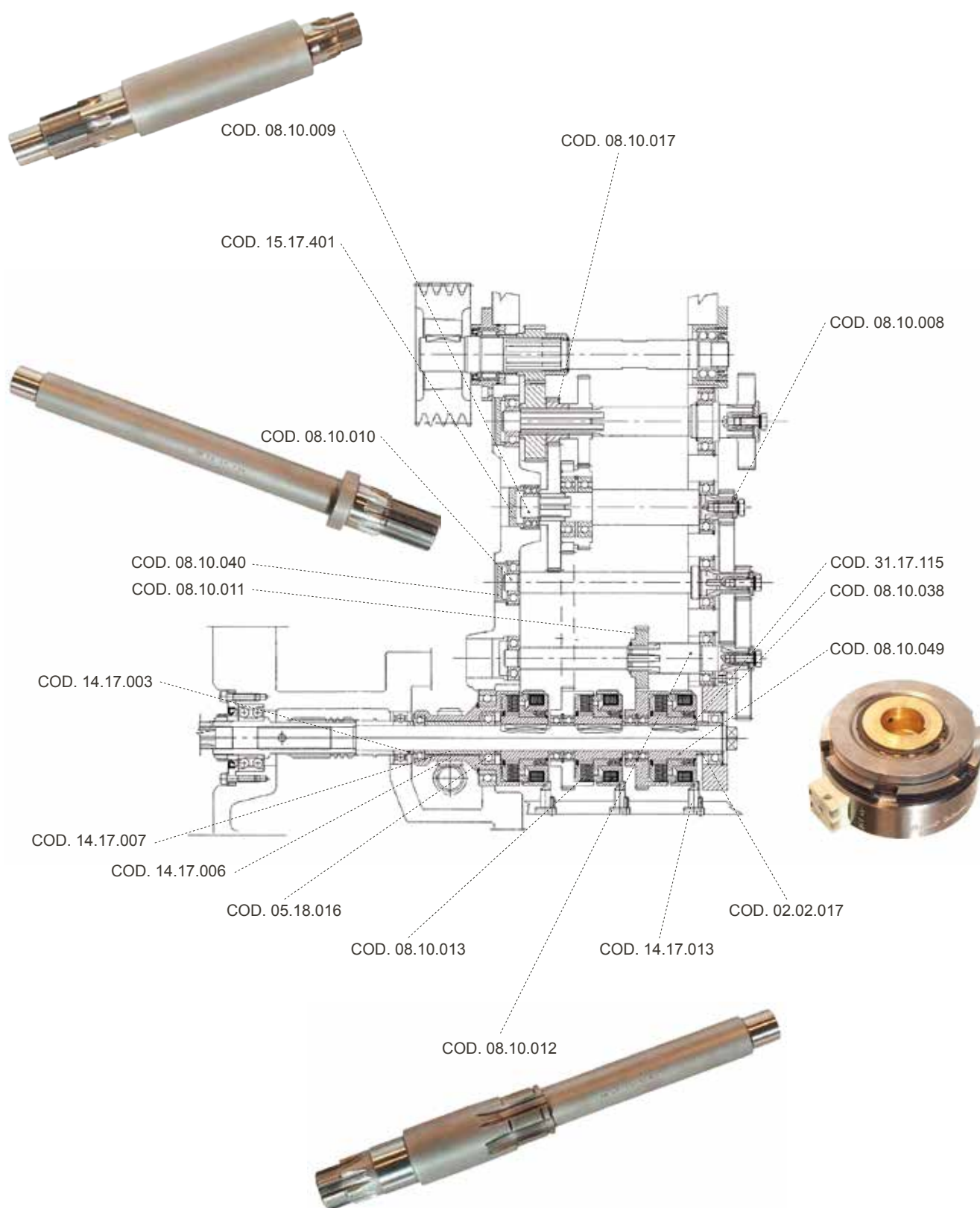




Comando rotazione mandrini Ortlinghaus

Ortlinghaus spindles drive

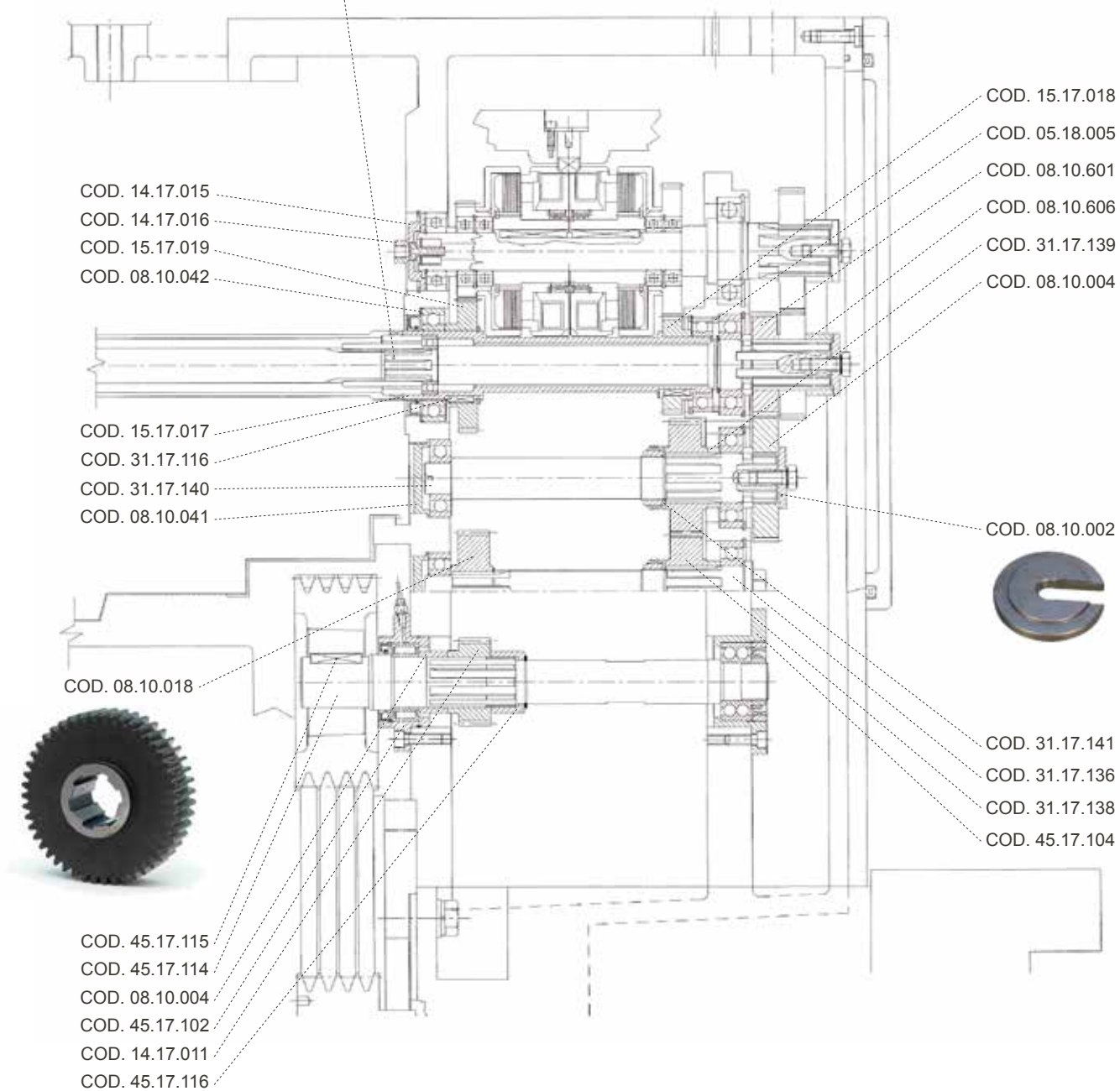




Comando rotazione mandrini Spindles rotation drive



COD. 08.10.005



Lista Componenti

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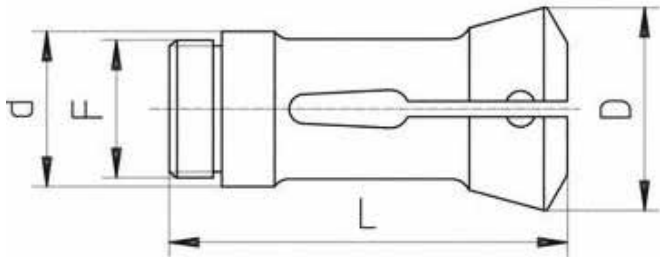
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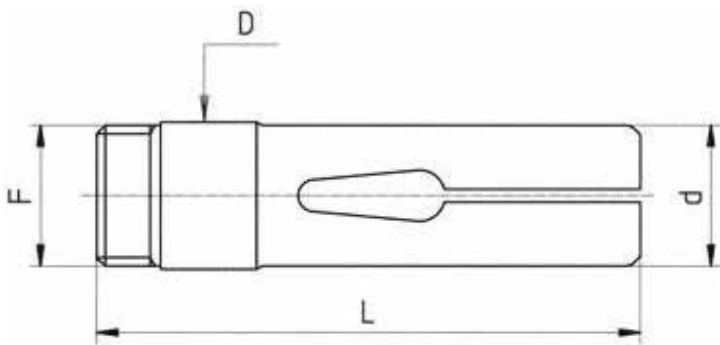
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Pinze Gildemeister Gildemeister collets



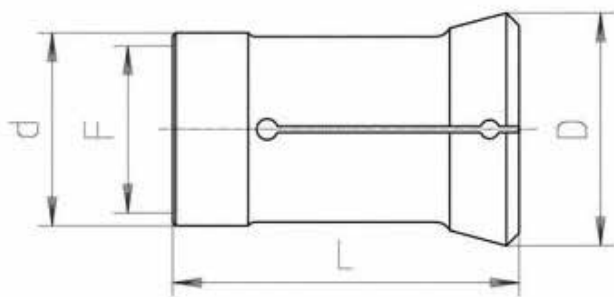
Stringibarra Gildemeister / Clamping collets

Cod.	Desc.	d	D	L	a	F	ø max	⌀ max
9012E	AS16/20 GS/GM20	34.0	42.0	90.0	16°	M30X1.0 Sin. / LH	24.0	19.0
9017E	AS16/20 GS/GM20 Mod. 25	38.0	45.5	90.0	16°	M34.5X0.75 Sin. / LH	27.0	24.0



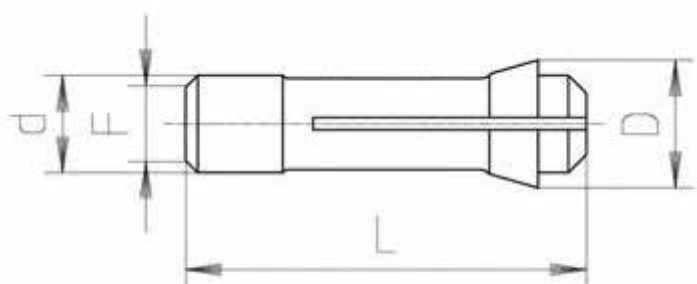
Spingibarra Gildemeister / Feed fingers

Cod.	Desc.	d	D	L	F	ø max	⌀ max
9258E	AS16/20 GS/ GM20	25.0	26.0	90.0	M24X1.0	20.0	17.0
9288E	AS16/20 GS/ GM20 Mod. 25	30.0	30.5	90.0	M28.5X0.75	25.0	22.0



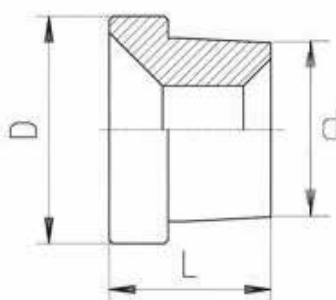
Mandrino da ripresa Gildemeister / *Pick-up collets*

Cod.	Desc.	d	D	L	a	F	ø max	Ø max
C1102600	AS16/20 GS/GM20 Pneumatico / <i>Pneumatic</i>	26.0	28.5	80.0	6°	21.5X0.75	20.0	17.0
C0002800	AS16/20 GS/GM20 Idraulico / <i>Hydraulic</i>	28.0	32.0	64.0	8°	M24X1.5 Sin. / LH	25.0	20.0
Q0002800	GM20 CNC	28.0	32.0	73.0	8°	Atcb 24.8x2.7	24.5	21.0



Mandrino frontale Gildemeister / *Frontal spindle*

Cod.	Desc.	d	D	L	ø max	Ø max
PPGD20	AS16/20 GS/ GM20	20.0	26.0	60.0	20.0	-



Anelli guidabarra Gildemeister / *Guide rings*

Cod.	Desc.	d	D	L	ø max	Ø max
T1102850	AS16/20 GS/ GM20	28.5	0.0	10.0	25.0	22.0
T1102851	AS16/20 GS/ GM20	25.0	28.5	25.0	20.0	17.0

Camme Gildemeister AS16/AS20/GS20/GM20

Cams for Gildemeister AS16/AS20/GS20/GM20

Radiali / <i>Radial</i>		
Codice / <i>Part n.</i>	Corsa nominale / <i>Stroke</i>	Arco di lavoro / <i>Working range</i>
08.29.111	0	147°
08.29.117	1.5	165°
08.29.105	3	165°
08.29.106	6	165°
08.29.107	12	165°
16.29.301	12	165°
08.29.104	0	198°
08.29.118	1.5	198°
08.29.101	3	198°
08.29.109	3	198°
08.29.102	6	198°
08.29.110	6	198°
08.29.103	12	198°

Frontali / <i>Frontal</i>		
Codice / <i>Part n.</i>	Corsa nominale / <i>Stroke</i>	Arco di lavoro / <i>Working range</i>
16.29.401	0	162°
16.29.407	0	162°
16.29.402	2.5	162°
16.29.403	5	162°
16.29.404	10	162°
16.29.405	12	162°
16.29.406	17	162°
08.29.205	0	189°
08.29.201	2.5	189°
08.29.202	5	189°
08.29.203	10	189°
08.29.204	20	189°
16.29.408	27	189°

Assiali / <i>Axial</i>		
Codice / <i>Part n.</i>	Corsa nominale / <i>Stroke</i>	Arco di lavoro / <i>Working range</i>
16.29.207	2.5	156°
16.29.206	5	156°
16.29.202	10	156°
16.29.205	14	156°
16.29.201	20	156°
16.29.204	28	156°
16.29.203	40	156°
08.29.607	2.5	189°
08.29.606	5	189°
08.29.602	10	189°
08.29.605	14	189°
08.29.601	20	189°
08.29.604	28	189°
08.29.603	40	189°

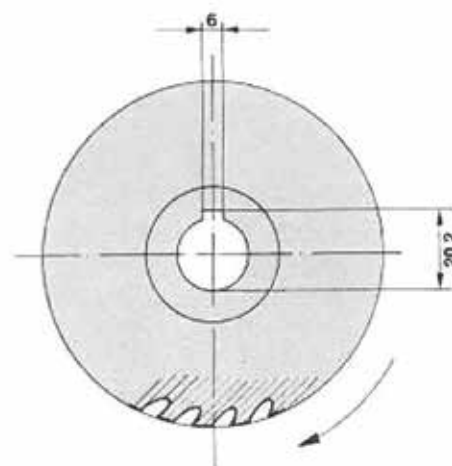
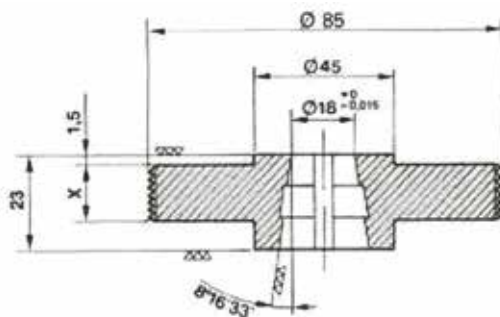
Supporto centrale / <i>Central support</i>		
Codice / <i>Part n.</i>	Corsa nominale / <i>Stroke</i>	Arco di lavoro / <i>Working range</i>
15.29.303	0	201°
15.29.302	0	201°
15.29.301	0	201°



Fresafiletti diametro 86

Thread milling cutters diam. 86

Codice / Part n.	Passi metrici / Metrical		
	Diam.	Altezza / Height	Passo / Step
FF.GIL8-180	86	8	0.8
FF.GIL8-185	86	10	0.8
FF.GIL8-215	86	6	1
FF.GIL8-220	86	8	1
FF.GIL8-225	86	10	1
FF.GIL8-235	86	12	1
FF.GIL8-240	86	14	1
FF.GIL8-245	86	16	1
FF.GIL8-280	86	8	1.25
FF.GIL8-285	86	10	1.25
FF.GIL8-290	86	12	1.25
FF.GIL8-295	86	14	1.25
FF.GIL8-300	86	16	1.25
FF.GIL8-320	86	8	1.5
FF.GIL8-325	86	10	1.5
FF.GIL8-335	86	12	1.5
FF.GIL8-340	86	14	1.5
FF.GIL8-345	86	16	1.5



Passi gas / Gas			
Codice / Part n.	Diam.	Altezza / Height	Passo / Step
FF.GIL8-480	86	8	14F"
FF.GIL8-485	86	10	14F"
FF.GIL8-490	86	12	14F"
FF.GIL8-500	86	14	14F"
FF.GIL8-510	86	16	14F"
FF.GIL8-565	86	8	19F"
FF.GIL8-575	86	10	19F"
FF.GIL8-590	86	12	19F"
FF.GIL8-600	86	14	19F"
FF.GIL8-605	86	16	19F"
FF.GIL8-750	86	8	28F"
FF.GIL8-754	86	10	28F"
FF.GIL8-760	86	12	28F"



Passi gas conici / Gas conical					
Codice / Part n.	Diam.	Altezza / Height	Passo / Step	Conicità / Taper	Tipo / Type
FF.GIL8-512	86	16	14F"	6.25%	A
FF.GIL8-518	86	18	14F"	6.25%	A
FF.GIL8-595	86	12	19F"	6.25%	A
FF.GIL8-602	86	14	19F"	6.25%	A
FF.GIL8-750T	86	8	28F"	6.25%	A
FF.GIL8-755	86	10	28F"	6.25%	A

Mozzi e inserti per poligonare *Toolhubs and inserts*

Mozzi / Toolhubs							
Codice / Part n.	ØA	H	F	C	α	Z	Grandezza / Size
M50 540	86	21	24.69	6	8°16'33"	3+1	Gr.1
M50 019	86	21	24.69	6	8°16'33"	3+1	Gr.1
M50 118	86	21	24.69	6	8°16'33"	4	Gr.1

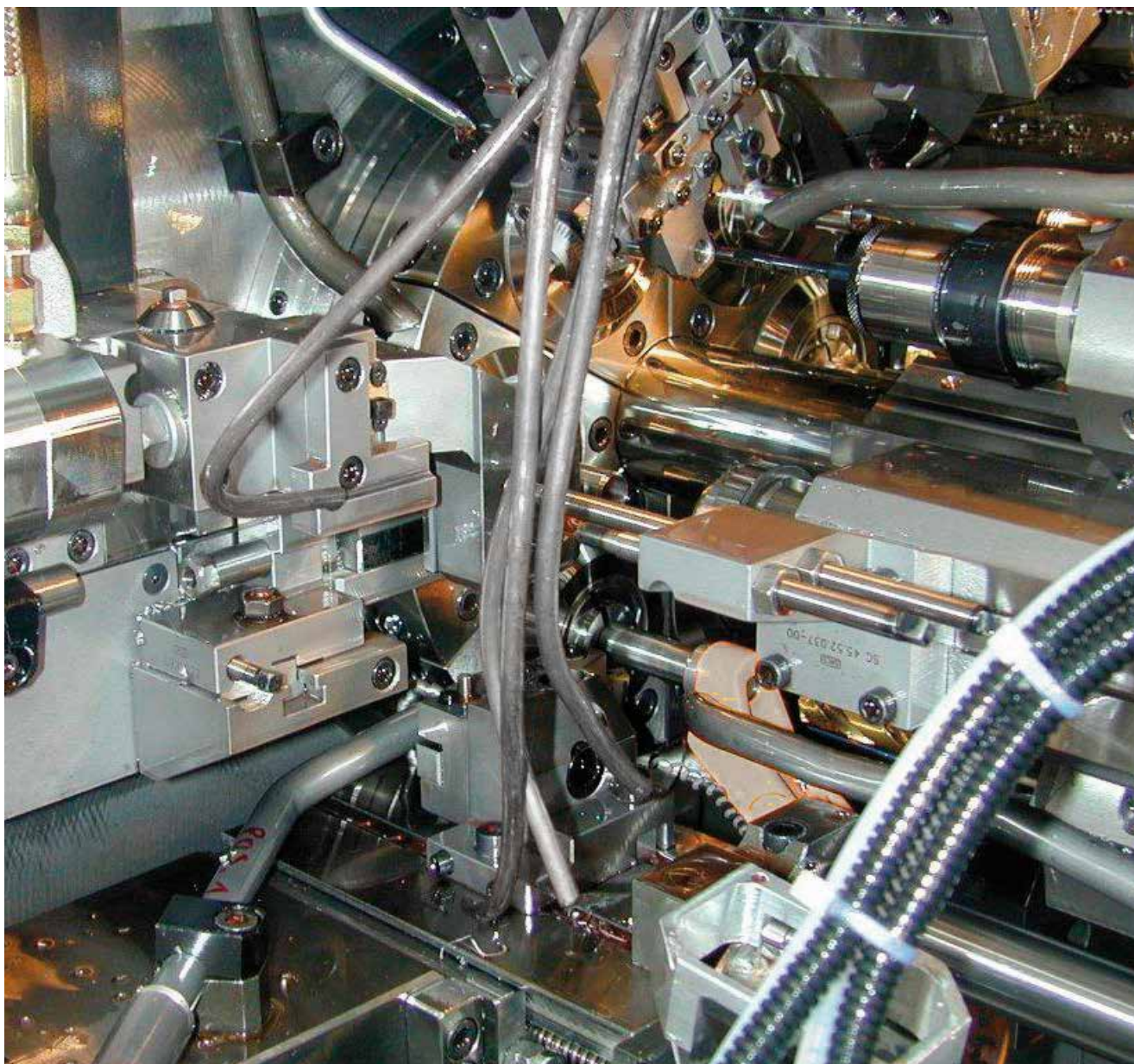
Inserti / Inserts			
Codice / Part n.	H	L	A
18X06X06	18	6	6
18X08X06	18	8	6
18X10X06	18	10	6
18X12X06	18	12	6
18X14X06	18	14	6
18X16X06	18	16	6



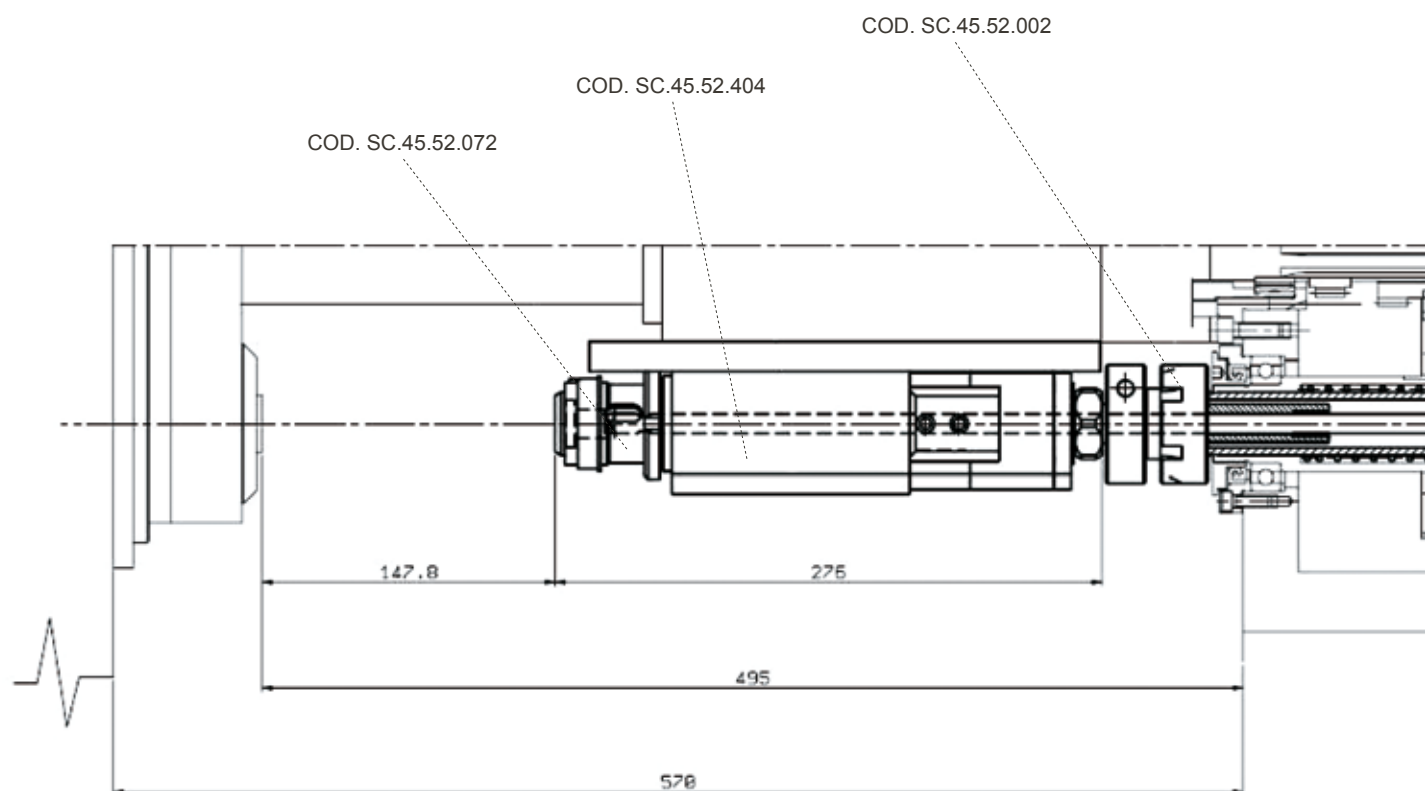
A PPARECCHIATURE A TTACHMENTS

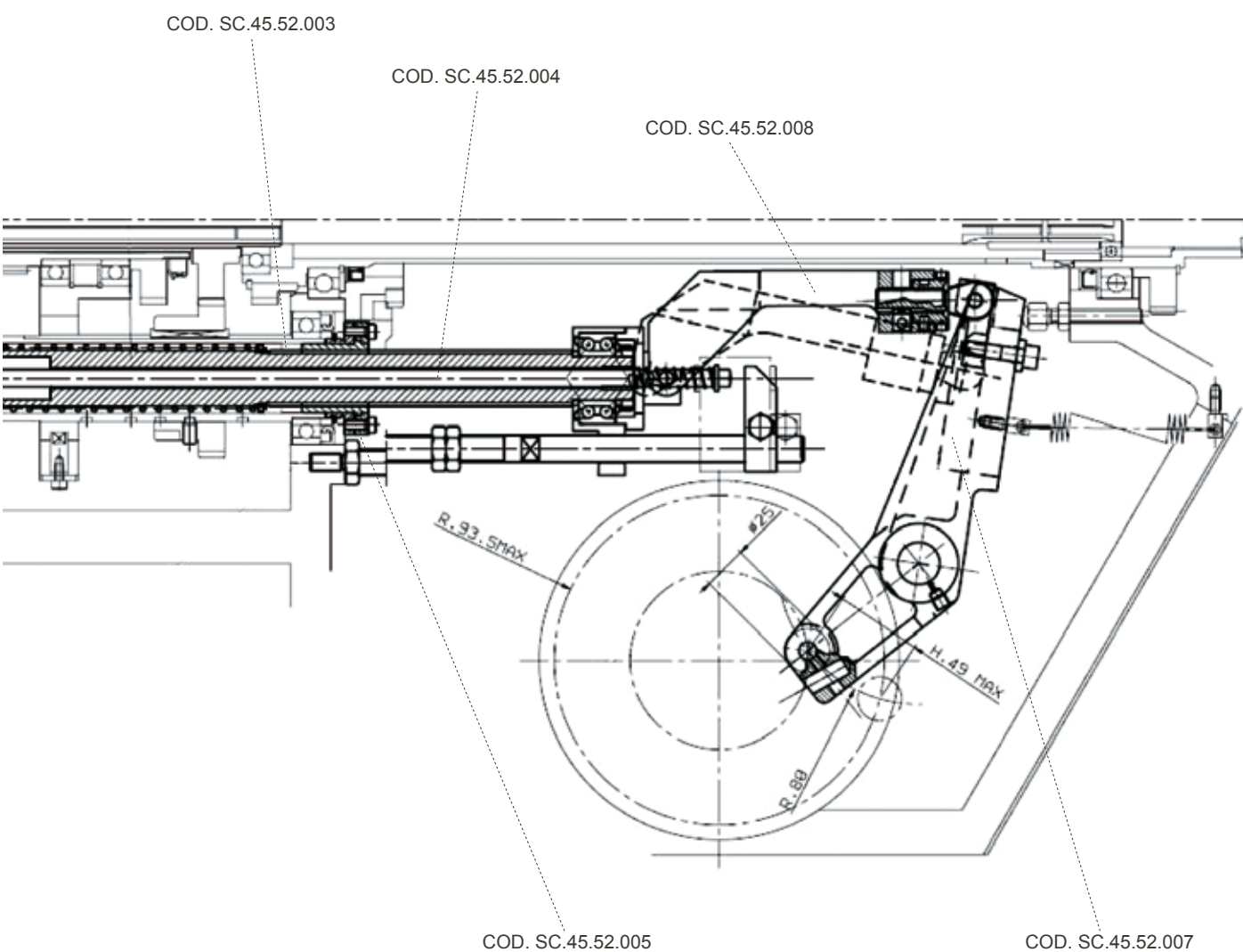
Mandrino da ripresa, slitta doppia,
poligonatore, filettatore a pettine.

*Pick-up attachment, double slide,
polygonal milling attachment,
thread chasing attachment.*

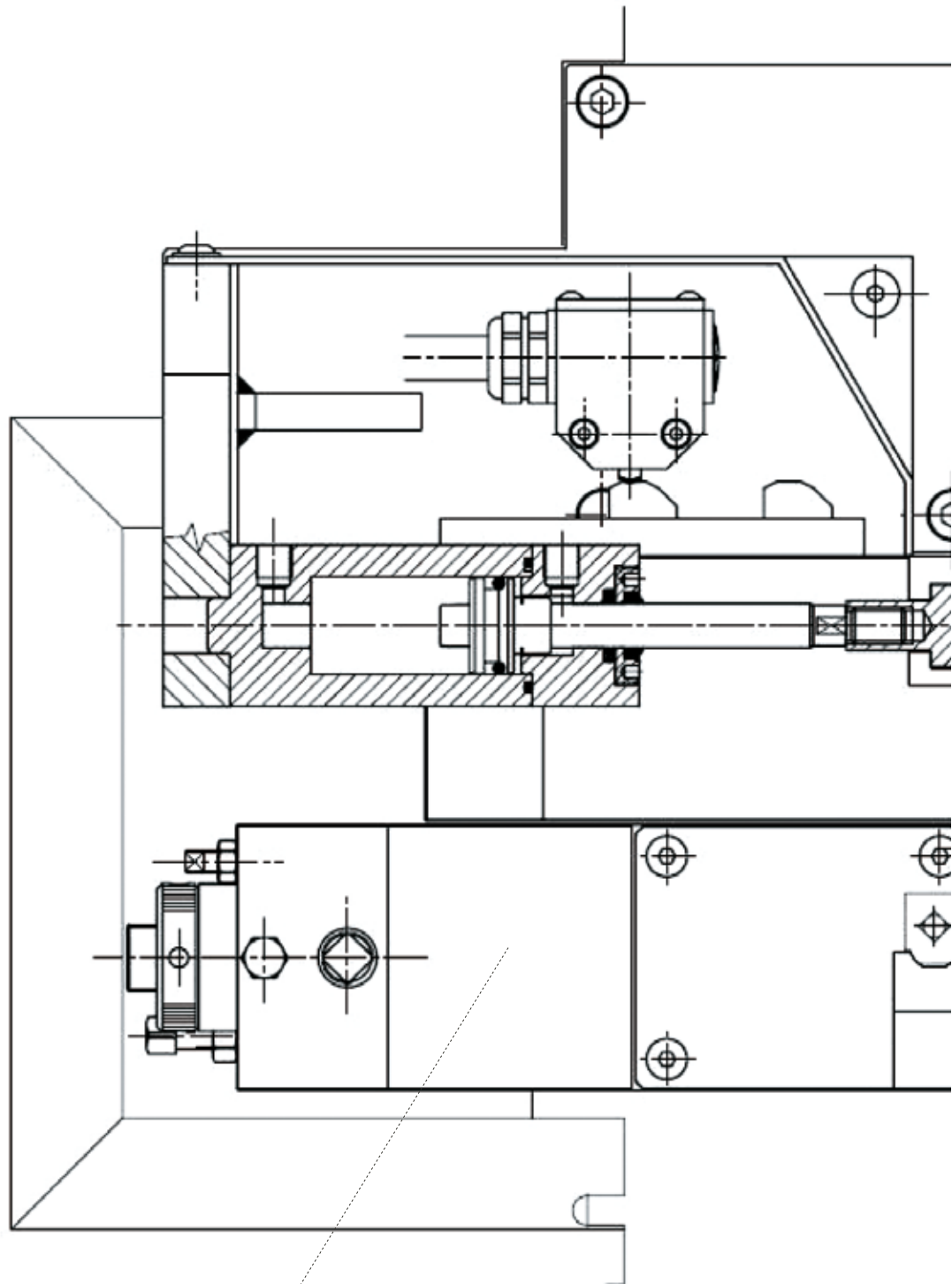


Mandrino da ripresa *Pick-up attachment*

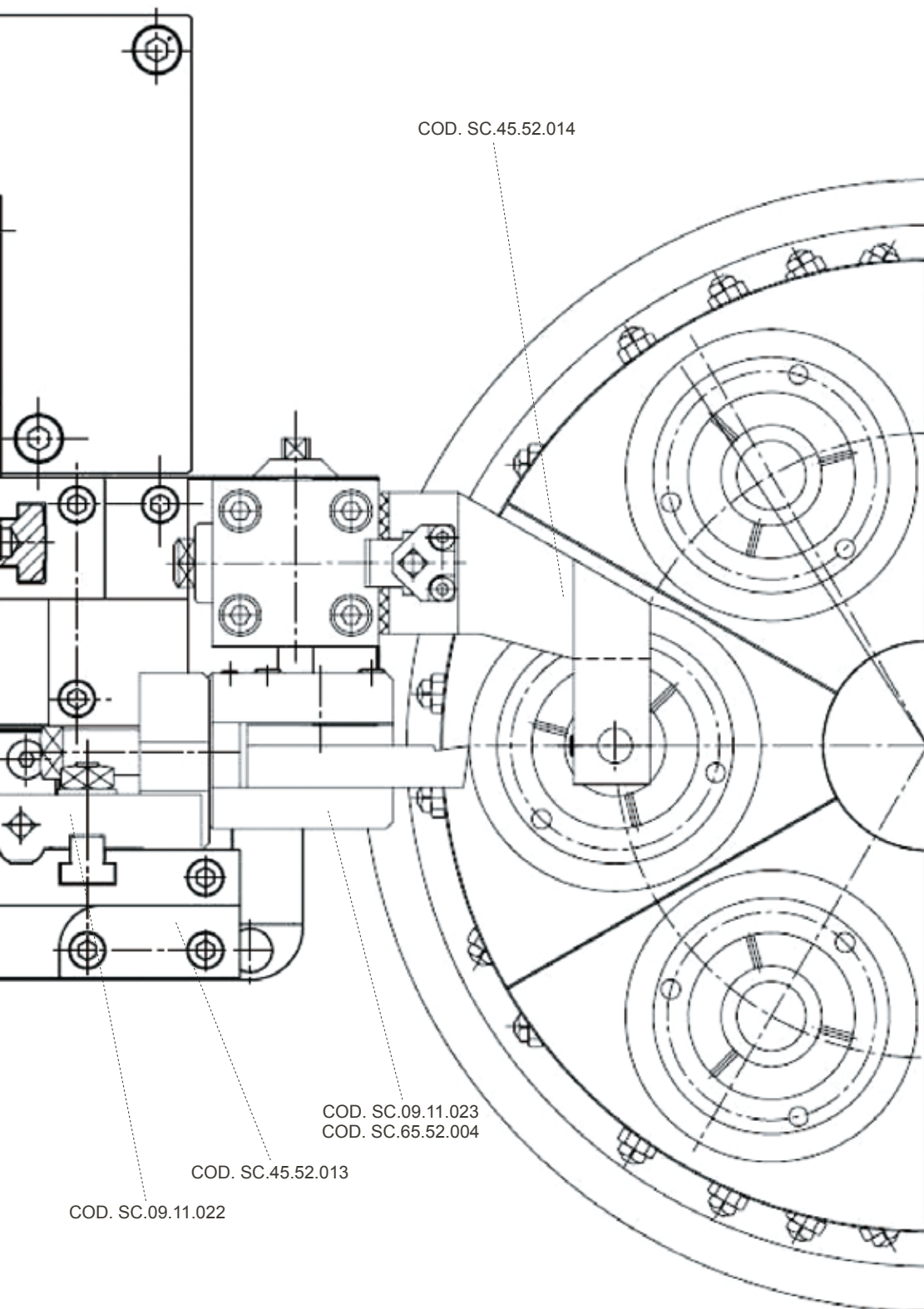




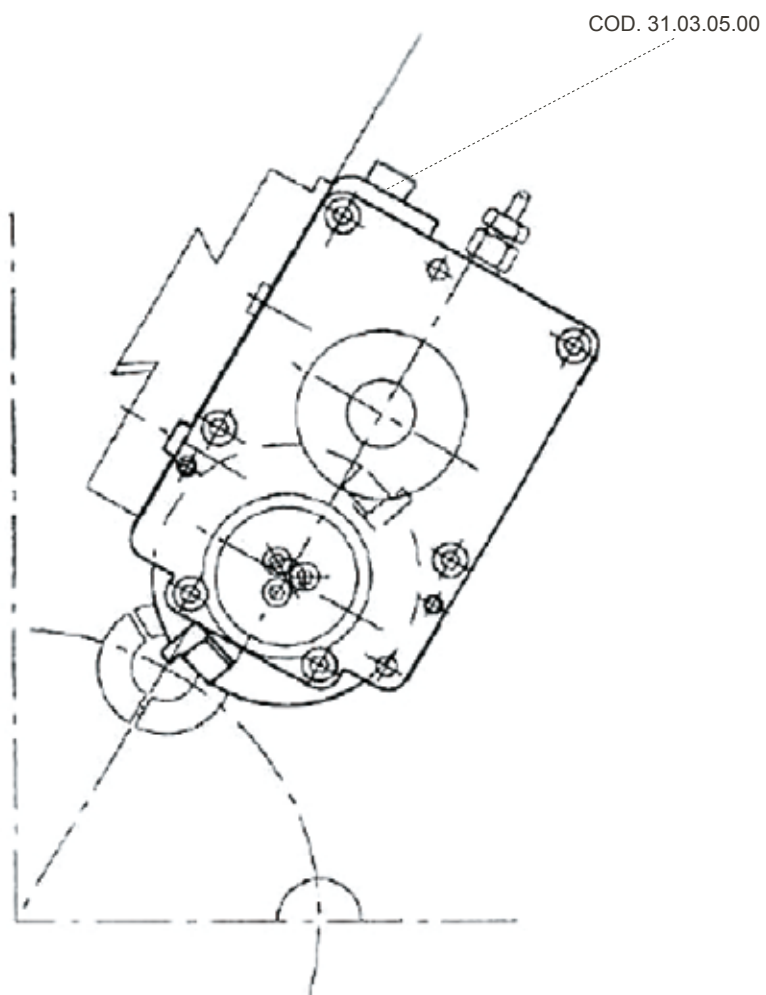
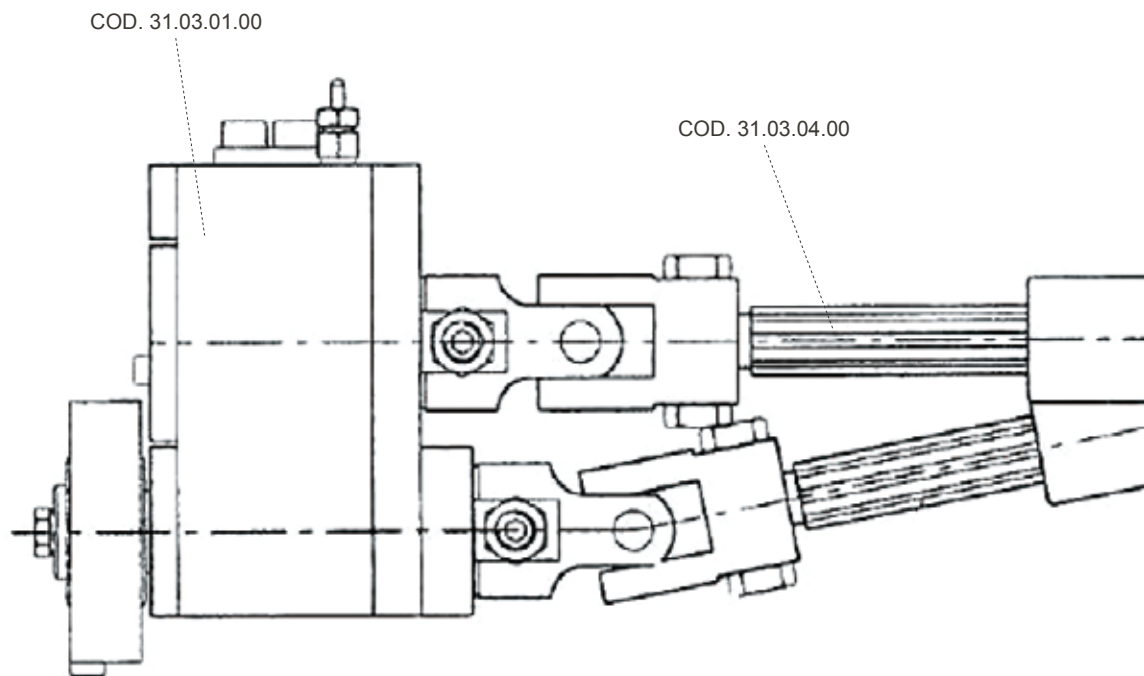
Slitta doppia idraulica *Hydraulic double slide*

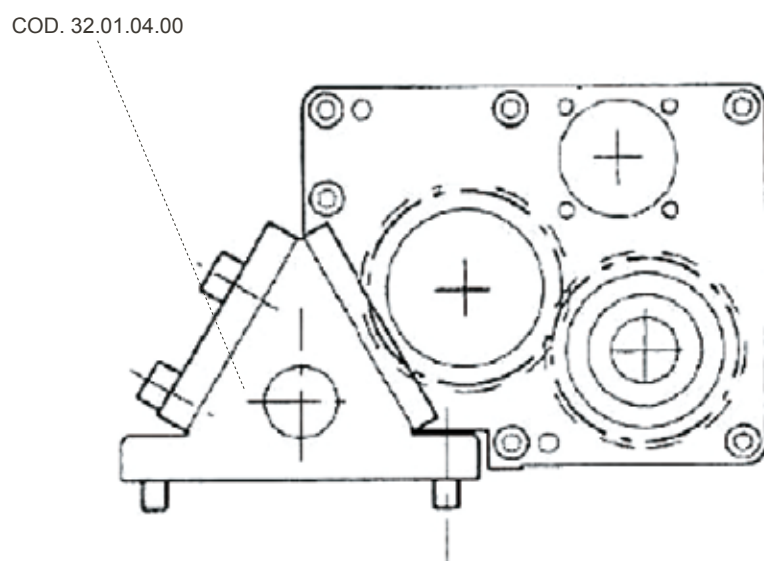
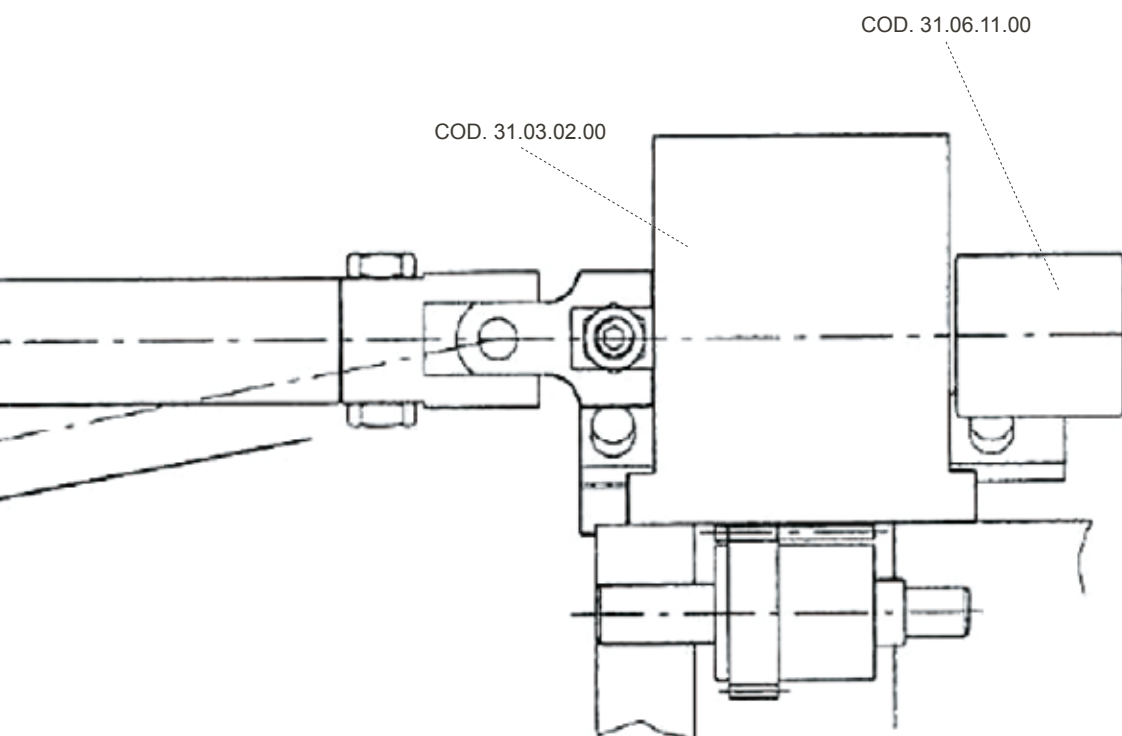


COD. SC.45.52.027

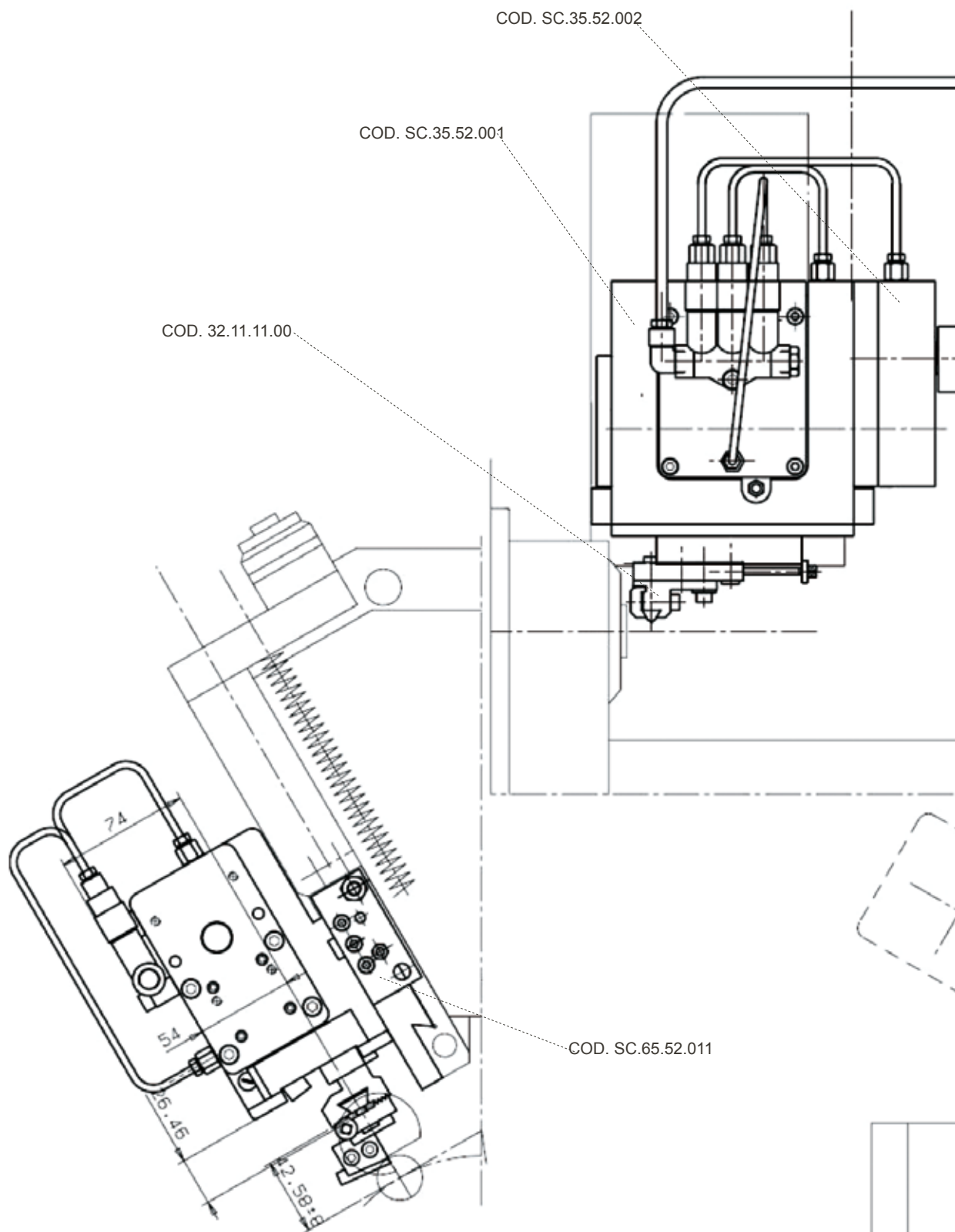


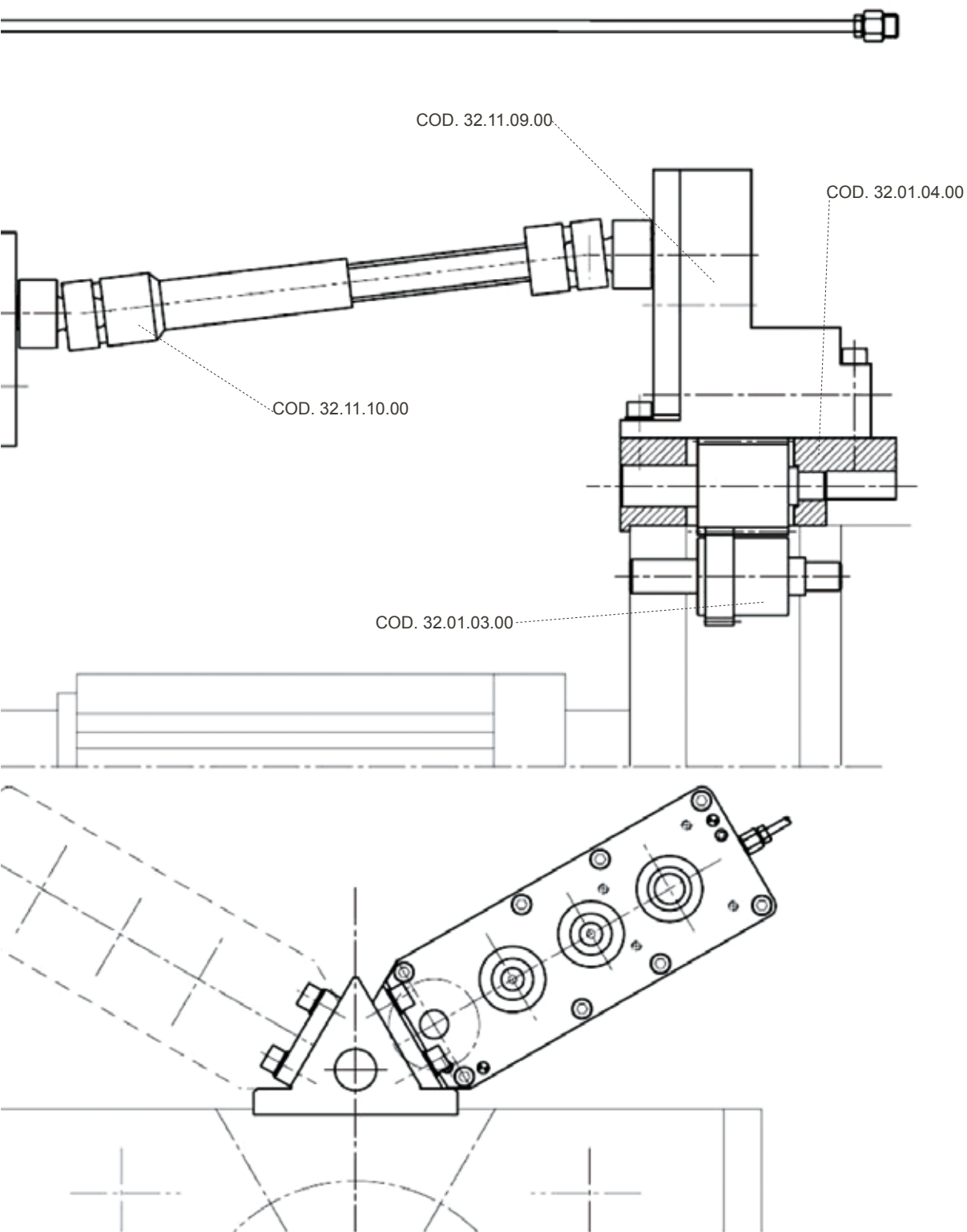
Poligonatore fresa filetti *Polygonal milling attachment*

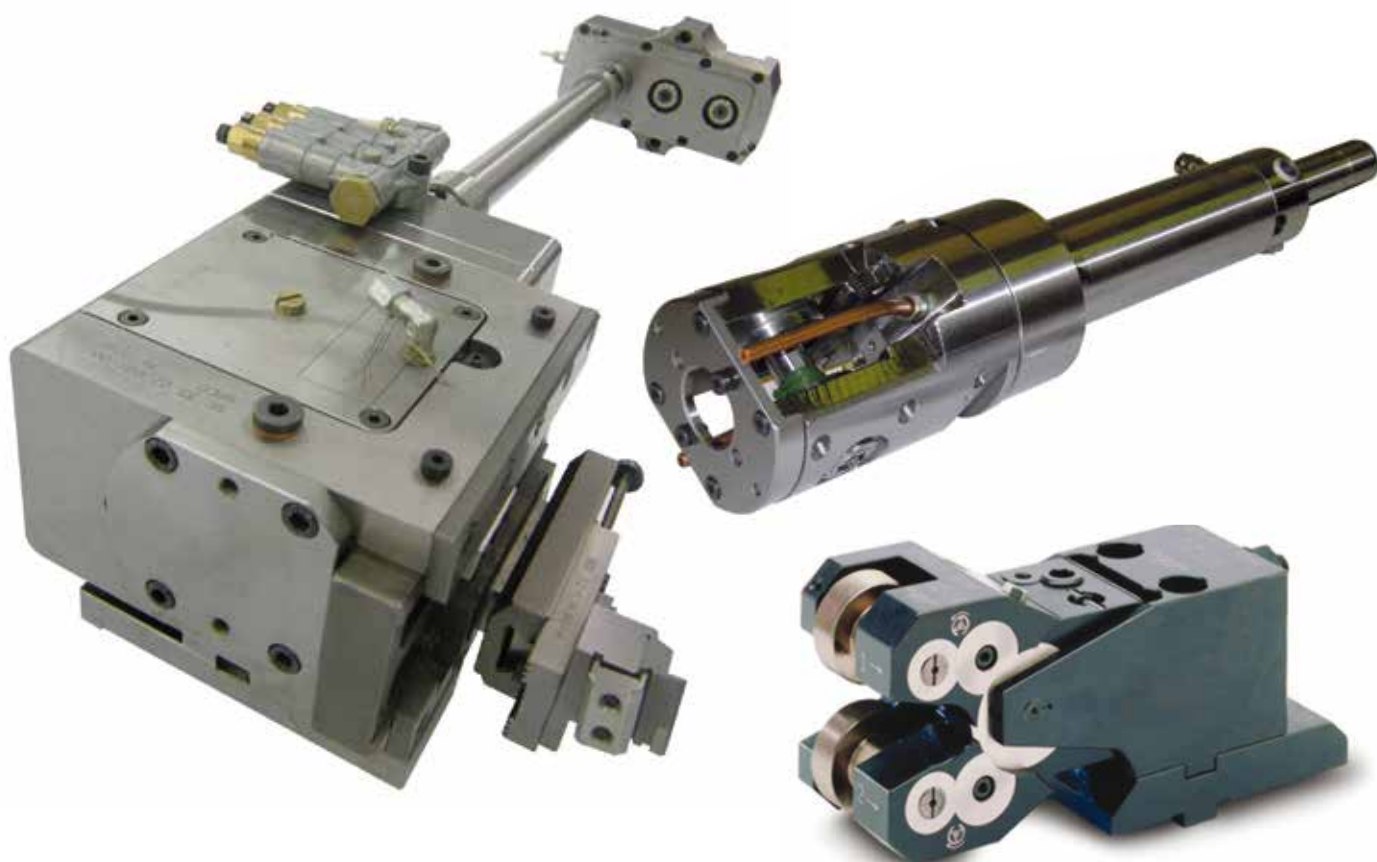




Filettatore a pettine GR1 *GR1 thread chasing attachment*







OLTRE AI RICAMBI, RTM E' IN GRADO DI FORNIRE
APPARECCHIATURE PER TORNI
 GILDEMEISTER, WICKMAN, MORI SAY,
 SCHUTTE, INDEX, TORNOS.

AS WELL AS SPARE PARTS, RTM IS ABLE TO PROVIDE
ATTACHMENTS
 FOR GILDEMEISTER, WICKMAN, MORI SAY,
 SCHUTTE, INDEX, TORNOS LATHES.





OLTRE AI RICAMBI, RTM E' IN GRADO DI FORNIRE
PINZE PER TORNI
MONOMANDRINO, PLURIMANDRINO E CARICATORI.

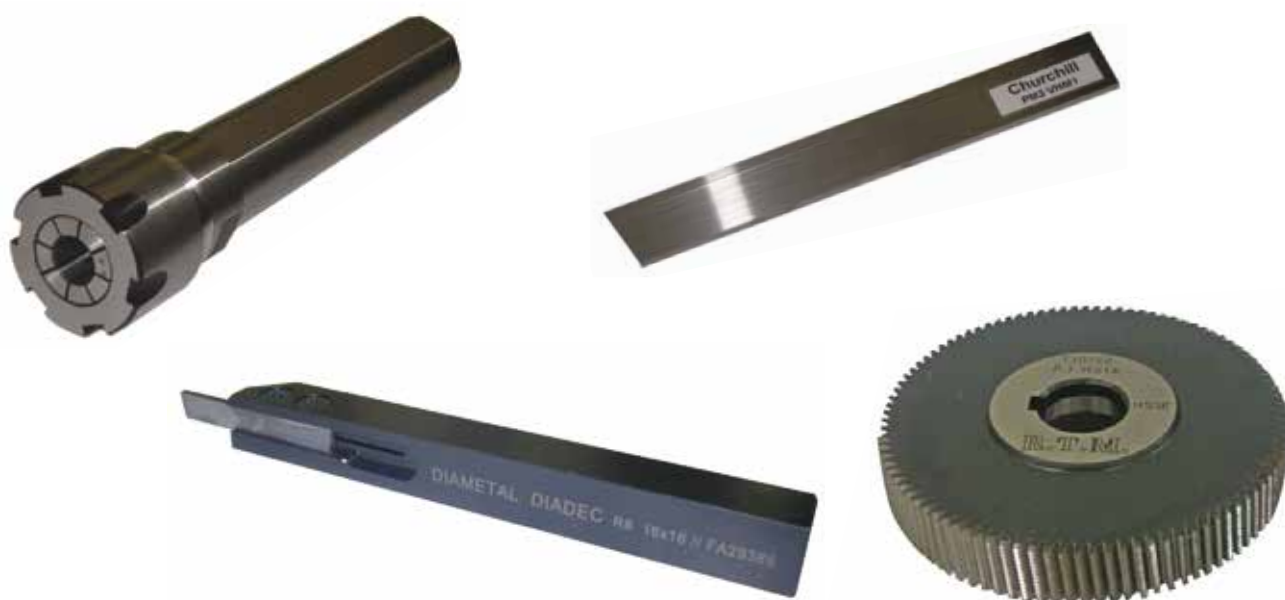
AS WELL AS SPARE PARTS, RTM IS ABLE TO PROVIDE
COLLETS FOR SINGLE-SPINDLE LATHES,
MULTI-SPINDLE LATHES AND BARLOADERS.





OLTRE AI RICAMBI, RTM E' IN GRADO DI FORNIRE
UTENSILI
 CAMME, PORTAUTENSILI, F.FILETTI ED UTENSILI SPECIALI

AS WELL AS SPARE PARTS, RTM IS ABLE TO PROVIDE
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PLURIMANDRINO E APPARECCHIATURE

OVERHAULING AND ASSISTANCE FOR AUTOMATIC
MULTI-SPINDLE LATHES AND EQUIPMENTS

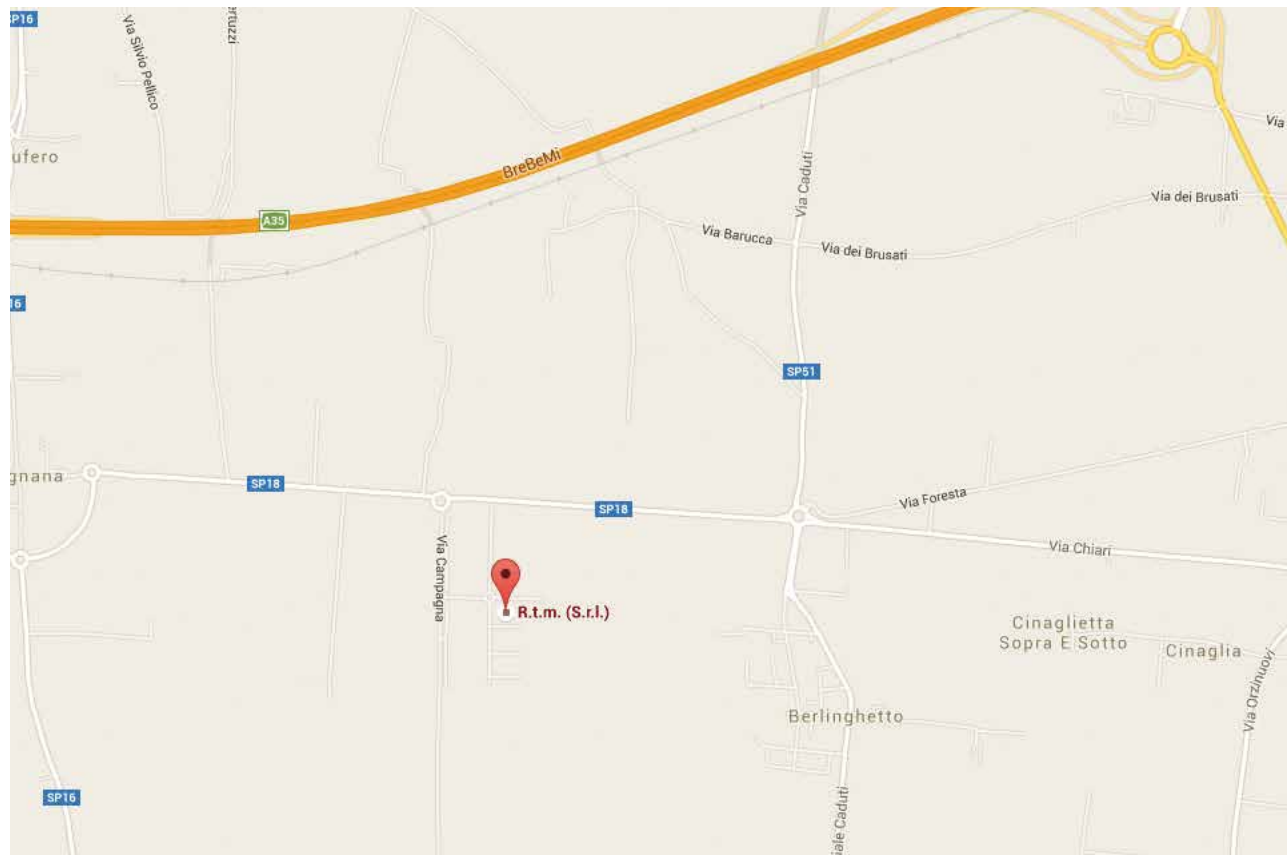


NOTE - NOTES

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